Electrostatic AirCoat Spray Gun
for manual operation
for flat or round jet nozzles
Table of Contents

1 ABOUT THESE INSTRUCTIONS 6
  1.1 Preface 6
  1.2 Warnings, Notices and Symbols in these Instructions 6
  1.3 Languages 7
  1.4 Abbreviations 7
  1.5 Terminology for the Purpose of this Manual 8

2 CORRECT USE 9
  2.1 Device Type 9
  2.2 Type of Use 9
  2.3 Use in an Explosion Hazard Area 9
  2.4 Safety Parameters 9
  2.5 Processible Working Materials 10
  2.6 Reasonably Foreseeable Misuse 11
  2.7 Residual Risks 11

3 IDENTIFICATION 12
  3.1 CE Explosion Protection Identification 12
  3.2 Identification "X" 12
  3.3 Type Plate 13

4 GENERAL SAFETY INSTRUCTIONS 14
  4.1 Safety Instructions for the Operator 14
    4.1.1 Electrical Equipment 14
    4.1.2 Personnel Qualifications 14
    4.1.3 Safe Work Environment 14
  4.2 Safety Instructions for Staff 15
    4.2.1 Safe Handling of WAGNER Spray Devices 15
    4.2.2 Grounding the Device 16
    4.2.3 Product Hoses 16
    4.2.4 Cleaning and Flushing 17
    4.2.5 Handling Hazardous Liquids, Varnishes and Paints 18
    4.2.6 Touching Hot Surfaces 18
  4.3 Protective and Monitoring Equipment 18
  4.4 Use in Areas Subject to Explosion Hazards 19
    4.4.1 Safety Regulations 19
  4.5 Safety-Relevant Information about Discharges 19

5 DESCRIPTION 20
  5.1 Structure (Standard Variant) 20
    5.1.1 Securing the Spray Gun Against Actuation 21
  5.2 Mode of Operation 21
  5.3 Protective and Monitoring Equipment 23
  5.4 Scope of Delivery 23
  5.5 Technical Data 24
  5.6 Spraying Procedure 25
    5.6.1 Spraying Procedure for AirCoat Round Spray 25
    5.6.2 Spraying Procedure for AirCoat Fan Spray 25
    5.6.3 Electrostatic Effect 26
Table of Contents

6 ASSEMBLY AND COMMISSIONING 27
6.1 Training Assembly/Commissioning Staff 27
6.2 Storage Conditions 27
6.3 Installation Conditions 27
6.4 Assembly and Installation 27
6.4.1 Typical Electrostatic Spraying System 28
6.4.2 Ventilation of the Spray Booth 29
6.4.3 Air Supply 31
6.4.4 Product Supply 31
6.4.5 Grounding 32
6.5 Preparation of Lacquer 34
6.5.1 Viscosity Conversion Table 34
6.6 Commissioning 35
6.6.1 Safety Instructions 35
6.6.2 Preparation for Commissioning 35
6.6.3 Commissioning 35
6.6.3.1 Gun Cables and Gun Cable Extensions 36
6.6.4 Verifying a Safe Operational Condition 37

7 OPERATION 38
7.1 Training the Operating Staff 38
7.2 Safety Instructions 38
7.2.1 Emergency Deactivation 39
7.2.2 General Rules for Making Adjustments to the Spray Gun 39
7.3 Work 40
7.3.1 Filling with Working Material 41
7.3.2 Checking the Spray Pattern (Without Electrostatics) 41
7.3.3 Spraying 43
7.3.4 Pressure Relief / Work Interruption 44
7.3.5 Flushing Out Clogged Round Jet Nozzles 45
7.3.6 Replacing Round Jet Nozzle’s Nozzle Insert 45
7.3.7 Changing from AirCoat Round Jet to AirCoat Flat Jet 46
7.3.8 Replacing the AirCoat Flat Jet Nozzles 48
7.3.9 Cleaning of the Nozzle Parts 49
7.3.10 Eliminate Nozzle Clogging 50
7.3.11 Changing the Valve Housing 52

8 CLEANING AND MAINTENANCE 54
8.1 Cleaning 54
8.1.1 Cleaning Staff 54
8.1.2 Safety Instructions 54
8.1.3 Cleaning and Flushing the Device 56
8.2 Maintenance 58
8.2.1 Maintenance Staff 58
8.2.2 Safety Instructions 58
8.2.3 Safety Checks 59
8.2.4 Product Hoses, Tubes and Couplings 60
# Table of Contents

## 9 TROUBLESHOOTING AND RECTIFICATION

## 10 REPAIR WORK

10.1 Repair Staff  
10.2 Safety Instructions  
10.3 Spray Gun  
10.3.1 Tools  
10.3.2 Disassembly of the Spray Gun  
10.3.3 Cleaning the Parts After Disassembly  
10.3.4 Assembling the Spray Gun

## 11 FUNCTIONAL CHECK AFTER REPAIR

11.1 Checking the High-voltage  
11.2 Air Test  
11.3 Product Pressure Test  
11.4 Test of Spray Pattern

## 12 DISPOSAL

## 13 ACCESSORIES

13.1 Round Spray Nozzles  
13.1.1 ACR 5000 Round Jet Nozzle Cap  
13.1.2 AirCoat Round Jet Nozzle Inserts  
13.2 Flat Jet Nozzles  
13.2.1 ACF 5000 Air Caps (Flat Jet)  
13.2.2 ACF5000 AirCoat Flat Jet Nozzles  
13.3 Filter  
13.4 Hoses and Electric Cables  
13.4.1 Standard Hose Sets and Components  
13.4.2 Hose Sets for Low-resistance Products  
13.4.3 Product Hose 1.5 mm  
13.4.4 Gun Cables and Gun Cable Extensions  
13.5 Miscellaneous

## 14 SPARE PARTS

14.1 How Can Spare Parts Be Ordered?  
14.2 GM 5000EAC Spray Gun  
14.2.1 GM 5000EAC Adapter  
14.2.2 GM 5000EAC Handle  
14.3 Accessories Spare Parts Lists  
14.3.1 Fan Spray Nozzles  
14.3.2 ACR 5000 Round Jet Nozzle Cap

## 15 WARRANTY AND CONFORMITY DECLARATIONS

15.1 Important Notes Regarding Product Liability  
15.2 Warranty Claim  
15.3 CE Declaration of Conformity  
15.4 EC Type Examination Certificate  
15.5 Notes on German Regulations and Guidelines
1 ABOUT THESE INSTRUCTIONS

1.1 PREFACE

The operating manual contains information about safely operating, maintaining, cleaning and repairing the device.
The operating manual is part of the device and must be available to operating and service staff.
The device may only be operated by trained staff and in compliance with this operating manual. Operating and service personnel should be instructed according to the safety instructions.
This equipment can be dangerous if it is not operated according to the instructions in this operating manual.

1.2 WARNINGS, NOTICES AND SYMBOLS IN THESE INSTRUCTIONS

Warning instructions in this operating manual highlight particular dangers to users and to the device and state measures for avoiding the hazard. These warning instructions fall into the following categories:

**Danger** - immediate risk of danger.
Non-observance will result in death or serious injury.

**Warning** - possible imminent danger.
Non-observance may result in death or serious injury.

**Caution** - a possibly hazardous situation.
Non-observance may result in minor injury.

**Notice** - a possibly hazardous situation.
Non-observance may result in damage to property.

**Note** - provides information about particular characteristics and how to proceed.
1.3 LANGUAGES

The GM 5000EAC operating manual is available in the following languages:

<table>
<thead>
<tr>
<th>Language</th>
<th>Order No.</th>
<th>Language</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>German</td>
<td>2310481</td>
<td>English</td>
<td>2319150</td>
</tr>
<tr>
<td>French</td>
<td>2320152</td>
<td>Italian</td>
<td>2320153</td>
</tr>
<tr>
<td>Spanish</td>
<td>2320154</td>
<td>Dutch</td>
<td>2358832</td>
</tr>
<tr>
<td>Danish</td>
<td>2359979</td>
<td>Swedish</td>
<td>2360027</td>
</tr>
</tbody>
</table>

Additional languages on request or at: [www.wagner-group.com](http://www.wagner-group.com)

1.4 ABBREVIATIONS

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Order number</th>
</tr>
</thead>
<tbody>
<tr>
<td>ET</td>
<td>Spare part</td>
</tr>
<tr>
<td>K</td>
<td>Marking in the spare parts lists</td>
</tr>
<tr>
<td>AC</td>
<td>AirCoat</td>
</tr>
<tr>
<td>EAC</td>
<td>Electrostatic AirCoat</td>
</tr>
<tr>
<td>GM</td>
<td>Manual gun (gun, manual)</td>
</tr>
<tr>
<td>Low R</td>
<td>Low-resistance</td>
</tr>
<tr>
<td>SSst</td>
<td>Stainless steel</td>
</tr>
<tr>
<td>Pos</td>
<td>Position</td>
</tr>
<tr>
<td>Stk</td>
<td>Number of pieces</td>
</tr>
<tr>
<td>SW</td>
<td>Wrench size</td>
</tr>
</tbody>
</table>
1.5 TERMINOLOGY FOR THE PURPOSE OF THIS MANUAL

<table>
<thead>
<tr>
<th>Term</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cleaning</td>
<td>Manual cleaning of devices and device parts with cleaning agent</td>
</tr>
<tr>
<td>Flushing</td>
<td>Internal flushing of paint-wetted parts with flushing agent</td>
</tr>
</tbody>
</table>

**Staff qualifications**

<table>
<thead>
<tr>
<th>Role</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trained person</td>
<td>Is instructed in the tasks assigned to him/her, the potential risks associated with improper behavior as well as the necessary protective devices and measures.</td>
</tr>
<tr>
<td>Electrically trained person</td>
<td>Is instructed by an electrician about the tasks assigned to him/her, the potential risks associated with improper behavior as well as the necessary protective devices and measures.</td>
</tr>
<tr>
<td>Electrician</td>
<td>Can assess the work assigned to him/her and detect possible hazards based on his/her technical training, knowledge and experience in relevant provisions.</td>
</tr>
<tr>
<td>Skilled person in the context of BGI 764</td>
<td>A person who, based on his/her technical training, experience and recent vocational experience, has sufficient technical knowledge in the area of electrostatic coating and is familiar with the relevant and generally accepted rules of technology so that he/she can inspect and assess the status of devices and coating systems based on workplace safety. → Additional requirements for skilled persons can also be referred to in TRBS 1203 (2010): Expert knowledge in the areas of protection against excessive pressure, electrical hazards, and explosion protection (where applicable).</td>
</tr>
</tbody>
</table>
2 CORRECT USE

2.1 DEVICE TYPE

Electrostatic manual spray gun for manual coating of grounded work pieces.

2.2 TYPE OF USE

The GM 5000EAC electrostatic manual spray gun is suitable for spraying liquid products, particularly coating products, using the AirCoat method. Coating products containing solvents of explosion class II A may be used. WAGNER forbids any other use!

2.3 USE IN AN EXPLOSION HAZARD AREA

The GM 5000EAC electrostatic manual spray gun is suitable for coating electrically conductive objects with liquid coating products and can be used in potentially explosive areas. (See Chapter 3. "Explosion Protection Identification").

2.4 SAFETY PARAMETERS

WAGNER accepts no liability for any damage arising from incorrect use.

→ Use the device only to work with the products recommended by WAGNER.
→ Only operate the device as a whole.
→ Do not deactivate safety fixtures.
→ Use only WAGNER original spare parts and accessories.

The device may only be operated under the following conditions:

→ The operating staff must be trained on the basis of this operating manual.
→ The safety regulations listed in this operating manual must be observed.
→ The operating, maintenance and repair information in this operating manual must be observed.
→ The statutory requirements and accident prevention regulation standards in the country of use must be observed.

The electrostatic manual spray gun may only be operated if all parameters are set and all measurements/safety checks are carried out correctly.
2.5 PROCESSIBLE WORKING MATERIALS

→ Lacquers containing solvents of explosion class II A can be processed with the GM 5000EAC spray gun.

→ The spray gun basic version is suitable for processing sprayed substances with an electrical resistance of > 150 kΩ (according to the WAGNER scale). Equipped with a special product hose for low-resistance sprayed substances (available as an accessory), you can also successfully process sprayed substances with an electrical resistance > 50 kΩ (according to the WAGNER scale).

→ The application effectiveness is always dependant on the composition of the product being used, e.g., pigments or resin.

Conversion of Paint Resistance
There are paint resistance measuring devices available on the market that do not directly measure the specific paint resistance. Multiplying the result of the measurement with the device-specific cell constant (K), we obtain the specific resistance value of the product.

Example:
With WAGNER's paint resistance measuring device the cell constant is K = 123.
Measured value according to the WAGNER scale \( R = 500 \, \text{kΩ} \)
Specific resistance (RS) \( RS = R \times K = 500 \, \text{kΩ} \times 123 = 61.5 \, \text{MΩcm} \)

Note:
Using sprayed substances with too low an electrical resistance, the application of electrostatics does not show any effect, i.e. there is no "paint wrap around" on the object to be sprayed.

The suitability of the spray product with regard to the charging ability can be read from the actual values for high-voltage (kV) and for the spray current (μA) shown in the illuminated displays either on the VM 5000 control unit or on the spray gun.

High kV value, low μA value = ok
Low kV value, high μA value = excessive conductivity of the paint
→ No wrap-around

→ Please contact your local WAGNER dealer and the lacquer manufacturer if you encounter application problems.
2.6 REASONABLY FORESEEABLE MISUSE

The forms of misuse listed below may result in physical injury or property damage:

- use with non-authorized control units;
- coating work pieces which are not grounded;
- working with an ungrounded lacquer supply system;
- performing unauthorized conversions or modifications to the device;
- processing inadmissible coating products;
- processing dry or similar coating products, e.g., powder;
- using defective components, spare parts or accessories other than those described in the "Accessories" chapter of this operating manual;
- continuing work with a defective or kinked product hose;
- working with incorrectly set values;
- processing food.

2.7 RESIDUAL RISKS

Residual risks are risks which cannot be ruled out even in the event of correct use. If necessary, warning and prohibition signs at the relevant points of risk indicate residual risks.

<table>
<thead>
<tr>
<th>Residual risk</th>
<th>Source</th>
<th>Consequences</th>
<th>Specific measures</th>
<th>Lifecycle phase</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin contact with lacquers and cleaning agents</td>
<td>Handling of lacquers and cleaning agents</td>
<td>Skin irritations, allergies</td>
<td>Wear protective clothing</td>
<td>Operation, maintenance, disassembly</td>
</tr>
<tr>
<td>Lacquer in air outside the defined working area</td>
<td>Lacquering outside the defined working area</td>
<td>Inhalation of substances hazardous to health</td>
<td>Observe work and operation instructions</td>
<td>Operation, maintenance</td>
</tr>
</tbody>
</table>
3 IDENTIFICATION

3.1 CE EXPLOSION PROTECTION IDENTIFICATION

As defined in the Directive 94/9/EC (ATEX), the device is suitable for use in potentially explosive areas.

Device type: GM 5000EAC electrostatic manual spray gun
Manufacturer: J. Wagner AG
CH-9450 Altstätten, Switzerland

Temperature notes
- Maximum surface temperature: 85 °C; 185 °F
- Maximum permissible product temperature: 50 °C; 122 °F
- Permissible ambient temperature: 0 to +40 °C; +32 to +104 °F

3.2 IDENTIFICATION "X"

Note:
The EC Type Examination Certificate from SIRA can be found in Chapter 15.4. This certification covers the following:
- use of the spray gun in Zone 1;
- use of the VM 5000 or VM 500 control unit as related equipment for the spray gun.

The control unit may be used in zone 2. This usage is certified by the manufacturer (see operating manual of the control unit).
Cable connections
Only cable assigned to the device may be used (see Chapter 13).

Permissible Device Combinations
The GM 5000EAC manual spray gun may only be connected to the control units listed below:

- VM 500 control unit
- VM 5000 control unit

---

3.3 TYPE PLATE

1 Warning: Danger of becoming injured by high-pressure jet
2 Device type
3 Article number
4 Maximum high-voltage
5 Maximum current
6 Maximum product pressure
7 Maximum air pressure
8 Do not dispose of used electrical equipment with household refuse
9 Identification and test centre
10 For Electrostatic Finishing Applications using Class II, Spray Material

Serial number
The serial number (S) on the underside of the handle.
4 GENERAL SAFETY INSTRUCTIONS

4.1 SAFETY INSTRUCTIONS FOR THE OPERATOR

→ Keep this operating manual at hand near the device at all times.
→ Always follow local regulations concerning occupational safety and accident prevention.

4.1.1 ELECTRICAL EQUIPMENT

Electrical devices and equipment
→ To be provided in accordance with the local safety requirements with regard to the operating mode and ambient influences.
→ May only be maintained by skilled electricians or under their supervision. With open housings, there is a danger from line voltage.
→ Must be operated in accordance with the safety regulations and electrotechnical regulations.
→ Must be repaired immediately in the event of problems.
→ Must be decommissioned if they pose a hazard or are damaged.
→ Must be de-energized before work is commenced on active parts. Inform staff about planned work. Observe electrical safety regulations.
→ Connect all devices to a common grounding point.
→ Only operate the device with a properly installed socket with a protective ground wire connection.
→ Keep liquids away from electrical devices.

4.1.2 PERSONNEL QUALIFICATIONS

→ Ensure that the device is only operated, maintained and repaired by trained persons.

4.1.3 SAFE WORK ENVIRONMENT

→ Ensure that the floor in the working area is static dissipative in accordance with EN 61340-4-1 (resistance must not exceed 100 megohms).
→ Ensure that all persons within the working area wear static dissipative shoes. Footwear must comply with EN 20344. The measured insulation resistance must not exceed 100 megohms.
→ Ensure that during spraying, persons wear static dissipative gloves. Grounding takes place via the spray gun handle.
→ If protective clothing is worn, including gloves, it has to comply with EN 1149-5. The measured insulation resistance must not exceed 100 megohms.
→ Paint mist extraction systems/ventilation systems must be fitted on site according to local regulations.
→ Ensure that the following components of a safe working environment are available:
  - Product/air hoses adapted to the working pressure.
  - Personal safety equipment (breathing and skin protection).
4.2 SAFETY INSTRUCTIONS FOR STAFF

Always follow the information in this manual, particularly the general safety instructions and the warning instructions.

Always follow local regulations concerning occupational safety and accident prevention.

Anyone fitted with a pacemaker must not enter the high-voltage area!

4.2.1 SAFE HANDLING OF WAGNER SPRAY DEVICES

The spray jet is under pressure and can cause dangerous injuries.

Avoid injection of paint or flushing agents:

Never point the spray gun at people.

Never reach into the spray jet.

Before all work on the device, in the event of work interruptions and functional faults:

- Switch off the energy/compressed air supply.
- Relieve the pressure from the spray gun and device.
- Secure the spray gun against actuation.
- In the event of functional faults, remedy the fault as described in the "Troubleshooting" chapter.

If necessary or at least every 12 months, the liquid ejection devices should be checked for safe working conditions by an expert (e.g., WAGNER Service Technician) in accordance with the guidelines for liquid ejection devices (ZH 1/406 and BGR 500 Part 2 Chapter 2.29 and 2.36).

- For shut down devices, the examination can be suspended until the next start-up.

Carry out the work steps as described in the "Pressure Relief" chapter:

- If pressure relief is required.
- If the spraying work is interrupted or stopped.
- Before the device is cleaned on the outside, checked or serviced.
- Before the spray nozzle is installed or cleaned.

In the event of skin injuries caused by paint or flushing agents:

- Note the paint or flushing agent that you have been using.
- Consult a doctor immediately.

Avoid risk of injury from recoil forces:

- Ensure that you have firm footing when operating the spray gun.
- Only hold the spray gun briefly in a position.
4.2.2 GROUNDING THE DEVICE

Friction, flowing liquids and air or electrostatic coating processes create charges. Flames or sparks can form during discharge. Grounding prevents electrostatic charging.

→ Ensure that the device is grounded. → See chapter "Grounding".
→ Ground the work pieces to be coated.
→ Ensure that all persons inside the working area are grounded, e.g., that they are wearing static dissipative shoes.
→ Wear static dissipative gloves when spraying. The grounding takes place via the spray gun handle.
→ The spray substance supply (spray substance tank, pump, etc.) must be grounded.

4.2.3 PRODUCT HOSES

→ Ensure that the hose material is chemically resistant to the sprayed products and the flushing agents used.
→ Ensure that the product hose is suitable for the pressure generated.
→ Ensure that the following information can be seen on the high-pressure hose:
  - Manufacturer
  - Permissible operating pressure
  - Date of manufacture
→ Make sure that the hoses are laid only in suitable places. Hoses should not be laid in the following places under any circumstances:
  - in high-traffic areas,
  - at sharp edges,
  - on moving parts or
  - on hot surfaces.
→ Ensure that the hoses are never run over by vehicles (e.g., fork lifts), or that the hoses are never put under pressure from the outside in any other way.
→ Ensure that the hoses are never kinked. Observe maximum bending radii.
→ Make sure that the hoses are never used to pull or move the equipment.
→ Suction hoses may not be subjected to pressure.

Several liquids have a high expansion coefficient. In some cases their volume can rise with consequent damage to pipes, fittings, etc. and cause fluid leakage. When the pump sucks liquid from a closed tank, ensure that air or a suitable gas can enter the tank. Thus a negative pressure is avoided. The vacuum could implode the tank (squeeze) and can cause it to break. The tank would leak and the liquid would flow out. The pressure created by the pump is a multiplication of the inlet air pressure.
4.2.4 CLEANING AND FLUSHING

→ Relieve the pressure from the device.
→ De-energize the device electrically.
→ Preference should be given to non-flammable cleaning and flushing agents.
→ Observe the specifications of the paint manufacturer.
→ Ensure that the flash point of the cleaning agent is at least 15 K above the ambient temperature or that cleaning is undertaken at a cleaning station with technical ventilation.
→ Take measures for workplace safety (see Chapter 4.1.3).
→ When commissioning or emptying the device, please note that an explosive mixture may temporarily exist inside the lines and components of equipment:
  - depending on the coating product used,
  - depending on the flushing agent (solvent) used,
  explosive mixture inside the lines and items of equipment.
→ Only electrically conductive tanks may be used for cleaning and flushing agents.
→ The tanks must be grounded.

An explosive gas/air mixture forms in closed tanks.
→ Never spray into a closed tank when using solvents for flushing.

External cleaning
When cleaning the exterior of the device or its parts, also observe the following:
→ Disconnect the pneumatic supply line.
→ Use only moistened cloths and brushes. Never use abrasive agents or hard objects and never spray cleaning agents with a gun. Cleaning the device must not damage it in any way.
→ Ensure that no electrical component is cleaned with nor even immersed into solvent.
→ Which cleaning agent is used to clean the spray gun depends on which parts of the spray gun have to be cleaned and which product has to be removed. When cleaning the spray gun, only use non-polar cleaning agents to prevent conductive residues on the surface of the spray gun. Should it however, be necessary to use a polar cleaning agent, all residues of this cleaning agent have to be removed by using a non-conductive and non-polar cleaning agent, once the cleaning is finished.
4.2.5 HANDLING HAZARDOUS LIQUIDS, VARNISHES AND PAINTS

→ When preparing or working with lacquer and when cleaning the device, follow the working instructions of the manufacturer of the lacquers, solvents and cleaning agents being used.

→ Take the specified protective measures, in particular wear safety goggles, protective clothing and gloves, as well as skin protection cream if necessary.

→ Use a mask or breathing apparatus if necessary.

→ For sufficient health and environmental safety: Operate the device in a spray booth or on a spraying wall with the ventilation (extraction) switched on.

→ Wear suitable protective clothing when working with hot products.

4.2.6 TOUCHING HOT SURFACES

→ Only touch hot surfaces if you are wearing protective gloves.

→ When operating the device with a coating product with a temperature of > 43 °C; 109.4 °F:
- Identify the device with a warning label "Warning – hot surface”.

Order No.
9998910 Instruction label
9998911 Protection label

Note: Order the two stickers together.

4.3 PROTECTIVE AND MONITORING EQUIPMENT

→ Protective and monitoring equipment must not be removed, modified or rendered unusable.

→ Regularly check for perfect functioning.

→ If defects are detected on protective and monitoring equipment, the system must not be operated until these defects are remedied.
4.4 USE IN AREAS SUBJECT TO EXPLOSION HAZARDS

The spray gun may be used in potentially explosive areas. The following safety regulations must be observed and followed.

4.4.1 SAFETY REGULATIONS

→ Observe safety instructions in Chapter 3.2.

Safe handling of WAGNER spray devices
Mechanical sparks can form if the device comes into contact with metal.
In an explosive atmosphere:
→ Do not knock or push the device against steel or rusty iron.
→ Do not drop the spray gun.
→ Use only tools that are made of a permitted material.

Ignition temperature of the coating product
→ Ensure that the ignition temperature of the coating product is above the maximum surface temperature.

Surface spraying, electrostatics
→ Never spray device parts using electrostatic equipment (electrostatic spray gun!).

Medium supporting atomizing
→ To atomize the product, use only weakly oxidizing gases, e.g., air.

Cleaning
If there are deposits on the surfaces, the device may form electrostatic charges. Flames or sparks can form during discharge.
→ Remove deposits from the surfaces to maintain conductivity.
→ Use only a damp cloth to clean the device.

4.5 SAFETY-RELEVANT INFORMATION ABOUT DISCHARGES

The plastic parts of the spray gun are charged electrostatically by the high-voltage field of the spray gun. Contact with plastic parts harmless discharges (brush discharges) may occur. They are completely non-hazardous for human health.
When keeping a distance of 4 to 10 mm; 0.15 to 0.4 inch between spray gun and object to be sprayed, the corona discharge at the end of the electrode is visible in the dark.
5 DESCRIPTION

5.1 STRUCTURE (STANDARD VARIANT)

Note:
The nozzle parts (pos. 6; 7; 13 and 14) do not belong to the basic equipment of the spray gun. The different versions can be found in Chapter 13 "Accessories".

Note:
The gun type (T) is specified on the type plate and the serial number (S) is specified on the underside of the handle.
5.1.1 SECURING THE SPRAY GUN AGAINST ACTUATION

Secure the spray gun against actuation:

→ Use the trigger lock (11) to engage the trigger (12).

Note: To secure the entire spraying system, pressure must be relieved as described in Chapter 7.3.4.

5.2 MODE OF OPERATION

When the spray gun is connected to the control unit and the control unit is switched on, the pre-defined recipe (R1, R2 or R3) is shown on the gun display (2) as follows.

Recipe 1 → ●●●●● R1
Recipe 2 → ●●●●● R2
Recipe 3 → ●●●●● R3

Recipe change R1 → R2 → R3 → R1
Press the operating button (4) and hold the button pressed for at least 2 seconds to go forward 1 recipe.

Display (2) → ●●●●● = Recipe values changed temporarily:
If the operating key (4) is pressed for 2 seconds, the saved recipe values for the previously selected recipes numbers will be reloaded from the memory.

During spraying mode (trigger lever pressed), the status is shown in the display (2) by LEDs.

<table>
<thead>
<tr>
<th>LED display</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>LEDs 1 - 3 light up green.</td>
<td>The spray gun is working in an optimal high-voltage spray current range.</td>
</tr>
</tbody>
</table>
| One or both right-hand LEDs illuminate in orange. | Spray current too high. Possible causes:  
  - Spray gun too close to the workpiece  
  - Contamination of the spray gun  
  - Paint conductivity too high |
The trigger can be used to activate, one after the other, the various functions of the spray gun.

<table>
<thead>
<tr>
<th>Distance</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>AirCoat air opens.</td>
</tr>
<tr>
<td>2</td>
<td>AirCoat air opened and electrostatic (high-voltage) activated.</td>
</tr>
<tr>
<td></td>
<td>→ Display (2) for &quot;spray current&quot; on the spray gun</td>
</tr>
<tr>
<td></td>
<td>●●●●●● to ●●●●●● activated.</td>
</tr>
<tr>
<td>3</td>
<td>AirCoat air opened and electrostatic (high-voltage) activated and product valve opened.</td>
</tr>
<tr>
<td>4</td>
<td>Overall way of trigger.</td>
</tr>
</tbody>
</table>

- An increase in the force needed to pull the trigger back will be perceived at the position where the product valve opens.
- For spraying without high-voltage, the high-voltage can be switched off using the operating button (4). Press the operating button (4) briefly: High-voltage is switched off. The standby display (3) illuminates.
- In the event of a malfunction the spray gun switches to "standby" operating mode and the display (3) illuminates.
- The relationship between forming air and atomizing air is set using the air regulator (16).
5.3 PROTECTIVE AND MONITORING EQUIPMENT

The following functions are provided for safety:
- trigger lock (11);
- anti-contact guard for flat jet nozzle (5).

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>2309368</td>
<td>Assembly tool valve needle</td>
</tr>
<tr>
<td>2325263</td>
<td>Assembly tool clamping screw</td>
</tr>
<tr>
<td>2319653</td>
<td>Protection gloves against spray mist</td>
</tr>
<tr>
<td>2310487</td>
<td>CE Declaration of Conformity</td>
</tr>
<tr>
<td>2310481</td>
<td>Operating manual, German</td>
</tr>
</tbody>
</table>

Each spray gun includes the following as standard equipment:

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>2309871</td>
<td>GM 5000EAC spray gun Without control unit, product and air hose, electric cable, air cap and nozzle.</td>
</tr>
</tbody>
</table>

5.4 SCOPE OF DELIVERY

The spray gun basic version can be adapted optimally to any application depending upon the requirements and the desired accessories with the help of spray gun configuration.

The delivery note shows the exact scope of delivery.
5.5 TECHNICAL DATA

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximum air pressure</td>
<td>0.8 MPa; 8 bar; 116 psi</td>
</tr>
<tr>
<td>Maximum product pressure</td>
<td>25 MPa; 250 bar; 3626 psi</td>
</tr>
<tr>
<td>Fluid inlet</td>
<td>NPSM 1/4”-18</td>
</tr>
<tr>
<td>Air connection</td>
<td>G 1/4” A</td>
</tr>
<tr>
<td>Input voltage</td>
<td>maximum 20 Vpp</td>
</tr>
<tr>
<td>Input current</td>
<td>maximum 1.0 A AC</td>
</tr>
<tr>
<td>Output voltage</td>
<td>maximum 80 kV DC</td>
</tr>
<tr>
<td>Output current</td>
<td>maximum 100 μA DC</td>
</tr>
<tr>
<td>Operating temperature range</td>
<td>0 °C – 40 °C; 32 °F – 104 °F</td>
</tr>
<tr>
<td>Maximum permissible product temperature</td>
<td>50 °C; 122 °F</td>
</tr>
<tr>
<td>Maximum surface temperature</td>
<td>85 °C; 185 °F</td>
</tr>
<tr>
<td>Compressed air quality: free from oil and water</td>
<td>Quality standard 6.5.2 according to ISO 8573.1, 2010</td>
</tr>
<tr>
<td></td>
<td>6: Particle density ≤ 5 mg/m³</td>
</tr>
<tr>
<td></td>
<td>5: Humidity: Pressure dew point ≤ +7 °C</td>
</tr>
<tr>
<td></td>
<td>2: Oil content ≤ 0.1 mg/m³</td>
</tr>
<tr>
<td>Weight (without hose set)</td>
<td>710 g (including union nut, nozzle, air cap and edge filter)</td>
</tr>
<tr>
<td>Sound level at 0.3 MPa; 3 bar; 43.5 psi air pressure</td>
<td>73 dB(A) *</td>
</tr>
<tr>
<td>and 11 MPa; 110 bar; 1,549 psi product pressure</td>
<td></td>
</tr>
</tbody>
</table>

* A-rated sound pressure level measured at 1 m distance, LpA1m, in accordance with DIN EN 14462: 2005.

### Dimensions

#### GM 5000EAC F with flat jet nozzle

<table>
<thead>
<tr>
<th>Dimension</th>
<th>mm</th>
<th>inch</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>280</td>
<td>11.02</td>
</tr>
<tr>
<td>B</td>
<td>46</td>
<td>1.81</td>
</tr>
<tr>
<td>C</td>
<td>264</td>
<td>10.39</td>
</tr>
</tbody>
</table>

#### GM 5000EAC R with round jet nozzle

<table>
<thead>
<tr>
<th>Dimension</th>
<th>mm</th>
<th>inch</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>264</td>
<td>10.39</td>
</tr>
<tr>
<td>B</td>
<td>46</td>
<td>1.81</td>
</tr>
<tr>
<td>C</td>
<td>264</td>
<td>10.39</td>
</tr>
</tbody>
</table>
5.6 SPRAYING PROCEDURE

5.6.1 SPRAYING PROCEDURE FOR AIRCOAT ROUND SPRAY

In the AirCoat process, the spray product is atomized under a pressure of 3-15 MPa; 30-150 bar; 435-2,176 psi. With the help of an air pressure of 0-0.25 MPa; 0-2.5 bar; 0-36 psi, a soft, spray jet is produced. The spray jet diameter can be adjusted by turning the nozzle nut.

Advantages
- Large application volume
- Low fogging tendency
- Good finish
- High viscosity products can easily be applied
- High endurance of the nozzles
- Jet width adjustment

5.6.2 SPRAYING PROCEDURE FOR AIRCOAT FAN SPRAY

In the AirCoat process, the spray product is atomized under a pressure of 3-15 MPa; 30-150 bar; 435-2,176 psi. With the help of the AirCoat air, with a pressure of 0-0.25 MPa; 0-2.5 bar; 0-36 psi, a soft, flat spray jet is produced which largely eliminates the problem of overlapping in the peripheral zones. With shaping air, there is the possibility of reducing the width of the spray jet.

Advantages
- Large application volume
- Low fogging tendency
- Good finish
- High viscosity products can easily be applied
- High endurance of the nozzles
- Jet width adjustment
5.6.3 ELECTROSTATIC EFFECT

The spray gun produces an electrostatic field by means of the high-voltage electrode. As a result, the paint particles atomized by the spray gun are carried to the grounded work piece by kinetic and electrostatic energy, where they adhere finely dispersed to the object to be sprayed.

Advantages
- Very high application effectiveness
- Low over spray
- Coating of entire circumferences due to the electrostatic effect
- Savings in working time
6 ASSEMBLY AND COMMISSIONING

6.1 TRAINING ASSEMBLY/COMMISSIONING STAFF

![WARNING]

**Correct installation/operation!**
Risk of injury and damage to the device.

→ The assembly and commissioning staff must have the technical skills to safely undertake commissioning.
→ When assembling, commissioning and carrying out all work, read and follow the operating manuals and safety regulations for the additionally required system components.

A skilled person must check to ensure that the device is in a reliable state after it is installed and commissioned.

6.2 STORAGE CONDITIONS

Until the point of assembly, the device must be stored in a dry location, free from vibrations and with a minimum of dust. The device must be stored in closed rooms.
The air temperature at the storage location must be between -20 °C and +60 °C (-4 °F and +140 °F).
The relative air humidity at the storage location must be between 10 and 95% (without condensation).

6.3 INSTALLATION CONDITIONS

The air temperature at the installation site must be in a range between 0 and 40 °C; 32 and 132 °F.
The relative air humidity at the installation site must be between 10 and 95% (without condensation).

6.4 ASSEMBLY AND INSTALLATION

Check the delivery package against the delivery note. Become familiar with the function of the spray gun and all the other components used. Carefully read the accompanying operating manual. Note the special requirements of the designated electrostatic AirCoat spray procedure.
6.4.1 TYPICAL ELECTROSTATIC SPRAYING SYSTEM

<table>
<thead>
<tr>
<th>Pos</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>GM 5000EACF spray gun</td>
</tr>
<tr>
<td>2</td>
<td>Gun cable</td>
</tr>
<tr>
<td>3</td>
<td>Grounding cable</td>
</tr>
<tr>
<td>4</td>
<td>Pneumatic pump</td>
</tr>
<tr>
<td>5</td>
<td>Sliding tables</td>
</tr>
<tr>
<td>6</td>
<td>Air pressure regulator + air filter</td>
</tr>
<tr>
<td>7</td>
<td>Product suction system</td>
</tr>
<tr>
<td>8</td>
<td>Return hose</td>
</tr>
<tr>
<td>9</td>
<td>High-pressure filter</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pos</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>Compressed air connection</td>
</tr>
<tr>
<td>11</td>
<td>Stop valve</td>
</tr>
<tr>
<td>12</td>
<td>Air pressure regulator</td>
</tr>
<tr>
<td>13</td>
<td>VM 5000 control unit</td>
</tr>
<tr>
<td>14</td>
<td>Protective hose</td>
</tr>
<tr>
<td>15</td>
<td>Air hose</td>
</tr>
<tr>
<td>16</td>
<td>Product hose</td>
</tr>
<tr>
<td>17</td>
<td>Return valve</td>
</tr>
<tr>
<td>18</td>
<td>Tank for return flow</td>
</tr>
<tr>
<td>19</td>
<td>Paint tank</td>
</tr>
<tr>
<td>20</td>
<td>Tank for flushing agent</td>
</tr>
<tr>
<td>21</td>
<td>Mains cable</td>
</tr>
</tbody>
</table>
The GM 5000EAC spray gun must be combined with various components to make up a spraying system (spraypack). The system shown in the figure is only one example of an electrostatic spraying system. Your WAGNER distributor would be happy to assist you in creating a spraying system solution that meets your individual needs. You must familiarize yourself with the operating manuals and the safety regulations of all additional system components before starting commissioning.

**WARNING**

Incorrect installation/operation!
Risk of injury and damage to the device.

→ When commissioning and for all work, read and follow the operating manual and safety regulations for the additionally required system components.

### 6.4.2 VENTILATION OF THE SPRAY BOOTH

The electrostatic spraying equipment may only be operated in defined spraying areas and in accordance with the EN 12215 standard or under comparable ventilation conditions. The electrostatic spraying equipment must be locked to the technical ventilation so that the coating product supply and the high-voltage are not effective as long as the technical ventilation is not operated with the minimum exhaust air volume flow or a larger exhaust air volume flow.

Ensure that the excess coating product (overspray) will be collected up safely.

**WARNING**

Toxic and/or flammable vapor mixtures!
Risk of poisoning and burns.

→ Operate the device in a spray booth approved for the working materials.
→ Operate the device on an appropriate spraying wall with the ventilation (extraction) switched on.
→ Observe national and local regulations for the outgoing air speed.
6.4.3 AIR SUPPLY

The use of an air filter with air regulator (6) ensures that only dry, clean atomizing air gets into the spray gun. Dirt and moisture in the atomizing air worsens the spraying quality and spraying pattern.

⚠️ WARNING

Hose connections!
Risk of injury and damage to the device.

→ Do not exchange hose connections of product hose and air hose.

6.4.4 PRODUCT SUPPLY

⚠️ DANGER

Bursting hose, bursting threaded joints!
Danger to life from injection of product.

→ Ensure that the hose material is chemically resistant to the sprayed products.

→ Ensure that the spray gun, threaded joints and product hose between the device and the spray gun are suitable for the pressure generated in the device.

→ Ensure that the following information can be seen on the high-pressure hose:
  - Manufacturer
  - Permissible operating pressure
  - Date of manufacture

NOTICE

Impurities in the spraying system!
Spray gun blockage, products harden in the spraying system.

→ Flush the spray gun and paint supply with a suitable flushing agent.
6.4.5 GROUNDING

Perfect grounding of all conductive parts such as floors, walls, roofs is important for optimum coating and safety. Barriers, work pieces, transport devices, coating product tank, coating product supply or construction parts in the spray area with exception of the high-voltage parts during normal operation. Parts of the booth must be grounded in accordance with EN 12215.

---

**WARNING**

Discharge of electrostatically charged components in atmospheres containing solvents!
Explosion hazard from electrostatic sparks or flames.

→ Ground all device components.
→ Ground the work pieces to be coated.

---

**WARNING**

Heavy paint mist if grounding is insufficient!
Danger of poisoning.
Insufficient paint application quality.

→ Ground all device components.
→ Ground the work pieces to be coated.

---

A poorly grounded work piece causes:
- Very bad wrap around.
- Uneven coating.
- Back spraying to the spray gun (contamination) and coater.

Prerequisites for perfect grounding and coating are:
- Clean work piece suspension.
- Grounding of spray booth, conveyor system and suspension on the building side in accordance with the operating manuals or the manufacturer’s information.
- Grounding of all conductive parts within the working area.
- The grounding resistance of the work piece may not exceed $1 \text{ M}\Omega$ (megohm) (ground leakage resistance measured at 500 V or 1000 V).
- Connect the control unit to the signal ground.
- Connect all ground cables using a short and direct route.
- Safety shoes and gloves, if used, must be static dissipative.
Grounding scheme (example)

Minimum cable cross-section

<table>
<thead>
<tr>
<th>Component</th>
<th>Cable Cross-Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control unit</td>
<td>4 mm² / AWG 12</td>
</tr>
<tr>
<td>Product supply</td>
<td></td>
</tr>
<tr>
<td>Paint tank</td>
<td></td>
</tr>
<tr>
<td>Conveyor</td>
<td>16 mm² / AWG 6</td>
</tr>
<tr>
<td>Booth</td>
<td></td>
</tr>
<tr>
<td>Spraying stand</td>
<td></td>
</tr>
</tbody>
</table>

Grounding of spray gun

The spray gun is grounded via the spray gun cable.

→ The GM 5000EAC spray gun must be connected by the gun cable with the VM 500 or VM 5000 control unit.

Note for the sprayer

Safety shoes and gloves, if used, must be static dissipative.
6.5 PREPARATION OF LACQUER

The viscosity of the lacquer is of great importance. The best spraying results are obtained with values between 25 and 40 DIN/4 seconds (measured in immersion flow cup DIN 4 mm; 0.16 inches).

Processing of up to 60 DIN/4 seconds is generally possible without problem if high coating thicknesses are required.

With the WAGNER AirCoat flat jet spraying process, the different viscosities of the lacquer are optimally covered by two air cap types. These can be found in "Accessories".

In the case of application problems contact the paint producer.

6.5.1 VISCOSITY CONVERSION TABLE

<table>
<thead>
<tr>
<th>mPa s</th>
<th>Centipoise</th>
<th>Poise</th>
<th>DIN Cup 4 mm 0.16 inch</th>
<th>Ford Cup 4</th>
<th>Zahn 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>10</td>
<td>0.1</td>
<td>5</td>
<td>16</td>
<td></td>
</tr>
<tr>
<td>15</td>
<td>15</td>
<td>0.15</td>
<td>8</td>
<td>17</td>
<td></td>
</tr>
<tr>
<td>20</td>
<td>20</td>
<td>0.2</td>
<td>10</td>
<td>18</td>
<td></td>
</tr>
<tr>
<td>25</td>
<td>25</td>
<td>0.25</td>
<td>14</td>
<td>12</td>
<td>19</td>
</tr>
<tr>
<td>30</td>
<td>30</td>
<td>0.3</td>
<td>15</td>
<td>14</td>
<td>20</td>
</tr>
<tr>
<td>40</td>
<td>40</td>
<td>0.4</td>
<td>17</td>
<td>18</td>
<td>22</td>
</tr>
<tr>
<td>50</td>
<td>50</td>
<td>0.5</td>
<td>19</td>
<td>22</td>
<td>24</td>
</tr>
<tr>
<td>60</td>
<td>60</td>
<td>0.6</td>
<td>21</td>
<td>26</td>
<td>27</td>
</tr>
<tr>
<td>70</td>
<td>70</td>
<td>0.7</td>
<td>23</td>
<td>28</td>
<td>30</td>
</tr>
<tr>
<td>80</td>
<td>80</td>
<td>0.8</td>
<td>25</td>
<td>31</td>
<td>34</td>
</tr>
<tr>
<td>90</td>
<td>90</td>
<td>0.9</td>
<td>28</td>
<td>32</td>
<td>37</td>
</tr>
<tr>
<td>100</td>
<td>100</td>
<td>1</td>
<td>30</td>
<td>34</td>
<td>41</td>
</tr>
<tr>
<td>120</td>
<td>120</td>
<td>1.2</td>
<td>33</td>
<td>41</td>
<td>49</td>
</tr>
<tr>
<td>140</td>
<td>140</td>
<td>1.4</td>
<td>37</td>
<td>45</td>
<td>58</td>
</tr>
<tr>
<td>160</td>
<td>160</td>
<td>1.6</td>
<td>43</td>
<td>50</td>
<td>66</td>
</tr>
<tr>
<td>180</td>
<td>180</td>
<td>1.8</td>
<td>46</td>
<td>54</td>
<td>74</td>
</tr>
<tr>
<td>200</td>
<td>200</td>
<td>2</td>
<td>49</td>
<td>58</td>
<td>82</td>
</tr>
<tr>
<td>220</td>
<td>220</td>
<td>2.2</td>
<td>52</td>
<td>62</td>
<td></td>
</tr>
<tr>
<td>240</td>
<td>240</td>
<td>2.4</td>
<td>56</td>
<td>65</td>
<td></td>
</tr>
<tr>
<td>260</td>
<td>260</td>
<td>2.6</td>
<td>62</td>
<td>68</td>
<td></td>
</tr>
<tr>
<td>280</td>
<td>280</td>
<td>2.8</td>
<td>65</td>
<td>70</td>
<td></td>
</tr>
<tr>
<td>300</td>
<td>300</td>
<td>3</td>
<td>70</td>
<td>74</td>
<td></td>
</tr>
<tr>
<td>320</td>
<td>320</td>
<td>3.2</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>340</td>
<td>340</td>
<td>3.4</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>360</td>
<td>360</td>
<td>3.6</td>
<td>80</td>
<td></td>
<td></td>
</tr>
<tr>
<td>380</td>
<td>380</td>
<td>3.8</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>400</td>
<td>400</td>
<td>4</td>
<td>90</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
6.6 COMMISSIONING

6.6.1 SAFETY INSTRUCTIONS

→ Observe the safety instructions in Chapter 4 and Chapter 8.1.2.
→ Observe the general rules for making adjustments to the spray gun. → Chapter 7.2.2

6.6.2 PREPARATION FOR COMMISSIONING

<table>
<thead>
<tr>
<th>NOTICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Impurities in the spraying system!</td>
</tr>
<tr>
<td>Spray gun blockage.</td>
</tr>
</tbody>
</table>

→ Flush the spray gun and paint supply with a suitable flushing agent before commissioning.

6.6.3 COMMISSIONING

The following points must be noted:

→ Grounding see Chapter 6.4.5. Make sure that all other conductive parts within the work area are grounded.
→ Connect the product hose to the spray gun and the product pump.
→ Check that all product-conveying connections are correctly connected.
→ Connect air hose to spray gun and to supply of oil-free dry air, approx. 0.25 MPa; 2.5 bar; 36 psi. For compressed air quality see Chapter 5.5.
→ Check that all air-conveying connections are correctly connected.
→ Connect the electric cable to the spray gun and to the VM 5000 or VM 500 control unit.
→ Visually check the permissible pressures for all the system components.
→ Check the level of the separating agent in the WAGNER pneumatic pump and fill the separating agent up if necessary.
→ Provide product tank, tanks for flushing agent and an empty tank for return flow.
→ Connect the system with a secured gun to the air and power supply.
→ A basic flushing of system must be carried out before commissioning. Make sure that no nozzle is inserted into the gun.
6.6.3.1 GUN CABLES AND GUN CABLE EXTENSIONS

**WARNING**

Sparks form when the plug is removed!
Explosion hazard.

When using the spray gun in potentially explosive areas:
→ The cable connection on the gun and the connection to any
cable extensions may not be disconnected or connected in this
area.

The following points must be noted:

→ The cable connection to the gun and the connection to a cable extension may not be
disconnected or connected in a potentially explosive area.

→ Only disconnect or connect all cable extensions from the gun cable and the cable
extension when the control unit is switched off.

→ In order that the GM 5000EA spray gun is grounded, it must be connected via the gun
cable with the VM 500 or VM 5000 control unit.

Gun cable is available in various lengths. Order No., see Chapter 13.4.3.

**Attention: gun cable to control unit**

Secure the cover sleeve with the warning sign by means of the screw (84) on the connector.

Warning:
"Do not disconnect under voltage"
Attention: guns with electric extension cable
Secure the cover sleeves with the warning sign by means of the screws (84) on the connectors.

Power loss
In order to prevent power losses, keep the cable length as short as possible. The maximum power is available with the standard cable length of 10 m. An extension to a total length of up to 40 m will cause a power loss of up to 10%. The gun cable can be extended to a total length of 80 m, however, a power loss of up to 30% will be caused.

6.6.4 VERIFYING A SAFE OPERATIONAL CONDITION

A skilled person must check to ensure that the device and the spraying system are in a safe state after they are installed and commissioned.

This includes:
- Carry out a safety check in accordance with Chapter 8.2.3.
- Function test in accordance with Chapter 11.
7 OPERATION

7.1 TRAINING THE OPERATING STAFF

![WARNING]

**Incorrect operation!**
Risk of injury and damage to the device.

→ The operating staff must be qualified and fit to operate the entire system.
→ The operating staff must be familiar with the potential risks associated with improper behavior as well as the necessary protective devices and measures.
→ Before work commences, the operating staff must receive appropriate system training.

7.2 SAFETY INSTRUCTIONS

→ Observe safety instructions in Chapter 4.

![WARNING]

**Incorrect operation!**
Risk of injury and damage to the device.

→ If contact with lacquers or cleaning agents causes skin irritation, appropriate precautionary measures must be taken, e.g., wearing protective clothing.
→ The footwear worn by operating staff must comply with EN ISO 20344. The measured insulation resistance must not exceed 100 megohms.
→ The protective clothing, including gloves, must comply with EN ISO 1149-5. The measured insulation resistance must not exceed 100 megohms.

![WARNING]

**Unintentional putting into operation!**
Risk of injury.

Before any work on the device, in the event of work interruptions and malfunctions:
→ Switch off the energy/compressed air supply.
→ Relieve the pressure from the spray gun and unit.
→ Secure the spray gun against actuation.
→ In the event of functional faults: remedy the fault as described in the “Troubleshooting” chapter.
**WARNING**

Discharge of electrostatically charged components in atmospheres containing solvents!  
Explosion hazard from electrostatic spark-over.

- Use gun only with fitted nozzle, air cap and union nut.  
- Tighten the union nut, especially with nozzle in the cleaning position.

---

### 7.2.1 EMERGENCY DEACTIVATION

In the case of unforeseen occurrences, proceed as follows:

1. Switch off control unit.  
2. Close the compressed air supply.  
3. Relieve pressure according to the operating manual of the product pressure generator.  
4. Point the spray gun toward the grounded collecting tray.  
5. Pull the trigger of the spray gun until no further pressure is present.

---

### 7.2.2 GENERAL RULES FOR MAKING ADJUSTMENTS TO THE SPRAY GUN

**DANGER**

High-voltage field!  
Danger to life from malfunction of heart pacemakers.

Make sure that persons with pacemakers:

- Do not work with the electrostatic spray gun.  
- Do not enter the high-voltage area.

---

**WARNING**

High-pressure spray jet!  
Danger to life from injecting paint or solvent.

- Never reach into the spray jet.  
- Never point the spray gun at people.  
- Consult a doctor immediately in the event of skin injuries caused by paint or solvent. Inform the doctor about the paint or solvent used.  
- Never seal defective high-pressure parts, instead relieve the pressure from them and replace them.  
- Wear the appropriate protective clothing, gloves, eyewear and respiratory protection.
7.3 WORK

Ensure that:

→ the regular safety checks are carried out in accordance with Chapter 8.2.3,
→ commissioning is carried out in accordance with Chapter 6.6.
7.3.1 FILLING WITH WORKING MATERIAL

1. Place empty tank (18) under return tube (8).
2. Place suction hose (7) in the tank with working material (19).
   Note: If the pump is equipped with a rigid suction system, it should only be dipped
   into the working material up to the middle of the inlet housing at the maximum!
3. Adjust the pump-pressure regulator (12) to approx. 0.05 MPa; 0.5 bar; 7.25 psi.
4. Open return valve (17).
5. Slowly open the ball valve (11).
6. Adjust the air pressure on the pump-pressure regulator (12) so that the pump runs
   smoothly.
7. Close ball valve (11) as soon as pure working material starts coming from the return
   tube (8).
9. Point the gun, without nozzle, into tank (18) and open it.
10. Slowly open the ball valve (11).
11. Close ball valve (11) as soon as pure working material starts coming from the gun.
12. When there is no pressure remaining in the system, close the gun.
13. Secure the gun.
14. Dispose of the contents of the tank (18) according to the local regulations.

7.3.2 CHECKING THE SPRAY PATTERN (WITHOUT ELECTROSTATICS)

1. Switch off control unit. (The grounding of the spray gun via the gun cable is maintained.)
2. Start up with product supply set to approx. 8 MPa; 80 bar; 1160 psi operating
   pressure. → See corresponding operating manual.

Flat-jet method:
AirLess spraying (without electrostatics)
3. Turn air pressure regulator (6) all the way down.
4. Spray (release locking device and pull trigger) and at the same time, check the
   atomization.
5. Set the product pressure on the product supply to the point where a good product
   atomization is achieved.

For round and flat-jet method:
AirCoat spraying (without electrostatics)
6. Adjust the air pressure regulator (6) until optimal atomization is achieved.
   → see below, "Adjusting the spray pattern with the air pressure regulator"
7. With the air adjustment on the gun, set the ratio of shaping air/atomizing air so as to
   achieve an optimum spray pattern.
   → See below, "Spray pattern and air regulation"
→ Repeat points 6 and 7 until the optimum spray pattern is reached (iterative process).
Setting the Spray Pattern Using the Air Pressure Regulator (6)
The air pressure regulator regulates the air supply (shaping and atomizing air) to the gun.

Spray pattern and air regulation
Air regulation regulates the ratio of shaping/atomizing air. The spray pattern can then be adjusted to suit the object being sprayed. The illustration shows the influence of the regulator on the spraying pattern. Other nozzle sizes can be used to obtain larger or smaller spraying patterns.

Changing the Flow Rate
- Adapt product pressure
- Use a different nozzle (see Chapter 13)

Changing the Spray Jet Width
- Use a different nozzle (see Chapter 13)
7.3.3 SPRAYING

1. Secure gun with trigger lock and insert the desired nozzle.
2. Turn on the control unit. → See corresponding operating manual.
3. Start up with product supply set to approx. 8 MPa; 80 bar; 1,160 psi operating pressure.
   → See corresponding operating manual.

AirLess spraying
4. Turn air pressure regulator (6) all the way down.
5. Spray on a test object (pull trigger).
   → Pressing the trigger on the spray gun switches the high-voltage supply on.
6. Adjust the product pressure and gun air in accordance with the nozzle and object.

AirCoat spraying
7. Open the air pressure regulator (6) (approx. 0.05 - 0.25 MPa; 0.5 - 2.5 bar; 7 - 36 psi) and adjust for optimal atomization.

Flat-jet method: Changing the spray jet width
8. Change the spray jet width by selecting the appropriate nozzle.
   By turning the air regulation (33), the spray jet can additionally be adjusted.

Round-jet method
8. By gently turning the nozzle nut (31), the atomizing air jet can additionally be adjusted.
   → Do not fully tighten the nozzle nut:
   Do not turn the nozzle nut (31) until it is flush with the nozzle body (32). There must be play for the atomizing air between the nozzle nut and the nozzle body.
   The air adjustment at the back of the spray gun does not affect the spray pattern in this process.

Flow rate
9. Product quantity may be able to be reduced by:
   - Minimizing the product pressure.
   - Use a different nozzle (see Chapter 13).
7.3.4 PRESSURE RELIEF / WORK INTERRUPTION

The pressure must always be relieved when:
- The spraying tasks are finished.
- The spraying system is maintained.
- Cleaning tasks are carried out on the spraying system.
- The spraying system is moved to another location.
- Something must be checked on the spraying system.
- The nozzle is removed from the gun.

→ Observe general safety instructions in Chapter 4.

WARNING

High-pressure spray jet!
Danger to life from injecting paint or solvent.

→ Never reach into the spray jet.
→ Never point the spray gun at people.
→ Consult a doctor immediately in the event of skin injuries caused by paint or solvent. Inform the doctor about the paint or solvent used.
→ Never seal defective high-pressure parts; instead relieve the pressure from them and replace them.
→ Wear the appropriate protective clothing, gloves, eyewear and respiratory protection.

Process for relieving pressure

1. Secure the spray gun with the trigger lock.
2. Switch off control unit.
3. Close the compressed air supply.
4. Relieve pressure according to the operating manual of the pump.
5. Point the spray gun toward the grounded collecting tray and release.
6. Pull the trigger of the spray gun until no further pressure is present.
7. Secure the spray gun with the trigger lock.
7.3.5 FLUSHING OUT CLOGGED ROUND JET NOZZLES

1. Use nozzle spanner (2) to loosen nozzle insert (1) by a half turn.
2. Remove the nozzle spanner and briefly actuate trigger.
3. After flushing the nozzle, re-tighten the nozzle insert.

7.3.6 REPLACING ROUND JET NOZZLE'S NOZZLE INSERT

1. Remove nozzle insert (1) using nozzle spanner (2).
2. Assembling new nozzle insert.
7.3.7 CHANGING FROM AIRCOAT ROUND JET TO AIRCOAT FLAT JET

Flush spray gun
1. Switch off control unit.
2. Relieve pressure → Chapter 7.3.4.
3. Connect the system to the flushing agent supply.
5. Thoroughly flush out the spray gun.
6. Relieve pressure → Chapter 7.3.4.
7. Secure the spray gun with the trigger lock.

Changing from round jet to flat jet
8. Unscrew round jet nozzle cap (2) incl. nozzle insert (3).
9. Unscrew nozzle insert (3) using nozzle spanner (4).
10. Unscrew nozzle nut (5). Remove nozzle screw joint (7) and sealing fitting (8) from the nozzle body (6). Thoroughly clean all parts.
11. Insert desired ACF5000 nozzle (11) into the valve housing.
12. Put the air cap (10) on the nozzle (11) and pay attention to the position of the guide surfaces.
13. Screw union nut with attached nozzle guard (9) to the gun body and make sure that the air cap horns lie in the designated recess (Y).
14. Before tightening with the air cap horns (Y), set the desired jet level and then tighten the union nut to stop by hand.

Changing from flat jet to round jet
8. Unscrew union nut (9) with air cap (10) and ACF5000 nozzle (11).
9. Remove air cap (10).
10. Press ACF5000 nozzle (11) out of air cap (10) by hand. Thoroughly clean all parts.
11. Insert nozzle screw connection (7) and sealing fitting (8) into nozzle body (6).
12. Screw nozzle nut (5) onto nozzle body (6).
   Do not screw on nozzle nut completely. There must be play for the atomizing air between the nozzle nut and the nozzle body.
13. Screw on nozzle insert (3) using nozzle spanner (4).
14. Screw round jet nozzle cap (2) with nozzle insert (3) onto spray gun and tighten by hand.
7.3.8 REPLACING THE AIRCOAT FLAT JET NOZZLES

1. Switch off control unit.
2. Relieve pressure → Chapter 7.3.4.
3. Secure the spray gun with the trigger lock.
4. Unscrew union nut completely (12) and unscrew air cap (10).
5. Remove ACF5000 AirCoat nozzle (11) and treat it with cleaning agent until all traces of paint have been removed.

**NOTICE**

Defective AirCoat nozzle!
Insufficient paint application quality.

→ Do not use sharp-edged objects to treat carbide on the AirCoat nozzle.

6. Insert new ACF5000 nozzle (11) into the valve housing.
7. Put the air cap (10) on the nozzle (11) and pay attention to the position of the guide surfaces.
8. Screw union nut with attached nozzle guard (9) to the gun body and make sure that the air cap horns lie in the designated recess (Y).
9. Before tightening with the air cap horns (Y), set the desired jet level and then tighten the union nut to stop by hand.
7.3.9 CLEANING OF THE NOZZLE PARTS

The ACF5000 AirCoat nozzles (11), the nozzle inserts (3) and the nozzle screw connection (7) can be placed in a cleaning solvent recommended by the lacquer manufacturer.

All other nozzle parts may not be put into cleaning solvent.
Clean these parts with a cleaning solvent recommended by the lacquer manufacturer and dry with a cloth or blow gun.
7.3.10 ELIMINATE NOZZLE CLOGGING

1. Switch off control unit.
2. Relieve pressure → Chapter 7.3.4.
3. Secure the spray gun (1) using the trigger lock (14).
4. Unscrew union nut completely (12) and remove air cap (10).
5. Push ACF 5000 nozzle (11) out of air cap (10) by hand, reverse it and put it into the air cap (10) with the nozzle tip towards the rear.
   Pay attention to the position of the guide surfaces (X).
6. Insert air cap (10) with integrated ACF5000 nozzle (11) into the union nut (9).
   Make sure that the air cap horns (Y) lie in the recess of the nozzle guard.
7. Screw preassembled union nut (12) to gun (1) and tighten by hand.
8. Switch the product pressure back on.
9. Turn the trigger lock (14) to the spraying position and briefly pull the trigger.
10. When the blockage has been flushed out, secure the gun with trigger lock (14).
11. Relieve pressure → Chapter 7.3.4:
12. Unscrew union nut (12) completely.
13. Remove air cap (10) and push ACF5000 nozzle (11) out of the air cap by hand.
   Clean ACF5000 nozzle and insert it in the spraying position into the valve housing.
14. Put the air cap (10) on the nozzle (11) and pay attention to the position of the guide surfaces (X).
15. Screw union nut with attached nozzle guard (9) to the gun body and make sure that the air cap horns lie in the designated recess (Y).
16. Before tightening with the air cap horns (Y), set the desired jet level and then tighten the union nut to stop by hand.
17. Switch the product pressure and the air pressure back on.
18. Switch on the control unit.
ACF5000 nozzle in spray position

ACF5000 nozzle in cleaning position
7.3.11 CHANGING THE VALVE HOUSING

NOTICE

Changing the valve housing!
Damage to the device.

→ Activate the spray gun trigger when changing the valve housing.

To prevent damage to the gun (valve seat rubs on the valve needle, valve needle may loosen), activate the spray gun trigger when changing the valve housing.

Use a socket or ring spanner (not an open-end wrench) to tighten the valve housing.

SW9
1.8 Nm
8 CLEANING AND MAINTENANCE

8.1 CLEANING

8.1.1 CLEANING STAFF

Cleaning work should be undertaken regularly and carefully by qualified and trained staff. They should be informed of specific hazards during their training.

The following hazards may arise during cleaning work:
- Health hazard from inhaling solvent vapors
- Use of unsuitable cleaning tools and aids

8.1.2 SAFETY INSTRUCTIONS

→ Observe safety instructions in Chapter 4.

⚠️ DANGER

Incorrect maintenance/repair!
Danger to life and equipment damage.

→ Only a WAGNER service center or a suitably trained person may carry out repairs and replace parts.
→ Only repair and replace parts that are listed in the Chapter "Spare parts" and that are assigned to the unit.
→ Before all work on the device and in the event of work interruptions:
  - Switch off the energy and compressed air supply.
  - Relieve the pressure from the spray gun and device.
  - Secure the spray gun against actuation.
→ Observe the operating manual and service manuals at all times when carrying out work.
Explosive powder/air mixes!
Danger to life and equipment damage.

- Before starting cleaning, rinsing, or other manual work, the high-voltage must be shut down and locked to prevent it from being switched back on!
- The spray gun must be separated from the high-voltage supply before any cleaning work is started!
- Only electrically conductive tanks may be used for cleaning and flushing agents. Ground the tank.
- Which cleaning agent is used to clean the spray gun depends on which parts of the spray gun have to be cleaned and which product has to be removed. When cleaning the spray gun, only use non-polar cleaning agents to prevent conductive residues on the surface of the spray gun. Should it however, be necessary to use a polar cleaning agent, all residues of this cleaning agent have to be removed by using a non-conductive and non-polar cleaning agent, once the cleaning is finished.
- Preference should be given to non-flammable cleaning and flushing agents.
- Only cleaning and flushing agents of explosion class IIA may be used (maximum ignition energy 0.24 mJ).
- The cleaning and flushing agent's flash point must be at least 15 K above the ambient temperature.
- Ensure that no electric component is cleaned with or immersed into solvent.
8.1.3 CLEANING AND FLUSHING THE DEVICE

The spray gun and the device must be cleaned and flushed daily. The cleaning and flushing agents used must be compatible with the working material.

**WARNING**

Incompatibility of cleaning/flushing agent and working medium!
Risk of explosion and danger of poisoning by toxic gases.

→ Examine the compatibility of the cleaning and flushing agents and working media on the basis of the safety data sheets.

**NOTICE**

Damage to electrical devices!

→ Never immerse the spray gun in cleaning agent.

**NOTICE**

Liquid in air tube!
Functional faults caused by swollen seals.
Discharge current to ground → No high-voltage.

→ Always point the spray gun down when cleaning.
→ Ensure that neither paint nor cleaning or flushing agent enters the air duct.
→ When taking a break from work or when stored for a longer period, the spray gun should be positioned with the adapter pointing downwards.
Exploding gas / air mixture!
Danger to life from flying parts and burns.

Never spray into a closed tank.
Ground the tank.

Flush spray gun
1. Switch off control unit.
2. Relieve pressure → Chapter 7.3.4.
3. Close air pressure regulator.
4. Connect spraying system to flushing agent supply in accordance with operating manual for the pump.

With round jet nozzle fitted:
5. Use nozzle spanner to loosen nozzle insert by a half turn.
6. Point the spray gun toward the collecting tray and actuate the trigger. Flush the gun thoroughly as soon as clean flushing agent emerges.
7. Relieve pressure → Chapter 7.3.4.
8. Re-tighten the nozzle insert.
9. Remove flushing agent supply.

With flat jet nozzle fitted:
5. Dismount AirCoat nozzle and clean separately → Chapter 7.3.8.
6. Point the spray gun toward the collecting tray and actuate the trigger.
7. Flush the gun thoroughly as soon as clean flushing agent emerges.
8. Relieve pressure → Chapter 7.3.4.
9. Remove flushing agent supply.

Blowing out the air passages of the spray gun
10. Close pump pressure regulator. Switch on compressed air supply and open air pressure regulator.
11. Actuate the trigger of the spray gun and thoroughly blow out the air passages.
12. Switch off the compressed air supply.

Clean the outside of the spray gun
13. Clean the spray gun body and other components of the spraying system with a cleaning agent recommended by the lacquer manufacturer and dry with a cloth or blow gun.

Cleaning the nozzle parts → see Chapter 7.3.9
Eliminating nozzle clogging → see Chapter 7.3.10
8.2 MAINTENANCE

8.2.1 MAINTENANCE STAFF

Maintenance work should be undertaken regularly and carefully by qualified and trained staff. They should be informed of specific hazards during their training.

The following hazards may arise during maintenance work:
- Health hazard from inhaling solvent vapors
- Use of unsuitable tools and aids

An authorized person must ensure that the device is checked for being in a reliable state after maintenance work is completed.

8.2.2 SAFETY INSTRUCTIONS

→ Observe the safety instructions in Chapter 4 and Chapter 8.1.2.

Prior to maintenance
- Flush and clean the device → Chapter 8.1.3.

After maintenance
- Carry out a safety check in accordance with Chapter 8.2.3.
- Put the device into operation (Chapter 6.6) and check for leaks (Chapter 11.3).
- Carry out a function test, if required, in accordance with Chapter 11.

→ In accordance with the guideline for liquid ejection devices (ZH 1/406 and BGR 500 Part 2 Chapter 2.29 and Chapter 2.36):
  - The liquid ejection devices should be checked by an expert (e.g., WAGNER service technician) for their safe working conditions as required and at least every 12 months.
  - For shut down devices, the examination can be suspended until the next start-up.
8.2.3 SAFETY CHECKS

For the safe operation of electrostatic manual coating systems for flammable liquid coating products, intervals for periodical inspections are defined as follows:

<table>
<thead>
<tr>
<th>Inspection point</th>
<th>Inspection interval</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gun cleaning, gun flushing</td>
<td>daily</td>
<td>Chapter 4.2.4, Chapter 8.1.3</td>
</tr>
<tr>
<td>Hoses, tubes, couplings</td>
<td>daily</td>
<td>Chapter 8.2.4</td>
</tr>
<tr>
<td>Grounding</td>
<td>weekly</td>
<td>Chapter 4.2.2, Chapter 6.4.5</td>
</tr>
<tr>
<td>Inspection for damage</td>
<td>weekly</td>
<td>Chapter 8.1.3, 8.2, 10</td>
</tr>
<tr>
<td>Locking of the technical ventilation with the</td>
<td>annually</td>
<td>Chapter 6.4.2</td>
</tr>
<tr>
<td>electrostatic manual spraying unit</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

The above recommended intervals are maximum values and may be modified by the operator depending on the local and operational conditions and the contamination.

Damaged devices must be decommissioned and repaired immediately.
8.2.4 PRODUCT HOSES, TUBES AND COUPLINGS

DANGER

Bursting hose, bursting threaded joints!
Danger to life from injection of product and from flying parts.

→ Ensure that the hose material is chemically resistant to the sprayed products and the used flushing agents.
→ Ensure that the spray gun, threaded joints, and product hose between the device and the spray gun are suitable for the generated pressure.
→ Ensure that the following information can be seen on the hose:
  - Manufacturer
  - Permissible operating pressure
  - Date of manufacture

The service life of the complete hoses between product pressure generator and application device is reduced due to environmental influences even when handled correctly.

→ Check hoses, pipes, and couplings every day and replace if necessary.
→ Before every commissioning, check all connections for leaks.
→ Additionally, the operator must regularly check the complete hoses for wear and tear as well as for damage at intervals that he/she has set. Records of these checks must be kept.
→ Undamaged complete hoses are to be replaced when one of the two following intervals has been exceeded:
  - 6 years from the date of the hose crimping (see fitting embossing).
  - 10 years from the date of the hose imprinting.

<table>
<thead>
<tr>
<th>Fitting embossing (if present)</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>xxx bar</td>
<td>Pressure</td>
</tr>
<tr>
<td>yymmm</td>
<td>Crimping date (year/month)</td>
</tr>
<tr>
<td>XX</td>
<td>Internal code</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hose imprinting</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>WAGNER</td>
<td>Name / Manufacturer</td>
</tr>
<tr>
<td>yymmm</td>
<td>Date of manufacture (year/month)</td>
</tr>
<tr>
<td>xxx bar (xx MPa) e.g., 270 bar (27 MPa)</td>
<td>Pressure</td>
</tr>
<tr>
<td>XX</td>
<td>Internal code</td>
</tr>
<tr>
<td>DNxx (e.g., DN10)</td>
<td>Nominal diameter</td>
</tr>
</tbody>
</table>
# 9 TROUBLESHOOTING AND RECTIFICATION

<table>
<thead>
<tr>
<th>Functional fault</th>
<th>Cause</th>
<th>Remedy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Insufficient product output</td>
<td>Nozzle too small</td>
<td>Select larger nozzle (see Accessories)</td>
</tr>
<tr>
<td></td>
<td>Product pressure too low</td>
<td>Increase product pressure</td>
</tr>
<tr>
<td></td>
<td>Filter of gun or pump blocked</td>
<td>Clean or replace filter</td>
</tr>
<tr>
<td></td>
<td>Nozzle is clogged</td>
<td>Clean or replace nozzle</td>
</tr>
<tr>
<td>Poor spray pattern</td>
<td>Wrongly adjusted atomizing air</td>
<td>Readjust air pressure regulator</td>
</tr>
<tr>
<td></td>
<td>Unfavorable nozzle size</td>
<td>Select a different nozzle (see Accessories)</td>
</tr>
<tr>
<td></td>
<td>Product pressure too high/too low</td>
<td>Adapt product pressure</td>
</tr>
<tr>
<td></td>
<td>Spray product viscosity too high</td>
<td>Dilute spray product in accordance with the manufacturer's instructions</td>
</tr>
<tr>
<td></td>
<td>Damaged nozzle</td>
<td>Insert new nozzle</td>
</tr>
<tr>
<td>Poor wrap-around</td>
<td>Poor grounding at object</td>
<td>Check grounding of object or hanger with ohmmeter</td>
</tr>
<tr>
<td></td>
<td>Lacquer resistance too high/too low</td>
<td>Check paint resistance (see Chapter 2.5)</td>
</tr>
<tr>
<td></td>
<td>Spraying pressure too high</td>
<td>Readjust spraying pressure</td>
</tr>
<tr>
<td>No wrap-around</td>
<td>No high-voltage</td>
<td>Switch on high-voltage at the control unit. Repair malfunction as laid down in the control unit operating manuals.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Connect gun and gun cable/check for defects</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Check paint resistance (see Chapter 2.5)</td>
</tr>
<tr>
<td></td>
<td>Seal in end piece defective</td>
<td>Repair by WAGNER service</td>
</tr>
<tr>
<td></td>
<td>Air-passages damp</td>
<td>Clean and dry air-passages</td>
</tr>
<tr>
<td>Back-spray</td>
<td>Poor grounding at object</td>
<td>Check grounding</td>
</tr>
<tr>
<td></td>
<td>Distance between spray gun and object too large</td>
<td>Reduce distance between spray gun and object</td>
</tr>
<tr>
<td></td>
<td>High-voltage set wrongly (too high)</td>
<td>Adapt high-voltage to product</td>
</tr>
<tr>
<td></td>
<td>Loosen the nozzle union nut for round jet method</td>
<td>Slightly tighten union nut by hand</td>
</tr>
<tr>
<td></td>
<td>Distance between spray gun and object too large</td>
<td>Reduce distance between spray gun and object</td>
</tr>
<tr>
<td>Valve rod leaks</td>
<td>Seals at the valve rod are damaged</td>
<td>Replace the seals (see Chapter 10)</td>
</tr>
<tr>
<td></td>
<td>Loose packing</td>
<td>Tighten</td>
</tr>
</tbody>
</table>
10 REPAIR WORK

10.1 REPAIR STAFF

Repair work must be carried out carefully by qualified and trained staff. They should be informed of specific hazards during their training.

The following hazards may arise during repair work:
- Health hazard from inhaling solvent vapors
- Use of unsuitable tools and aids

A skilled person must ensure that the device is checked for being in a reliable state after repair work is completed. Carry out function test in accordance with Chapter 11.

10.2 SAFETY INSTRUCTIONS

→ Observe the safety instructions in Chapter 4 and Chapter 8.1.2.

Before repair work
- Flush and clean the system → Chapter 8.1.3.

After repair work
- Carry out a safety check in accordance with Chapter 8.2.3.
- Put the device into operation (Chapter 6.6) and check for leaks (Chapter 11.3).
- Function test in accordance with Chapter 11.

→ In accordance with the guideline for liquid ejection devices (ZH 1/406 and BGR 500 Part 2 Chapter 2.29 and Chapter 2.36):
  - The liquid ejection devices should be checked by an expert (e.g., WAGNER service technician) for their safe working conditions as required and at least every 12 months.
  - For shut down devices, the examination can be suspended until the next start-up.

DANGER

Incorrect maintenance/repair!
Danger to life and equipment damage.

→ Only a WAGNER service center or a suitably trained person may carry out repairs and replace parts.
→ Only repair and replace parts that are listed in the Chapter "Spare parts" and that are assigned to the unit.
→ Before all work on the device and in the event of work interruptions:
  - Switch off the energy and compressed air supply.
  - Relieve the pressure from the spray gun and device.
  - Secure the spray gun against actuation.
→ Observe the operating manual and service manuals at all times when carrying out work.
### 10.3 SPRAY GUN

**Plastic parts**
Gently handle all plastic parts.

#### 10.3.1 TOOLS

For disassembling and assembling the spray gun, the following tools are required:

- Allen wrench SW2
- Allen wrench SW3
- Allen wrench SW5
- Open-end wrench SW5
- Open-end wrench SW6
- Open-end wrench SW8
- Open-end wrench SW11
- Open-end wrench SW12
- Open-end wrench SW14
- Open-end wrench SW19
- Open-end wrench SW21
- Open-end wrench SW22
- Ring spanner SW9
- Ring spanner SW11
- Torx* wrench 20
- Torx* wrench 25
- Slide gauge
- Valve needle assembly tool, Order No. 2309368
- Clamping screw assembly tool, Order No. 2325263

Only as required:
- Handle seal assembly tool (Order No. 2342334, not included in scope of delivery)

**Brand notice:**

The brands specified in this document are property of the respective owners. Loctite*, for example, is a registered brand of Henkel.
10.3.2 DISASSEMBLY OF THE SPRAY GUN

1. Air hose
When unscrewing the air hose, a second open-ended/box wrench must be used for bracing.

2. Torx® 25

3. SW19, SW21, SW3, SW12
Do not tilt the **product hose**, but pull it straight out in the direction of arrow. At the same time, execute slight rotational movements.

**Fitting (25)**

If the fitting (25) does not come out with the product hose, it must be removed from the gun adapter as follows:

- Screw the wood screw (Ø 3 mm; 0.12 inches, length 40 mm; 1.6 inches) into the fitting (25), max. 6 mm deep.
- Pull out straight with suitable pliers. Possibly rotate clockwise simultaneously.
- Thereafter, the fitting must be replaced.

If the fitting is broken in the gun adapter, WAGNER Service must be contacted.
Valve needle assembly tool, Order No. 2309368

Clamping screw assembly tool, Order No. 2325263

Valve tip (27)
Loosen valve tip by hand using the valve needle assembly tool (Order No. 2309368).

Valve housing: Use an assembly tool or socket or ring spanner (no open-end wrench).

Golden contact sleeve (10) remains in end piece (11) or sits on resistance (12). Do not lose!
(The other gold contact sleeve is in the contacting (13).)

O-ring (8):
1. Use screwdriver no. 1 to press under the O-ring.
2. Lever up the O-ring and remove it.

Air distribution (9):
1. Locate the start of the thread for recessed internal threading.
2. Lever under the air distribution ring directly in front of the start of the thread using screwdriver no. 1.
3. As soon as the ring disengages, carefully undo it on all sides.
1. Remove pressure spring (4).
2. Loosen clamping screw (1) with assembly tool (5).
3. Unscrew valve rod unit (2, 6, 7). The packing (3) is also unscrewed and removed.
4. **Only as required:**
   Remove rod seal (10). Do not damage the housing in the process.

---

Two gold contact sleeves either remain in the handle (1) or are seated on the two gold pins (2). Do not lose!

---

1. Loosen the oval head screw (3).
2. Pull the air valve (4) out of the drilled hole. Do not turn! Do not damage the cylindrical surfaces. Ideally press on the tappet from behind using a transversely held screwdriver, for example.
3. **Only as required:**
   Press out seal (5) using a handle seal assembly tool (Order No. 2342334, not included in scope of delivery)
10.3.3 CLEANING THE PARTS AFTER DISASSEMBLY

**ATTENTION**

**Please note:**
- All reusable parts (except for the parts conducting high-voltage such as cascade, adapter, plug compl. etc.) should be cleaned thoroughly using a suitable cleaning agent.
- The adapter, connector, inside handle and all dismantled parts must be clean and dry after cleaning. Care should be taken that these parts remain free of solvents, grease or sweat from the hands (salt water). Clean and mount wearing gloves.
- Spare parts may have safety-relevant properties. Only repair and replace parts that are listed in the "Spare Parts" chapter and that are assigned to the device.
- Defective parts, O-rings and seal sets must always be re-placed.

**WARNING**

Incompatibility of cleaning agent and working medium!
Risk of explosion and danger of poisoning by toxic gases.

- Examine the compatibility of the cleaning agents and working media on the basis of the safety data sheets.

In Chapter 14 the part numbers for gun spare parts can be found as well as for wearing parts such as seals.
10.3.4 ASSEMBLING THE SPRAY GUN

Assembly aids:

<table>
<thead>
<tr>
<th>Pos</th>
<th>Order No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>9992698</td>
<td>Vaseline white PHHV II</td>
</tr>
<tr>
<td>4</td>
<td>9992511</td>
<td>Loctite* 243</td>
</tr>
<tr>
<td>5</td>
<td>9992609</td>
<td>Anti-seize paste</td>
</tr>
</tbody>
</table>

* Use Vaseline sparingly

Only as required (if the seal was removed): press in using handle seal assembly tool (Order No. 2342334, not included in scope of delivery)

Recess for pin
Hold the air valve so that the pin points to the left.

Gold contact sleeves
Check whether the two gold contact sleeves are in the handle (5). Otherwise, insert the sleeves onto the two gold pins of the connector (6). Slide connector into handle.
3

Valve rod unit
Set length adjusting measure X with withdrawal nut (7) and then fasten the threaded pin (6) using an Allen key SW2.

Coat the hollow section with a brush.
Note: Avoid the pin and hexagon.

Wear gloves!
The outside thread of the packing (9) must be free of lacquer.

Valve rod unit (8) and packing (9):
- grease,
- slide together,
- screw together (10).

Grease clamping screw (1) and mount using assembly tool (5).

Insert spring (4).

Only as required (if the rod seal was removed): press in rod seal (11). In the process, press only on the lowest area of the rod seal.
1. Move the valve rod to the rear position so that the sealing area does not become scratched (1).
2. Slightly tighten AC valve tip (2) by hand (3 fingers) using an assembly tool.
3. Use assembly tool, socket or ring spanner (no open-end wrench) to tighten the valve housing (3).
4. Slide the valve rod to the forward position (at the valve seat) (4).
Clean and degrease the inside of the adapter and the cascade, then grease the cascade surface with Vaseline.

Fitting (25)
Before assembling the product hose, check that no fitting (25) is in the gun adapter!
Check the fitting for damage and replace if necessary (Order No. 2338853).

Ensure that the spring is inserted in the adapter.
Ensure that the flat gasket is inserted in the handle.
Push the trigger upward into the air valve piston. The recess in the trigger must engage correctly in the indentation of the piston.

Cover (5)
The cover must be handled carefully and not be twisted or distorted in any way.

1. Press metal sleeve (6) back in cover (5) (e.g., press on table). In the process, only exert counter pressure on the sleeve bracket and not on the entire cover.
2. Position cover straight and level, and carefully press in. Use only minimal force, gently rocking from side to side if necessary.
3. Ensure that the cover is flush mounted on all sides.
4. Press back on metal sleeve for a flush fit (e.g., press on table).
5. Position bracket (7).
6. Mount screw, plug, and air regulation.
Round jet nozzle
Assembly see Chapter 14.3.2
Diverse nozzle sizes, see Chapter 13.1

Flat jet nozzle
Assembly see Chapter 14.3.1
Diverse nozzle sizes, see Chapter 13.2

Air hose
When screwing on the air hose, a second open-ended/ring spanner must be used for bracing.
11 FUNCTIONAL CHECK AFTER REPAIR

After all repairs, the device must be checked for safe condition before recommissioning. The necessary scope of inspection and testing depends on the repair carried out and must be documented by the repair staff.

11.1 CHECKING THE HIGH-VOLTAGE

Necessary test equipment:
VM 500 or VM 5000 control unit and HV200 high-voltage tester.

**High-voltage measurement on spraying gun.**
Connect gun cable to control unit. Take the spray gun in your hand and hold it in open space. Switch on control unit and actuate trigger guard. The high-voltage should be 60 to 65 kV in dry ambient air. The value can be checked with the display on the control unit (VM 5000).

**Note:**
The gun must be clean and dry and must not have any paint or cleaning agent residues. In the case of ambient air with a high air humidity, the measured value can reduce to 50 to 55 kV.

**High-voltage measurement with high-voltage tester**
Place the ball of the high-voltage tester on the gun electrode and turn on the high-voltage. The measured value should be 70 to 80 kV.

**Notes:**
- When measuring the high-voltage the gun and the measuring device should be held at arms length as far from the body as possible.
- There should be no chargeable objects within a radius of 1 m; 3.28 ft of the place where the measurements are taken.
- The placing of the measuring ball of the high-voltage measuring device reduces the spraying of the high-voltage electrode. As a result the high-voltage value increases compared to the spraying in the free space.
**Disruptive discharge test**

Check the gun against ground with the grounding rod. No sparks should be formed.

Note: in the vicinity of the electrode harmless corona discharges can occur.
11.2 AIR TEST

Connect test or air hose to spray gun.
The following air tests are to be carried out twice each:
- at 0.1 MPa; 1 bar; 14.5 psi
- at 0.8 MPa; 8 bar; 116 psi

Checking the air valve
The air valve must switch on and off correctly.

Air seal
Without activating the trigger, test for air seal at the points marked in the illustration.

11.3 PRODUCT PRESSURE TEST

Connect high-pressure hose to the spray gun.
Test the seal of the spray gun with suitable medium (e.g., flushing agent or Marcol 52) and a maximum pressure of 25 MPa; 250 bar; 3,626 psi. Increase the pressure gradually while doing so.
Observe the following gun components:
Product connection, nozzle body, product valve (no post-spraying).

DANGER

Exploding gas / air mixture!
Danger to life from flying parts and burns.

Never spray into a closed tank.
Ground the tank.

11.4 TEST OF SPRAY PATTERN

Check spray pattern in accordance with Chapter 7.3.2.
12 DISPOSAL

**NOTICE**

Do not dispose of used electrical equipment with household refuse!

In accordance with European Directive 2002/96/EC on the disposal of used electrical equipment and its implementation in national law, this product may not be disposed of with the household refuse, but must be recycled in an environmentally correct manner. WAGNER or one of our dealers will take back your used WAGNER electric or electronic equipment and will dispose of it for you in an environmentally-friendly way. Please contact one of our service points, one of our representatives or us directly to arrange this.

**Consumable products**

Consumable products (lacquers, adhesives, flushing and cleaning agents) must be disposed of in accordance with all applicable legal requirements.
13 ACCESSORIES

13.1 ROUND SPRAY NOZZLES

13.1.1 ACR 5000 ROUND JET NOZZLE CAP

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>2309883</td>
<td>ACR 5000 round jet nozzle cap (with nozzle spanner, without AC round jet nozzle insert)</td>
</tr>
</tbody>
</table>

13.1.2 AIRCOAT ROUND JET NOZZLE INSERTS

The round jet nozzles are especially suited to spray pipes, profiles and complex work pieces.

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Marking</th>
<th>Jet width mm; inch</th>
<th>Recommended gun filter</th>
</tr>
</thead>
<tbody>
<tr>
<td>132720</td>
<td>11</td>
<td>approx. 250; 10</td>
<td>red</td>
</tr>
<tr>
<td>132721</td>
<td>12</td>
<td>approx. 250; 10</td>
<td>200 meshes</td>
</tr>
<tr>
<td>132722</td>
<td>13</td>
<td>approx. 250; 10</td>
<td></td>
</tr>
<tr>
<td>132723</td>
<td>14</td>
<td>approx. 250; 10</td>
<td></td>
</tr>
<tr>
<td>132724 *</td>
<td>15</td>
<td>approx. 250; 10</td>
<td></td>
</tr>
<tr>
<td>132725</td>
<td>16</td>
<td>approx. 250; 10</td>
<td>yellow</td>
</tr>
<tr>
<td>132726</td>
<td>17</td>
<td>approx. 250; 10</td>
<td>100 meshes</td>
</tr>
<tr>
<td>132727</td>
<td>18</td>
<td>approx. 250; 10</td>
<td></td>
</tr>
<tr>
<td>132728</td>
<td>19</td>
<td>approx. 250; 10</td>
<td></td>
</tr>
<tr>
<td>132729</td>
<td>20</td>
<td>approx. 250; 10</td>
<td>white</td>
</tr>
<tr>
<td>132730</td>
<td>21</td>
<td>approx. 250; 10</td>
<td>50 meshes</td>
</tr>
<tr>
<td>132731</td>
<td>22</td>
<td>approx. 250; 10</td>
<td></td>
</tr>
</tbody>
</table>

* Standard version
Jet width in mm; inches at a distance of 30 cm; 11.8 inches from the object and at a pressure of 10 MPa; 100 bar; 1,450 psi.

13.2 FLAT JET NOZZLES

13.2.1 ACF 5000 AIR CAPS (FLAT JET)

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>2309882</td>
<td>Air cap ACF 5000 - LV suitable for low viscosity products (marked red).</td>
</tr>
<tr>
<td>2314203</td>
<td>Air cap ACF 5000 - HV suitable for high viscosity products (marked blue).</td>
</tr>
</tbody>
</table>
### 13.2.2 ACF5000 AIRCOAT FLAT JET NOZZLES

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Marking</th>
<th>Drilled hole Ø mm; inch</th>
<th>Spray angle</th>
<th>Application</th>
</tr>
</thead>
<tbody>
<tr>
<td>395107</td>
<td>07/10</td>
<td>0.18; 0.007</td>
<td>10°</td>
<td>Natural lacquer</td>
</tr>
<tr>
<td>395207</td>
<td>07/20</td>
<td></td>
<td>20°</td>
<td></td>
</tr>
<tr>
<td>395407</td>
<td>07/40</td>
<td></td>
<td>40°</td>
<td></td>
</tr>
<tr>
<td>395109</td>
<td>09/10</td>
<td>0.23; 0.009</td>
<td>10°</td>
<td>Clear lacquer</td>
</tr>
<tr>
<td>395209</td>
<td>09/20</td>
<td></td>
<td>20°</td>
<td>Oils</td>
</tr>
<tr>
<td>395309</td>
<td>09/30</td>
<td></td>
<td>30°</td>
<td></td>
</tr>
<tr>
<td>395409</td>
<td>09/40</td>
<td></td>
<td>40°</td>
<td></td>
</tr>
<tr>
<td>395509</td>
<td>09/50</td>
<td></td>
<td>50°</td>
<td></td>
</tr>
<tr>
<td>395609</td>
<td>09/60</td>
<td></td>
<td>60°</td>
<td></td>
</tr>
<tr>
<td>395111</td>
<td>11/10</td>
<td>0.28; 0.011</td>
<td>10°</td>
<td>Synthetic resin lacquer</td>
</tr>
<tr>
<td>395211</td>
<td>11/20</td>
<td></td>
<td>20°</td>
<td>PVC lacquer</td>
</tr>
<tr>
<td>395311</td>
<td>11/30</td>
<td></td>
<td>30°</td>
<td></td>
</tr>
<tr>
<td>395411</td>
<td>11/40</td>
<td></td>
<td>40°</td>
<td></td>
</tr>
<tr>
<td>395511</td>
<td>11/50</td>
<td></td>
<td>50°</td>
<td></td>
</tr>
<tr>
<td>395611</td>
<td>11/60</td>
<td></td>
<td>60°</td>
<td></td>
</tr>
<tr>
<td>395811</td>
<td>11/80</td>
<td></td>
<td>80°</td>
<td></td>
</tr>
<tr>
<td>395113</td>
<td>13/10</td>
<td>0.33; 0.013</td>
<td>10°</td>
<td>Lacquers</td>
</tr>
<tr>
<td>395213</td>
<td>13/20</td>
<td></td>
<td>20°</td>
<td>Base coat</td>
</tr>
<tr>
<td>395313</td>
<td>13/30</td>
<td></td>
<td>30°</td>
<td>Primer</td>
</tr>
<tr>
<td>395413</td>
<td>13/40</td>
<td></td>
<td>40°</td>
<td>Filler</td>
</tr>
<tr>
<td>395513</td>
<td>13/50</td>
<td></td>
<td>50°</td>
<td></td>
</tr>
<tr>
<td>395613</td>
<td>13/60</td>
<td></td>
<td>60°</td>
<td></td>
</tr>
<tr>
<td>395813</td>
<td>13/80</td>
<td></td>
<td>80°</td>
<td></td>
</tr>
<tr>
<td>395115</td>
<td>15/10</td>
<td>0.38; 0.015</td>
<td>10°</td>
<td>Filler</td>
</tr>
<tr>
<td>395215</td>
<td>15/20</td>
<td></td>
<td>20°</td>
<td>Rust proofing paints</td>
</tr>
<tr>
<td>395315</td>
<td>15/30</td>
<td></td>
<td>30°</td>
<td></td>
</tr>
<tr>
<td>395415</td>
<td>15/40</td>
<td></td>
<td>40°</td>
<td></td>
</tr>
<tr>
<td>395515</td>
<td>15/50</td>
<td></td>
<td>50°</td>
<td></td>
</tr>
<tr>
<td>395615</td>
<td>15/60</td>
<td></td>
<td>60°</td>
<td></td>
</tr>
<tr>
<td>395815</td>
<td>15/80</td>
<td></td>
<td>80°</td>
<td></td>
</tr>
<tr>
<td>395217</td>
<td>17/20</td>
<td>0.43; 0.017</td>
<td>20°</td>
<td>Rust proofing paints</td>
</tr>
<tr>
<td>395317</td>
<td>17/30</td>
<td></td>
<td>30°</td>
<td>Latex paints</td>
</tr>
<tr>
<td>395417</td>
<td>17/40</td>
<td></td>
<td>40°</td>
<td></td>
</tr>
<tr>
<td>395517</td>
<td>17/50</td>
<td></td>
<td>50°</td>
<td></td>
</tr>
<tr>
<td>395617</td>
<td>17/60</td>
<td></td>
<td>60°</td>
<td></td>
</tr>
<tr>
<td>395817</td>
<td>17/80</td>
<td></td>
<td>80°</td>
<td></td>
</tr>
<tr>
<td>Order No.</td>
<td>Marking</td>
<td>Drilled hole Ø</td>
<td>Spray angle</td>
<td>Application</td>
</tr>
<tr>
<td>----------</td>
<td>---------</td>
<td>----------------</td>
<td>-------------</td>
<td>------------------------------</td>
</tr>
<tr>
<td></td>
<td></td>
<td>mm; inch</td>
<td></td>
<td>Rust proofing paints</td>
</tr>
<tr>
<td>395219</td>
<td>19/20</td>
<td>0.48; 0.019</td>
<td>20°</td>
<td></td>
</tr>
<tr>
<td>395319</td>
<td>19/30</td>
<td></td>
<td>30°</td>
<td>Latex paints</td>
</tr>
<tr>
<td>395419</td>
<td>19/40</td>
<td></td>
<td>40°</td>
<td></td>
</tr>
<tr>
<td>395519</td>
<td>19/50</td>
<td></td>
<td>50°</td>
<td></td>
</tr>
<tr>
<td>395619</td>
<td>19/60</td>
<td></td>
<td>60°</td>
<td></td>
</tr>
<tr>
<td>395819</td>
<td>19/80</td>
<td></td>
<td>80°</td>
<td></td>
</tr>
<tr>
<td>395221</td>
<td>21/20</td>
<td>0.53; 0.021</td>
<td>20°</td>
<td>Mica paints</td>
</tr>
<tr>
<td>395421</td>
<td>21/40</td>
<td></td>
<td>40°</td>
<td>Zinc rich paints</td>
</tr>
<tr>
<td>395521</td>
<td>21/50</td>
<td></td>
<td>50°</td>
<td>Rust proofing paints</td>
</tr>
<tr>
<td>395621</td>
<td>21/60</td>
<td></td>
<td>60°</td>
<td>Glue paints</td>
</tr>
<tr>
<td>395821</td>
<td>21/80</td>
<td></td>
<td>80°</td>
<td></td>
</tr>
<tr>
<td>395423</td>
<td>23/40</td>
<td>0.58; 0.023</td>
<td>40°</td>
<td></td>
</tr>
<tr>
<td>395623</td>
<td>23/60</td>
<td></td>
<td>60°</td>
<td></td>
</tr>
<tr>
<td>395823</td>
<td>23/80</td>
<td></td>
<td>80°</td>
<td></td>
</tr>
<tr>
<td>395425</td>
<td>25/40</td>
<td>0.64; 0.025</td>
<td>40°</td>
<td></td>
</tr>
<tr>
<td>395625</td>
<td>25/60</td>
<td></td>
<td>60°</td>
<td></td>
</tr>
<tr>
<td>395825</td>
<td>25/80</td>
<td></td>
<td>80°</td>
<td></td>
</tr>
<tr>
<td>395427</td>
<td>27/40</td>
<td>0.69; 0.027</td>
<td>40°</td>
<td></td>
</tr>
<tr>
<td>395627</td>
<td>27/60</td>
<td></td>
<td>60°</td>
<td></td>
</tr>
<tr>
<td>395827</td>
<td>27/80</td>
<td></td>
<td>80°</td>
<td></td>
</tr>
<tr>
<td>395429</td>
<td>29/40</td>
<td>0.75; 0.029</td>
<td>40°</td>
<td></td>
</tr>
<tr>
<td>395629</td>
<td>29/60</td>
<td></td>
<td>60°</td>
<td></td>
</tr>
<tr>
<td>395829</td>
<td>29/80</td>
<td></td>
<td>80°</td>
<td></td>
</tr>
<tr>
<td>395431</td>
<td>31/40</td>
<td>0.79; 0.031</td>
<td>40°</td>
<td></td>
</tr>
<tr>
<td>395631</td>
<td>31/60</td>
<td></td>
<td>60°</td>
<td></td>
</tr>
<tr>
<td>395831</td>
<td>31/80</td>
<td></td>
<td>80°</td>
<td></td>
</tr>
<tr>
<td>395435</td>
<td>35/40</td>
<td>0.90; 0.035</td>
<td>40°</td>
<td></td>
</tr>
<tr>
<td>395635</td>
<td>35/60</td>
<td></td>
<td>60°</td>
<td></td>
</tr>
<tr>
<td>395835</td>
<td>35/80</td>
<td></td>
<td>80°</td>
<td></td>
</tr>
</tbody>
</table>
### 13.3 FILTER

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>3204604</td>
<td>Edge filter 60 mesh (white)</td>
</tr>
<tr>
<td>3204605</td>
<td>Edge filter 100 mesh (black)</td>
</tr>
<tr>
<td>9999002</td>
<td>Edge filter 200 mesh (yellow)</td>
</tr>
</tbody>
</table>
### 13.4 HOSES AND ELECTRIC CABLES

#### 13.4.1 STANDARD HOSE SETS AND COMPONENTS

**Note regarding the product hose:**
- Nominal pressure 25 MPa; 250 bar; 3,626 psi
- Internal diameter 4 mm; 0.16 inch
- Inner hose material PA

<table>
<thead>
<tr>
<th>Pos</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>2339171</td>
<td>Hose set GM 5000EAC (7.5 m)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Consists of:</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>9984573</td>
<td>High-pressure hose-DN4-PN270-¼&quot;NPS-7.5 m-PA</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>2339152</td>
<td>Air hose, complete DN6.5 (8.0 m)</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>2339157</td>
<td>Gun cable GM 5000E (10.0 m)</td>
</tr>
<tr>
<td>5</td>
<td>7 m</td>
<td>3676437</td>
<td>Protection hose fabric PP30 (8.0 m)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pos</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>2339172</td>
<td>Hose set GM 5000EAC (10.0 m)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Consists of:</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>2302374</td>
<td>High-pressure hose-DN4-PN270-¼&quot;NPS-10.0 m-PA</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>2339153</td>
<td>Air hose, complete DN6.5 (10.5 m)</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>2339158</td>
<td>Gun cable GM 5000E (15.0 m)</td>
</tr>
<tr>
<td>5</td>
<td>10.5 m</td>
<td>3676437</td>
<td>Protection hose fabric PP30 (10.5 m)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pos</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>2339173</td>
<td>Hose set GM 5000EAC (15.0 m)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Consists of:</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>9984573-15</td>
<td>High-pressure hose-DN4-PN270-¼&quot;NPS-15.0 m-PA</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>2339154</td>
<td>Air hose, complete DN6.5 (15.5 m)</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>2339159</td>
<td>Gun cable GM 5000E (20.0 m)</td>
</tr>
<tr>
<td>5</td>
<td>15.5 m</td>
<td>3676437</td>
<td>Protection hose fabric PP30 (15.5 m)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pos</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>2339174</td>
<td>Hose set GM 5000EAC (20.0 m)</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Consists of:</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>9984573-20</td>
<td>High-pressure hose-DN4-PN270-¼&quot;NPS-20.0 m-PA</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>2339155</td>
<td>Air hose, complete DN6.5 (20.5 m)</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>2339160</td>
<td>Gun cable GM 5000E (25.0 m)</td>
</tr>
<tr>
<td>5</td>
<td>20.5 m</td>
<td>3676437</td>
<td>Protection hose fabric PP30 (20.5 m)</td>
</tr>
</tbody>
</table>

→ In the large WAGNER Accessories Catalogue for wet coating you will also find reduction and material fittings.
**Hose colors:**
Product hose yellow
Air hose blue

**Dimensions:**
Air hose: inside diameter 6.5 mm; 0.26 inch
Product hose: inside diameter 4 mm; 0.16 inch, nominal pressure 25 MPa; 250 bar; 3,626 psi

Material of product hose: PA

---

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Description</th>
<th>A [mm]</th>
<th>B [mm]</th>
<th>C [mm]</th>
<th>D [mm]</th>
<th>E [mm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>2339171</td>
<td>Hose set GM 5000EAC (7.5 m)</td>
<td>29±2</td>
<td>65±2</td>
<td>300±10</td>
<td>20±10</td>
<td>1,500-100</td>
</tr>
<tr>
<td>2339172</td>
<td>Hose set GM 5000EAC (10 m)</td>
<td>29±2</td>
<td>65±2</td>
<td>300±10</td>
<td>20±10</td>
<td>1,500-100</td>
</tr>
<tr>
<td>2339173</td>
<td>Hose set GM 5000EAC (15 m)</td>
<td>29±2</td>
<td>65±2</td>
<td>300±10</td>
<td>20±10</td>
<td>1,500-100</td>
</tr>
<tr>
<td>2339174</td>
<td>Hose set GM 5000EAC (20 m)</td>
<td>29±2</td>
<td>65±2</td>
<td>300±10</td>
<td>20±10</td>
<td>1,500-100</td>
</tr>
</tbody>
</table>

**Notes:**

(*) Melt the hose ends at both sides (gun/pump) and turn approx. 5 cm of each hose end to the inside.

(**) Fix the protective hose with cable ties on both sides only once at the product hose (internally).

(***) Fix the hose set within the protective hose approx. once per meter by means of adhesive tape, starting at distance E.

Cable ties are only permitted at the ends of the protective hose (see **)!

(****) If the air swivel joint (Order No. 2324766) and/or the material swivel joint (Order No. 2327060) is/are used, the hose set has to be adapted accordingly.

**If the air swivel joint is used, dimension A becomes 60 mm!**

**If the material swivel joint is used, dimension B becomes 94 mm!**
13.4.2 HOSE SETS FOR LOW-RESISTANCE PRODUCTS

Note regarding the product hose:
- Nominal pressure 25 MPa; 250 bar; 3,626 psi
- Internal diameter 4 mm; 0.16 inch
- Inner hose material FEP
- Pos. 6 connection fitting AC, Order No. 2338853

<table>
<thead>
<tr>
<th>Pos</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>2339179</td>
<td>Hose set GM 5000EAC (7.5 m), Low R</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Consists of:</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>2310468</td>
<td>High-pressure product hose EAC, complete (7.5 m) Low R (inclusive pos. 6)</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>2339152</td>
<td>Air hose, complete DN6.5 (8.0 m)</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>2339157</td>
<td>Gun cable GM 5000E (10.0 m)</td>
</tr>
<tr>
<td>5</td>
<td>8 m</td>
<td>3676437</td>
<td>Protection hose fabric PP30 (8.0 m)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pos</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>2339180</td>
<td>Hose set GM 5000EAC (10.0 m), Low R</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Consists of:</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>2310469</td>
<td>High-pressure product hose EAC, complete (10.0 m) Low R (inclusive pos. 6)</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>2339153</td>
<td>Air hose, complete DN6.5 (10.5 m)</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>2339158</td>
<td>Gun cable GM 5000E (15.0 m)</td>
</tr>
<tr>
<td>5</td>
<td>10.5 m</td>
<td>3676437</td>
<td>Protection hose fabric PP30 (10.5 m)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pos</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>2339181</td>
<td>Hose set GM 5000EAC (15.0 m), Low R</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Consists of:</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>2310470</td>
<td>High-pressure product hose EAC, complete (15.0 m) Low R (inclusive pos. 6)</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>2339154</td>
<td>Air hose, complete DN6.5 (15.5 m)</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>2339159</td>
<td>Gun cable GM 5000E (20.0 m)</td>
</tr>
<tr>
<td>5</td>
<td>15.5 m</td>
<td>3676437</td>
<td>Protection hose fabric PP30 (15.5 m)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pos</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>2339182</td>
<td>Hose set GM 5000EAC (20.0 m), Low R</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Consists of:</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>2310471</td>
<td>High-pressure product hose EAC, complete (20.0 m) Low R (inclusive pos. 6)</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>2339155</td>
<td>Air hose, complete DN6.5 (20.5 m)</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>2339160</td>
<td>Gun cable GM 5000E (25.0 m)</td>
</tr>
<tr>
<td>5</td>
<td>20.5 m</td>
<td>3676437</td>
<td>Protection hose fabric PP30 (20.5 m)</td>
</tr>
</tbody>
</table>

→ In the large WAGNER Accessories Catalogue for wet coating you will also find reduction and material fittings.
**Hose colors:**
Product hose grey
Air hose blue

**Dimensions:**
Air hose: inside diameter 6.5 mm; 0.26 inch
Product hose: inside diameter 4 mm; 0.16 inch, nominal pressure 25 MPa; 250 bar; 3,626 psi

Material of product hose: FEP

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>2339179</td>
<td>Hose set GM 5000EAC (7.5 m), Low R</td>
<td>206±2</td>
<td>177±2</td>
<td>300±10</td>
<td>20±10</td>
<td>1,500±100</td>
<td>188±1</td>
</tr>
<tr>
<td>2339180</td>
<td>Hose set GM 5000EAC (10 m), Low R</td>
<td>206±2</td>
<td>177±2</td>
<td>300±10</td>
<td>20±10</td>
<td>1,500±100</td>
<td>188±1</td>
</tr>
<tr>
<td>2339181</td>
<td>Hose set GM 5000EAC (15 m), Low R</td>
<td>206±2</td>
<td>177±2</td>
<td>300±10</td>
<td>20±10</td>
<td>1,500±100</td>
<td>188±1</td>
</tr>
<tr>
<td>2339182</td>
<td>Hose set GM 5000EAC (20 m), Low R</td>
<td>206±2</td>
<td>177±2</td>
<td>300±10</td>
<td>20±10</td>
<td>1,500±100</td>
<td>188±1</td>
</tr>
</tbody>
</table>

**Notes:**
(*) Melt the hose ends at both sides (gun/pump) and turn approx. 5 cm of each hose end to the inside.
(**) Fix the protective hose with cable ties on both sides only once at the product hose (internally).
(***) Fix the hose set within the protective hose approx. once per meter by means of adhesive tape, starting at distance E.
   Cable ties are only permitted at the ends of the protective hose (see ***)!
(****) If the air swivel joint (Order No. 2324766) is used, the hose set has to be adapted accordingly.
   If the air swivel joint is used, dimension A becomes 237 mm!
13.4.3 PRODUCT HOSE 1.5 MM

<table>
<thead>
<tr>
<th>Pos</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>2352607</td>
<td>Product hose set AC 1.5 mm, complete</td>
</tr>
</tbody>
</table>

13.4.4 GUN CABLES AND GUN CABLE EXTENSIONS

**GM 5000E gun cable**

<table>
<thead>
<tr>
<th>Length</th>
<th>10 m; 32.8 ft</th>
<th>15 m; 49.2 ft</th>
<th>20 m; 65.6 ft</th>
<th>25 m; 82.0 ft</th>
<th>32 m; 105 ft</th>
<th>62 m; 203 ft</th>
</tr>
</thead>
<tbody>
<tr>
<td>Order No.</td>
<td>2339157</td>
<td>2339158</td>
<td>2339159</td>
<td>2339160</td>
<td>2344995</td>
<td>2344996</td>
</tr>
</tbody>
</table>

**GM 5000E extension cable**

<table>
<thead>
<tr>
<th>Length</th>
<th>10 m; 32.8 ft</th>
<th>20 m; 65.6 ft</th>
</tr>
</thead>
<tbody>
<tr>
<td>Order No.</td>
<td>2339161</td>
<td>2339162</td>
</tr>
</tbody>
</table>

Max. total length of 80 m; 262 ft
(see Chapter 6.6.3.1)
## 13.5 MISCELLANEOUS

<table>
<thead>
<tr>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>2319653</td>
<td>Protective gun coating</td>
</tr>
<tr>
<td>259010</td>
<td>High-voltage tester HV 200 N</td>
</tr>
<tr>
<td>2326041</td>
<td>Paint resistance meter</td>
</tr>
<tr>
<td>999080</td>
<td>Wet film thickness gauge</td>
</tr>
<tr>
<td>50342</td>
<td>Viscosity cup DIN 4 mm; 0.16 inch</td>
</tr>
<tr>
<td>2309368</td>
<td>Valve needle assembly tool</td>
</tr>
<tr>
<td>Part Number</td>
<td>Description</td>
</tr>
<tr>
<td>-------------</td>
<td>--------------------------------------------------</td>
</tr>
<tr>
<td>128901</td>
<td>Nozzle spanner ACR</td>
</tr>
<tr>
<td>2325263</td>
<td>Clamping screw assembly tool</td>
</tr>
<tr>
<td>2326485</td>
<td>Wall mount GM 5000E (left/right)</td>
</tr>
<tr>
<td>2324766</td>
<td>Swivel joint air</td>
</tr>
<tr>
<td>2327060</td>
<td>Fitting-SJM-GM5000EAC-1/4&quot;NPS (swivel product)</td>
</tr>
<tr>
<td>2327061</td>
<td>Swivel joint set GM 5000EAC</td>
</tr>
</tbody>
</table>
14 SPARE PARTS

14.1 HOW CAN SPARE PARTS BE ORDERED?

Always supply the following information to ensure delivery of the right spare part:

Order number, designation and quantity
The quantity need not be the same as the number given in the quantity column "Stk" on the list. This number merely indicates how many of the respective parts are used in each component.

The following information is also required to ensure smooth processing of your order:
- Address for the invoice
- Address for delivery
- Name of the person to be contacted in the event of any queries
- Type of delivery (normal mail, express delivery, air freight, courier, etc.)

Identification in spare parts lists.

Explanation of column "K" (labeling) in the following spare parts lists:

◆ Wearing parts
Note: These parts are not covered by warranty terms.

◆ Not part of standard equipment, available, however, as additional extra.

---

DANGER

Incorrect maintenance/repair!
Danger to life and equipment damage.

→ Only a WAGNER service center or a suitably trained person may carry out repairs and replace parts.
→ Only repair and replace parts that are listed in the Chapter "Spare parts" and that are assigned to the unit.
→ Before all work on the device and in the event of work interruptions:
  - Switch off the energy and compressed air supply.
  - Relieve the pressure from the spray gun and device.
  - Secure the spray gun against actuation.
→ Observe the operating manual and service manuals at all times when carrying out work.
14.2 GM 5000EAC SPRAY GUN

Dismantling and assembly

→ See Chapter 10
### GM 5000EAC spare parts list

<table>
<thead>
<tr>
<th>Pos</th>
<th>K</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>1</td>
<td>2309871</td>
<td>Basic version GM 5000EAC</td>
</tr>
<tr>
<td>5</td>
<td></td>
<td>1</td>
<td></td>
<td>Adapter GM 5000EAC, complete For details, see Chapter 14.2.1</td>
</tr>
<tr>
<td>6</td>
<td>⚫</td>
<td>1</td>
<td>2314361</td>
<td>Hook</td>
</tr>
<tr>
<td>7</td>
<td></td>
<td>1</td>
<td></td>
<td>Handle GM 5000EAC, complete For details, see Chapter 14.2.2</td>
</tr>
<tr>
<td>8</td>
<td>2</td>
<td>1</td>
<td>9900308</td>
<td>Hexagon socket cylinder head screw</td>
</tr>
<tr>
<td>9</td>
<td>1</td>
<td>2312183</td>
<td></td>
<td>Lid complete (including item 24)</td>
</tr>
<tr>
<td>10</td>
<td>1</td>
<td>23000386</td>
<td></td>
<td>Hexagon socket cylinder head screw</td>
</tr>
<tr>
<td>11</td>
<td>1</td>
<td>2311970</td>
<td></td>
<td>Sealing plug</td>
</tr>
<tr>
<td>12</td>
<td>1</td>
<td>2307104</td>
<td></td>
<td>Screw plug</td>
</tr>
<tr>
<td>13</td>
<td>1</td>
<td>2312180</td>
<td></td>
<td>Air regulation, complete (including item 14)</td>
</tr>
<tr>
<td>14</td>
<td>⚫⚫</td>
<td>1</td>
<td>9971182</td>
<td>O-ring</td>
</tr>
<tr>
<td>15</td>
<td>⚫⚫</td>
<td>1</td>
<td>9971182</td>
<td>O-ring</td>
</tr>
<tr>
<td>16</td>
<td>⚫</td>
<td>1</td>
<td>2314360</td>
<td>Trigger</td>
</tr>
<tr>
<td>17</td>
<td>1</td>
<td>2307283</td>
<td></td>
<td>Cylindrical helical spring</td>
</tr>
<tr>
<td>18</td>
<td>2</td>
<td>2310617</td>
<td></td>
<td>Oval head screw with hexagon</td>
</tr>
<tr>
<td>19</td>
<td>⚫</td>
<td>1</td>
<td>2314359</td>
<td>Product hose AC, complete</td>
</tr>
<tr>
<td>20</td>
<td>⚫</td>
<td>1</td>
<td>3204605</td>
<td>Edge filter 100 mesh (black) For different edge filter sizes see Chapter 13.3</td>
</tr>
<tr>
<td>21</td>
<td>1</td>
<td>2308764</td>
<td></td>
<td>Filter socket AC</td>
</tr>
<tr>
<td>22</td>
<td>1</td>
<td>2315775</td>
<td></td>
<td>Union nut AC, complete</td>
</tr>
<tr>
<td>24</td>
<td>⚫⚫</td>
<td>1</td>
<td>2308699</td>
<td>Cover seal</td>
</tr>
<tr>
<td>25</td>
<td>⚫</td>
<td>1</td>
<td>2338853</td>
<td>Connecting fitting AC</td>
</tr>
</tbody>
</table>

**Notes:**

- ⚫ = Wearing part
- ⚫⚫ = Included in service set

---

For details, see Chapter 14.2.1

For details, see Chapter 14.2.2
14.2.1 GM 5000EAC ADAPTER

Dismantling and assembly
→ See Chapter 10

123 ±0.1 mm
4.8425 ±0.004 inch
### Spare parts list adapter

<table>
<thead>
<tr>
<th>Pos</th>
<th>K</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>1</td>
<td>-</td>
<td>Adapter GM 5000EAC, complete</td>
</tr>
<tr>
<td>2</td>
<td></td>
<td>1</td>
<td>2312175</td>
<td>Valve housing AC, complete</td>
</tr>
<tr>
<td>3</td>
<td></td>
<td>1</td>
<td>2312186</td>
<td>Valve needle AC, complete</td>
</tr>
<tr>
<td>4</td>
<td></td>
<td>1</td>
<td>2353476</td>
<td>Adapter GM 5000EAC</td>
</tr>
<tr>
<td>5</td>
<td></td>
<td>1</td>
<td>2313314</td>
<td>Air manifold ring AC</td>
</tr>
<tr>
<td>6</td>
<td></td>
<td>1</td>
<td>2307180</td>
<td>O-ring, sheathed</td>
</tr>
<tr>
<td>7</td>
<td></td>
<td>1</td>
<td>2314283</td>
<td>Contacting AC</td>
</tr>
<tr>
<td>8</td>
<td></td>
<td>1</td>
<td>9952777</td>
<td>High resistance, bare</td>
</tr>
<tr>
<td>9</td>
<td></td>
<td>1</td>
<td>9960808</td>
<td>Socket contact component (gold contact sleeve)</td>
</tr>
<tr>
<td>10</td>
<td></td>
<td>1</td>
<td>2312181</td>
<td>Cascade, complete</td>
</tr>
<tr>
<td>11</td>
<td></td>
<td>1</td>
<td>9974166</td>
<td>O-ring</td>
</tr>
<tr>
<td>12</td>
<td></td>
<td>1</td>
<td>2307062</td>
<td>Clamping screw valve rod</td>
</tr>
<tr>
<td>13</td>
<td></td>
<td>1</td>
<td>2311562</td>
<td>Rod seal</td>
</tr>
<tr>
<td>14</td>
<td></td>
<td>1</td>
<td>2313639</td>
<td>Valve rod unit AC</td>
</tr>
<tr>
<td>15</td>
<td></td>
<td>1</td>
<td>2340024</td>
<td>Packing, complete</td>
</tr>
<tr>
<td>21</td>
<td></td>
<td>1</td>
<td>2307059</td>
<td>Withdrawal nut</td>
</tr>
<tr>
<td>22</td>
<td></td>
<td>1</td>
<td>9901411</td>
<td>Threaded pin with hexagon socket</td>
</tr>
<tr>
<td>24</td>
<td></td>
<td>1</td>
<td>2325263</td>
<td>Assembly tool clamping screw</td>
</tr>
<tr>
<td>25</td>
<td></td>
<td>1</td>
<td>2357665</td>
<td>Clamping screw valve rod, complete</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1</td>
<td>2326336</td>
<td>Service set GM 5000EAC</td>
</tr>
</tbody>
</table>

* = Wearing part
\* = Included in service set
14.2.2 GM 5000EAC HANDLE

Dismantling and assembly
→ See Chapter 10
<table>
<thead>
<tr>
<th>Pos</th>
<th>K</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td></td>
<td>-</td>
<td>Handle GM 5000EAC, complete</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td></td>
<td>2307288</td>
<td>Nipple</td>
</tr>
<tr>
<td>3</td>
<td></td>
<td>1</td>
<td>9971025</td>
<td>O-ring</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td></td>
<td>2307290</td>
<td>Hose holder</td>
</tr>
<tr>
<td>5</td>
<td>1</td>
<td></td>
<td>2312182</td>
<td>Plug, complete</td>
</tr>
<tr>
<td>6</td>
<td>1</td>
<td></td>
<td>2314270</td>
<td>Handle, complete</td>
</tr>
<tr>
<td>7</td>
<td></td>
<td>1</td>
<td>2307232</td>
<td>Adapter seal</td>
</tr>
<tr>
<td>8</td>
<td>1</td>
<td></td>
<td>2311952</td>
<td>Stop screw</td>
</tr>
<tr>
<td>9</td>
<td>1</td>
<td></td>
<td>2309825</td>
<td>Oval head screw with hexagon</td>
</tr>
<tr>
<td>10</td>
<td></td>
<td>1</td>
<td>2310692</td>
<td>Gasket</td>
</tr>
<tr>
<td>11</td>
<td>1</td>
<td></td>
<td>2311182</td>
<td>Parallel pin</td>
</tr>
<tr>
<td>12</td>
<td>1</td>
<td></td>
<td>2309400</td>
<td>Safety clip</td>
</tr>
<tr>
<td>13</td>
<td>1</td>
<td></td>
<td>2312189</td>
<td>Air valve</td>
</tr>
<tr>
<td>18</td>
<td></td>
<td>1</td>
<td>9974218</td>
<td>O-ring</td>
</tr>
<tr>
<td>23</td>
<td></td>
<td>1</td>
<td>9974166</td>
<td>O-ring</td>
</tr>
<tr>
<td>24</td>
<td>1</td>
<td></td>
<td>2309817</td>
<td>Type plate, left GM 5000EAC*</td>
</tr>
<tr>
<td>25</td>
<td>1</td>
<td></td>
<td>2309810</td>
<td>Type plate, right GM 5000E*</td>
</tr>
<tr>
<td>26</td>
<td>1</td>
<td></td>
<td>9971364</td>
<td>O-ring</td>
</tr>
<tr>
<td></td>
<td>1</td>
<td></td>
<td>2326336</td>
<td>Service set GM 5000EAC</td>
</tr>
</tbody>
</table>

= Wearing part
= Included in service set

Note:

* Type plates may only from WAGNER staff or a skilled person be replaced!
### 14.3 ACCESSORIES SPARE PARTS LISTS

#### 14.3.1 FAN SPRAY NOZZLES

<table>
<thead>
<tr>
<th>Pos</th>
<th>K</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>1</td>
<td>2315775</td>
<td>Union nut AC, complete</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>1</td>
<td>2309882</td>
<td>Air cap ACF 5000 - LV (red)</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>1</td>
<td>2314203</td>
<td>Air cap ACF 5000 - HV (blue)</td>
</tr>
<tr>
<td>3</td>
<td>♦</td>
<td>1</td>
<td>2311777</td>
<td>Nozzle guard AC</td>
</tr>
<tr>
<td>4</td>
<td>♦</td>
<td>1</td>
<td>2311776</td>
<td>Union nut AC</td>
</tr>
<tr>
<td>5</td>
<td>♦</td>
<td>1</td>
<td>2311217</td>
<td>O-ring, sheathed</td>
</tr>
<tr>
<td>6</td>
<td>♦</td>
<td>1</td>
<td>2319525</td>
<td>Flat electrode set</td>
</tr>
</tbody>
</table>

♦ = Wearing part
14.3.2 ACR 5000 ROUND JET NOZZLE CAP

ACR 5000 round jet nozzle cap spare parts list

<table>
<thead>
<tr>
<th>Pos</th>
<th>K</th>
<th>Stk</th>
<th>Order No.</th>
<th>Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>1</td>
<td>2309883</td>
<td>Round jet nozzle cap ACR 5000</td>
</tr>
<tr>
<td>2</td>
<td></td>
<td>1</td>
<td>2307220</td>
<td>Nozzle nut</td>
</tr>
<tr>
<td>3</td>
<td></td>
<td>1</td>
<td>2315310</td>
<td>O-ring</td>
</tr>
<tr>
<td>4</td>
<td></td>
<td>1</td>
<td>132351</td>
<td>Nozzle screwed connection holder</td>
</tr>
<tr>
<td>5</td>
<td></td>
<td>1</td>
<td>2307219</td>
<td>Nozzle body</td>
</tr>
<tr>
<td>6</td>
<td></td>
<td>1</td>
<td>2319526</td>
<td>Round electrode set</td>
</tr>
<tr>
<td>9</td>
<td></td>
<td>1</td>
<td>132516</td>
<td>Nozzle screw joint, complete</td>
</tr>
<tr>
<td>10</td>
<td></td>
<td>1</td>
<td>2307216</td>
<td>Sealing fitting</td>
</tr>
<tr>
<td>11</td>
<td></td>
<td>1</td>
<td>2311217</td>
<td>O-ring</td>
</tr>
<tr>
<td>12</td>
<td></td>
<td>1</td>
<td>128901</td>
<td>Nozzle wrench, complete</td>
</tr>
</tbody>
</table>

* = Wearing part
15 WARRANTY AND CONFORMITY DECLARATIONS

15.1 IMPORTANT NOTES REGARDING PRODUCT LIABILITY

As a result of an EC regulation effective from January 1, 1990, the manufacturer shall only be liable for his product if all parts originate from him or are approved by him, and if the devices are properly mounted, operated and maintained. The manufacturer will not be held liable or will only be held partially liable if third-party accessories or spare parts have been used.

With genuine WAGNER accessories and spare parts, you have the guarantee that all safety regulations are complied with.

15.2 WARRANTY CLAIM

Full warranty is provided for this device:

We will at our discretion repair or replace free of charge all parts which within 24 months in single-shift, 12 months in 2-shift or 6 months in 3-shift operation from date of receipt by the purchaser are found to be wholly or substantially unusable due to causes prior to the sale, in particular faulty design, defective materials or poor workmanship.

The type of warranty provided is such that the device or individual components of the device are either replaced or repaired as we see fit. The resulting costs, in particular shipping charges, road tolls, labour and material costs will be borne by us except where these costs are increased due to the subsequent shipment of the device to a location other than the address of the purchaser.

We do not provide warranty for damage that has been caused or contributed to for the following reasons:

Unsuitable or improper use, faulty assembly or commissioning by the purchaser or a third party, normal wear, negligent handling, defective maintenance, unsuitable coating products, substitute products and the influence of chemical, electrochemical or electrical agents, except when the damage is attributable to us.

Abrasive coating products such as red lead, emulsions, glazes, liquid abrasives, zinc dust paints and so forth reduce the service life of valves, packings, spray guns, nozzles, cylinders, pistons etc. Signs of wear traced back to these products are not covered by this warranty.

Components that have not been manufactured by WAGNER are subject to the original warranty of the manufacturer.

Replacement of a component does not extend the period of warranty of the device.

The device should be inspected immediately upon receipt. To avoid losing the warranty, we or the supplier company are to be informed in writing about obvious faults within 14 days upon receipt of the device.

We reserve the right to have the warranty compliance met by a contracting company.

The services provided by this warranty are dependent on evidence being provided in the form of an invoice or delivery note. If the examination discovers that no warranty claim exists, the costs of repairs are charged to the purchaser.

It is clearly stipulated that this warranty claim does not represent any constraint on statutory regulations or regulations agreed to contractually in our general terms and conditions.

J. Wagner AG
15.3 CE DECLARATION OF CONFORMITY

CE declaration of conformity as defined by Atex-directive 94/9/EC.

Herewith we declare that the supplied version of:

<table>
<thead>
<tr>
<th>Electrostatic manual spraying system</th>
</tr>
</thead>
<tbody>
<tr>
<td>VM 500</td>
</tr>
<tr>
<td>VM 5000</td>
</tr>
<tr>
<td>GM 5000EA</td>
</tr>
<tr>
<td>GM5000EAC</td>
</tr>
</tbody>
</table>

complies with the following guidelines:

<table>
<thead>
<tr>
<th>94/9/EC</th>
<th>2004/108/EC</th>
<th>2002/96/EC</th>
</tr>
</thead>
<tbody>
<tr>
<td>2006/42/EC</td>
<td>2002/95/EC</td>
<td></td>
</tr>
</tbody>
</table>

Applied standards, in particular:

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>DIN EN 1953:2010</td>
<td>DIN EN 61000-6-4:2011</td>
<td>DIN EN 60079-0: 2010</td>
</tr>
</tbody>
</table>

Applied national technical standards and specifications, in particular:

| BGI 764 |

EC type approval certificate:

SIRA 11 ATEX 5374X issued by SIRA Certification,  
CH4 9JN, Chester, England, notified body no. 0518

Identification:

Control unit:  

CE 0102 Ex II (2) G  
SIRA 11 ATEX 5374X

Spray gun:  

CE Ex II 3 G Ex nR IIC T4 Ga  
SIRA 11 ATEX 5374X

EC Certificate of Conformity

The CE certificate of conformity is enclosed with this product. If needed, further copies can be ordered through your WAGNER dealer by specifying the product name and serial number.

Order number: 2310487
15.4 EC TYPE EXAMINATION CERTIFICATE

1 EC TYPE-EXAMINATION CERTIFICATE


3 Certificate Number: Sira 11ATEX5374X Issue: 0

4 Equipment: GM5000EA and GM5000EAC manual solvent electrostatic spray guns and VM500 and VM5000 Control units

5 Applicant: J. Wagner AG

6 Address: Industriestraße 22
           CH-9450 Albstätten
           9450
           Switzerland

7 This equipment and any acceptable variation thereof is specified in the schedule to this certificate and the documents therein referred to.

8 Sira Certification Service, notified body number 0518 in accordance with Article 9 of Directive 94/9/EC of 23 March 1994, certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment intended for use in potentially explosive atmospheres given in Annex II to the Directive.

9 The examination and test results are recorded in the confidential reports listed in Section 14.2.

10 Compliance with the Essential Health and Safety Requirements, with the exception of those listed in the schedule to this certificate, has been assured by compliance with the following documents:
   EN 50050:2006

11 If the sign "X" is placed after the certificate number, it indicates that the equipment is subject to special conditions for safe use specified in the schedule to this certificate.

12 This EC type-examination certificate relates only to the design and construction of the specified equipment. If applicable, further requirements of this Directive apply to the manufacture and supply of this equipment.

13 The marking of the equipment shall include the following:

   Electrostatic spray guns: Ex II 2 G EEx 0.24mJ
   Control units: Ex II (2) G EN 50050

C. Elabiy
Deputy Certification Manager

Sira Certification Service
Raina Lane, Emerson, Chester, CH4 9UL, England
Tel: +44 (0) 1244 670000
Fax: +44 (0) 1244 681320
Email: info@siracertification.com
Web: www.siracertification.com
SCHEDULE

EC TYPE-EXAMINATION CERTIFICATE

Sira 11ATEX5374X
Issue 0

13 DESCRIPTION OF EQUIPMENT

The GM5000EA and GM5000EAC manual solvent electrostatic spray guns, comprising a Nylon 12 housing, are rated at a maximum of 80 kV, 100 μA and are activated by depressing the trigger switch.

A cascade voltage multiplier is used within the applicator, which produces the electrostatic output voltage and is supplied with a voltage of 20 Vpp obtained from one of the dedicated control units.

The GM5000EA is a low pressure spray gun and utilizes various electrodes, conical and flat spray nozzles to atomize, shape and spray liquid. The applicator is capable of controlling airflow and a fluid supply pressure of 0-8 bar.

The GM5000EAC is a high pressure spray gun and utilizes various electrodes, conical and flat spray nozzles to atomize, shape and spray liquid. The applicator is capable of controlling airflow up to 8 bar and a fluid supply pressure of 0-250 bar.

Light Emitting Diodes (LEDs), which are provided at the rear of the applicator are fitted internally and are used to indicate that the electrostatic energy is on.

The VM500 and VM5000 Control units have a rated input of 115-230 VAC, 50/60 Hz or 120-370VDC, 40 W maximum. The front of the VM5000 control unit comprises of an LCD panel which consists of a rotary knob, power on/off and voltage and current. The power cable and applicator cables are connected to receptacles at the rear of the unit.

The VM500 and VM5000 control units are for safe area use only.

The control units and spray guns are connected together via low voltage cable assemblies.

14 DESCRIPTIVE DOCUMENTS

14.1 Drawings

Refer to Certificate Annex.

14.2 Associated Sira Reports and Certificate History

<table>
<thead>
<tr>
<th>Issue</th>
<th>Date</th>
<th>Report Number</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>01 March 2012</td>
<td>S259559/0/0</td>
<td>The release of the prime certificate.</td>
</tr>
</tbody>
</table>

15 SPECIAL CONDITIONS FOR SAFE USE (denoted by X after the certificate number)

15.1 The GM5000EA/GM5000EAC range of applicators shall only be used with the associated VM500/VM5000 Control Units and associated low voltage cable assemblies.

15.2 The user/installer shall take note that this certificate only covers the application of the VM500 and VM5000 control units as associated apparatus used with Category 2 equipment, if it functions as Category 3 equipment, then this application is covered by the manufacturer's declaration and the marking is applied at the manufacturer's discretion.
SCHEDULE

EC TYPE-EXAMINATION CERTIFICATE

Sira 11ATEX00374X
Issue 0

16 ESSENTIAL HEALTH AND SAFETY REQUIREMENTS OF ANNEX II (EHSRs)
The relevant EHSRs that are not addressed by the standards listed in this certificate have been identified and individually assessed in the reports listed in Section 14.2.

17 CONDITIONS OF CERTIFICATION

17.1 The use of this certificate is subject to the Regulations Applicable to Holders of Sira Certificates.

17.2 Holders of EC type-examination certificates are required to comply with the production control requirements defined in Article 8 of directive 94/9/EC.
15.5 NOTES ON GERMAN REGULATIONS AND GUIDELINES

a) TRBS 2131  Technical rule for operating safety
b) BGR 500  Part 2, Chapter 2.36 Working with Liquid Ejection Devices
c) BGR 500  Part 2, Chapter 2.29 Working with Coating Products
d) TRBS 2153  Avoiding ignition risks
e) BGR 180  Equipment for cleaning work pieces with solvents
f) ZH 1/406  Guidelines for liquid ejection devices
g) BGI 740  Painting rooms and equipment
h) BGI 764  Electrostatic coating
i) BetrSichV  Plant Safety Ordinance

Note: All titles can be ordered from Heymanns Publishing House in Cologne, or they can be found on the Internet.
Order No. 2319150
Edition 05/2015

Germany
J. WAGNER GmbH
Otto-Lilienthal-Str. 18
Postfach 1120
D- 88677 Markdorf
Phone +49/ (0)7544 / 5050
Telefax +49/ (0)7544 / 505200
E-mail service.standard@wagner-group.com

Switzerland
J. WAGNER AG
Industriestrasse 22
Postfach 663
CH- 9450 Altstätten
Phone +41/ (0)71 / 757 2211
Telefax +41/ (0)71 / 757 2222

More contact addresses on the internet at:
www.wagner-group.com
Company/Locations/WAGNER worldwide

Subject to changes without notice