



Technology At Work

Owner's Manual

For professional use only

Do not use this equipment before reading this manual!

330

Airless Sprayer



Model Numbers:

110V Complete	704-2000
110V Bare	704-2010
230V Complete	704-2030-CE
110V Complete	704-2000-CE

NOTE: This manual contains important warnings and instructions. Please read and retain for reference.

Table of Contents

Safety Precautions	2
Français	14
Español	16
General Description	4
Operation	4
Setup	4
Preparing to Paint	4
Painting	5
Pressure Relief Procedure	5
Spraying	6
Spraying Technique	6
Practice	6
Cleanup	7
Maintenance	7
General Repair and Service Notes	7
Replacing the Motor	8
Replacing the Gears	8
Replacing the Motor Starter	9
Replacing the Pressure Switch	9
Replacing the Switch Stem	9
Replacing the PRIME/SPRAY Valve	9
Servicing the Fluid Section	10
Replacing the Transducer	11
Replacing the Filters	11
Troubleshooting	12
Parts Listings	18
Main Assembly	18
Motor Assembly	19
Stand Assembly	19
Gear Box Assembly	20
Suction Set Assembly	21
Electrical Schematics	21
Pump Block Assembly	22
Fluid Section Assembly	23
Accessories	23
Warranty	24

Safety Precautions

This manual contains information that must be read and understood before using the equipment. When you come to an area that has one of the following symbols, pay particular attention and make certain to heed the safeguard.

⚠ WARNING

This symbol indicates a potential hazard that may cause serious injury or loss of life. Important safety information will follow.

⚠ CAUTION

This symbol indicates a potential hazard to you or to the equipment. Important information that tells how to prevent damage to the equipment or how to avoid causes of minor injuries will follow.

NOTE: Notes give important information which should be given special attention.

⚠ WARNING

HAZARD: Injection injury - A high pressure stream produced by this equipment can pierce the skin and underlying tissues, leading to serious injury and possible amputation. See a physician immediately.

DO NOT TREAT AN INJECTION INJURY AS A SIMPLE CUT! Injection can lead to amputation. See a physician immediately.

The maximum operating range of the sprayer is 3200 PSI/221BAR fluid pressure.

PREVENTION:

- NEVER aim the gun at any part of the body.

- NEVER allow any part of the body to touch the fluid stream. DO NOT allow body to touch a leak in the fluid hose.
- NEVER put your hand in front of the gun. Gloves will not provide protection against an injection injury.
- ALWAYS lock the gun trigger, shut the sprayer off, and release all pressure before servicing, cleaning the tip or guard, changing tip, or leaving unattended. Pressure will not be released by turning off the motor. The PRIME/SPRAY valve must be turned to PRIME to relieve the pressure. Refer to the PRESSURE RELIEF PRESSURE described in the sprayer manual.
- ALWAYS keep the tip guard in place while spraying. The tip guard provides some protection but is mainly a warning device.
- ALWAYS remove the spray tip before flushing or cleaning the system.
- The paint hose can develop leaks from wear, kinking and abuse. A leak can inject material into the skin. Inspect the hose before each use.
- NEVER use a spray gun without a trigger lock and trigger guard in place and in good working order.
- All accessories must be rated at or above 3200 PSI/221 BAR. This includes spray tips, guns, extensions, and hose.

NOTE TO PHYSICIAN:

Injection into the skin is a traumatic injury. It is important to treat the injury as soon as possible. DO NOT delay treatment to research toxicity. Toxicity is a concern with some coatings injected directly into the blood stream. Consultation with a plastic surgeon or reconstructive hand surgeon may be advisable.

HAZARD: EXPLOSION OR FIRE - Solvent and paint fumes can explode or ignite. Severe injury and/or property damage can occur.

PREVENTION:

- Provide extensive exhaust and fresh air introduction to keep the air within the spray area free from accumulation of flammable vapors.
- Avoid all ignition sources such as static electric sparks, open flames, pilot lights, and hot objects. Connecting or disconnecting power cords or working light switches can make sparks.
- Do not smoke in spray area.
- Fire extinguisher must be present and in good working order.
- Place paint sprayer at a minimum of 3 feet (preferably more) into a separate, well ventilated room from the spray object or at least 20 feet from the spray object in a well ventilated area (add more hose if necessary). Flammable vapors are often heavier than air. Floor area must be extremely well ventilated. The paint sprayer contains arcing parts that emit spark and can ignite vapors.
- The equipment and objects in and around the spray area must be properly grounded to prevent static sparks.
- Use only conductive or grounded high pressure fluid hose. Gun must be grounded through hose connections.
- Power cord must be connected to a grounded circuit.
- Always flush unit into a separate metal container, at low pump pressure, with spray tip removed. Hold gun firmly against side of container to ground container and prevent static sparks.
- Follow the material and solvent manufacturer's warnings and instructions.
- Use extreme caution when using materials with a flashpoint below 70° F (21° C). Flashpoint is the temperature that a fluid can produce enough vapors to ignite.
- Plastic can cause static sparks. Never hang plastic to enclose a spray area. Do not use plastic drop cloths when spraying flammable materials.
- Use lowest possible pressure to flush equipment.

GAS ENGINE (WHERE APPLICABLE)

Always place sprayer outside of structure in fresh air. Keep all solvents away from the engine exhaust. Never fill fuel tank with a running or hot engine. Hot surface can ignite spilled fuel. Always attach ground wire from sprayer unit to a grounded object, such as a metal water pipe. Refer to engine owner's manual for complete safety information.

HAZARD: EXPLOSION HAZARD DUE TO INCOMPATIBLE MATERIALS - Will cause severe injury or property damage.

PREVENTION:

- Do not use materials containing bleach or chlorine.
- Do not use halogenated hydrocarbon solvents such as mildewcide, methylene chloride and 1,1,1 - trichloroethane. They are not compatible with aluminum.
- Contact your coating supplier about the compatibility of material with aluminum.

HAZARD: HAZARDOUS VAPORS - Paints, solvents, insecticides, and other materials can be harmful if inhaled or come in contact with the body. Vapors can cause severe nausea, fainting, or poisoning.

PREVENTION:

- Use a respirator or mask if vapors can be inhaled. Read all instructions supplied with the mask to be sure it will provide the necessary protection.
- Wear protective eyewear.
- Wear protective clothing as required by coating manufacturer.

HAZARD: GENERAL - This product can cause severe injury or property damage.

PREVENTION:

- Read all instructions and safety precautions before operating equipment.
- Always disconnect the motor from the power supply before working on the equipment.
- Follow all appropriate local, state, and national codes governing ventilation, fire prevention, and operation.
- The United States Government Safety Standards have been adopted under the Occupational Safety and Health Act (OSHA). These standards, particularly part 1910 of the General Standards and part 1926 of the Construction Standards, should be consulted.
- Use only manufacturer authorized parts. User assumes all risks and liabilities when using parts that do not meet the minimum specifications and safety devices of the sprayer manufacturer.
- Before each use, check all hoses for cuts, leaks, abrasion or bulging of cover. Check for damage or movement of couplings. Immediately replace the hose if any of these conditions exist. Never repair a paint hose. Replace it with another grounded high-pressure hose.
- All hoses, swivels, guns, and accessories must be pressure rated at or above 3200PSI/221 BAR.
- Do not spray outdoors on windy days.
- Wear clothing to keep paint off skin and hair.

Grounding Instructions

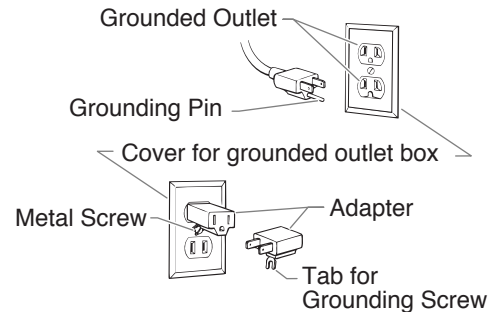
This product must be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electric current. This product is equipped with a cord having a grounding wire with an appropriate grounding plug. The plug must be plugged into an outlet that is properly installed and grounded in accordance with all local codes and ordinances.

DANGER — Improper installation of the grounding plug can result in a risk of electric shock. If repair or replacement of the cord or plug is necessary, do not connect the green grounding wire to either flat blade terminal. The wire with insulation having a green outer surface with or without yellow stripes is the grounding wire and must be connected to the grounding pin.

Check with a qualified electrician or serviceman if the grounding instructions are not completely understood, or if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided. If the plug will not fit the outlet, have the proper outlet installed by a qualified electrician.

This product is for use on a nominal 120 volt circuit and has a grounding plug that looks like the plug illustrated below. A temporary adapter which looks like the adapter illustrated in the figure below may be used to connect this plug to a 2 pole receptacle as shown if a properly grounded outlet is not available.

The temporary adapter should be used only until a properly grounded outlet as shown below can be installed by a qualified electrician. The green colored rigid ear, lug, or the grounding wire extending from the adapter must be connected to a permanent ground such as a properly grounded outlet box cover. Whenever the adapter is used, it must be held in place by a metal screw.

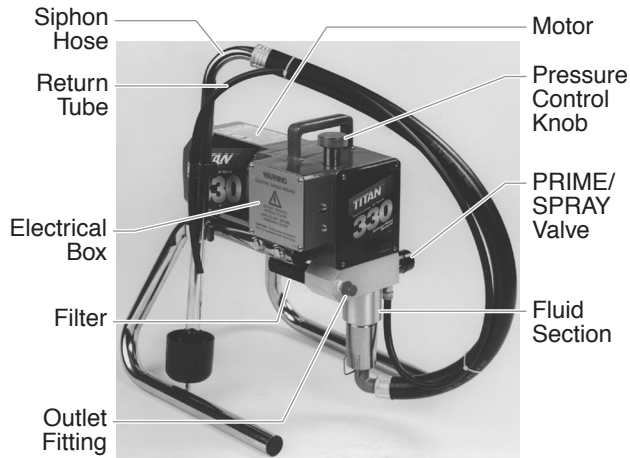


CAUTION

Use only a 3-wire extension cord that has a 3-blade grounding plug and a 3-slot receptacle that will accept the plug on the product. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. A 12 gauge cord is recommended. If an extension cord is to be used outdoors, it must be marked with the suffix W-A after the cord type designation. For example, a designation of SJTW-A would indicate that the cord would be appropriate for outdoor use.

General Description

This piston pump is a precision power tool used for spraying many types of materials. Read and follow this instruction manual carefully for proper operating instructions, maintenance, and safety information.



Operation

⚠ WARNING

This equipment produces a fluid stream at extremely high pressure. Read and understand the warnings in the Safety Precautions section at the front of this manual before operating this equipment.

Setup

Perform the following procedure before plugging in the power cord of an electric unit.

1. Ensure that the suction set and the return hose are attached and secure.
2. Attach a minimum of 50' of nylon airless spray hose to the unit.
3. Attach an airless spray gun to the spray hose. Do not attach the tip to the spray gun yet. Remove the tip if it is already attached.

⚠ WARNING

Make sure all airless hoses and spray guns are electrically grounded and rated for at least 3200 psi (220 bar) fluid pressure.

4. Turn the pressure control knob fully counterclockwise to its lowest pressure setting.
5. Make sure the ON/OFF switch is in its OFF position.
6. Fill the wet cup with one tablespoon of piston seal lubricant (Piston Lube).

⚠ CAUTION

Never operate unit for more than ten seconds without fluid. Operating this unit without fluid will cause unnecessary wear to the packings.

7. Make sure the electrical service is 120V, 15 amp minimum.
8. Plug the power cord into a properly grounded outlet at least 25' from the spray area.

⚠ CAUTION

Always use a minimum 12 gauge, three-wire extension cord with a grounded plug. Never remove the third prong or use an adapter.

Preparing a New Sprayer

If this unit is new, it is shipped with test fluid in the fluid section to prevent corrosion during shipment and storage. This fluid must be thoroughly cleaned out of the system with mineral spirits before you begin spraying.

⚠ CAUTION

Always keep the trigger lock on the spray gun in the locked position while purging the system.

1. Place the suction tube into a container of mineral spirits.
2. Place the return hose into a metal waste container.
3. Turn the pressure control knob fully counterclockwise to its lowest pressure setting.
4. Move the PRIME/SPRAY valve down to the PRIME position.
5. Turn the unit on by moving the ON/OFF switch to the ON position.
6. Slowly turn the pressure control knob clockwise to increase the pressure until fluid starts to come out of the return hose. Use only enough pressure to keep the fluid coming out.
7. Allow the sprayer to run for 15–30 seconds to flush the test fluid out through the return hose and into the waste container.
8. Turn the pressure control knob fully counterclockwise to its lowest pressure setting.
9. Turn the unit off by moving the ON/OFF switch to the OFF position.

Preparing to Paint

Before painting, it is important to make sure that the fluid in the system is compatible with the paint that is going to be used.

NOTE: Incompatible fluids and paint may cause the valves to become stuck closed, which would require disassembly and cleaning of the sprayer's fluid section.

⚠ CAUTION

Always keep the trigger lock on the spray gun in the locked position while preparing the system.

1. Place the suction tube into a container of the appropriate solvent. Examples of the appropriate solvent are water for latex paint or mineral spirits for oil-based paints.
2. Place the return hose into a metal waste container.
3. Turn the pressure control knob fully counterclockwise to its lowest pressure setting.
4. Move the PRIME/SPRAY valve down to the PRIME position.
5. Turn the unit on by moving the ON/OFF switch to the ON position.
6. Slowly turn the pressure control knob clockwise to increase the pressure until fluid starts to come out of the return hose. Use only enough pressure to keep the fluid coming out.
7. Allow the sprayer to run for 15–30 seconds to flush the old solvent out through the return hose and into the metal waste container.
8. Turn the pressure control knob fully counterclockwise to its lowest pressure setting.
9. Turn the unit off by moving the ON/OFF switch to the OFF position.

NOTE: Make sure that the spray gun does not have a tip or tip guard installed.

10. Move the PRIME/SPRAY valve up to the SPRAY position.
11. Turn the unit on.

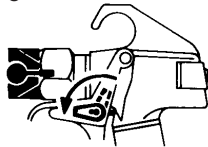
12. Unlock the gun by turning the gun trigger lock to the unlocked position.

⚠ WARNING

Ground the gun by holding it against the edge of the metal container while flushing. Failure to do so may lead to a static electric discharge, which may cause a fire.



13. Trigger the gun into the metal waste container.
14. Slowly turn the pressure control knob clockwise to increase the pressure until fluid starts to come out of the gun. Use only enough pressure to keep the fluid coming out.
15. Continue to trigger the gun until the old solvent is gone and fresh solvent is coming out of the gun.
16. Lock the gun by turning the gun trigger lock to the locked position.
17. Set down the gun and increase the pressure by turning the pressure control knob slowly clockwise.
18. Check the entire system for leaks. If leaks occur, follow the "Pressure Relief Procedure" in this manual before tightening any fittings or hoses.
19. Follow the "Pressure Relief Procedure" in this manual before changing from solvent to paint.



Trigger lock □
in locked position.

⚠ WARNING

Be sure to follow the pressure relief procedure when shutting the unit down for any purpose, including servicing or adjusting any part of the spray system, changing or cleaning spray tips, or preparing for cleanup.

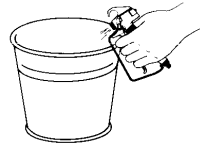
Painting

1. Place the suction tube into a container of paint.
2. Place the return hose into a metal waste container.
3. Turn the pressure control knob fully counterclockwise to its lowest pressure setting.
4. Move the PRIME/SPRAY valve down to the PRIME position.
5. Turn the unit on by moving the ON/OFF switch to the ON position.
6. Slowly turn the pressure control knob clockwise to increase the pressure until paint starts to flow out of the return hose into the metal waste container. Use only enough pressure to keep the paint coming out.
7. Turn the unit off by moving the ON/OFF switch to the OFF position.
8. Remove the return hose from the waste container and place it in its operating position above the container of paint.
9. Move the PRIME/SPRAY valve up to the SPRAY position.
10. Turn the unit on.

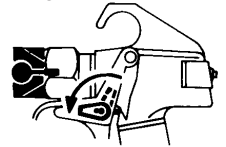
11. Unlock the gun by turning the gun trigger lock to the unlocked position.

⚠ WARNING

Ground the gun by holding it against the edge of the metal container while flushing. Failure to do so may lead to a static electric discharge, which may cause a fire.



12. Trigger the gun into the metal waste container until all air and solvent is flushed from the spray hose and paint is flowing freely from the gun.
13. Lock the gun by turning the gun trigger lock to the locked position.
14. Turn the unit off.
15. Attach tip guard and tip to the gun as instructed by the tip guard or tip manuals.



Trigger lock □
in locked position.

⚠ WARNING

POSSIBLE INJECTION HAZARD. Do not spray without the tip guard in place. Never trigger the gun unless the tip is in either the spray or the unclog position. Always engage the gun trigger lock before removing, replacing or cleaning tip.

16. Turn the unit on.
17. Increase the pressure by turning the pressure control knob slowly clockwise and test the spray pattern on a piece of cardboard. Adjust the pressure control knob until the spray from the gun is completely atomized.

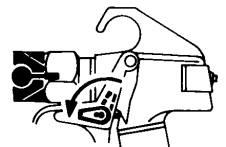
NOTE: Turning the pressure up higher than needed to atomize the paint will cause premature tip wear and additional overspray.

Pressure Relief Procedure

⚠ WARNING

Be sure to follow the pressure relief procedure when shutting the unit down for any purpose, including servicing or adjusting any part of the spray system, changing or cleaning spray tips, or preparing for cleanup.

1. Lock the gun by turning the gun trigger lock to the locked position.
2. Turn the unit off by moving the ON/OFF switch to the OFF position.
3. Turn the pressure control knob fully counterclockwise to its lowest pressure setting.
4. Unlock the gun by turning the gun trigger lock to the unlocked position.



Trigger lock □
in locked position.

5. Hold the metal part of the gun firmly to the side of a metal container to ground the gun and avoid a build up of static electricity.
6. Trigger the gun to remove any pressure that may still be in the hose.
7. Lock the gun by turning the gun trigger lock to the locked position.
8. Move the PRIME/SPRAY valve down to the PRIME position.



Spraying

⚠ WARNING

POSSIBLE INJECTION HAZARD. Do not spray without the tip guard in place. Never trigger the gun unless the tip is in either the spray or the unclog position. Always engage the gun trigger lock before removing, replacing, or cleaning tip.

Spraying Technique

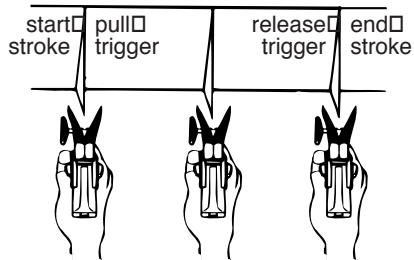
The following techniques, if followed, will assure professional painting results.

Hold the gun perpendicular to the surface and always at equal distance from the surface. Depending on the type of material, surface, or desired spray pattern, the gun should be held at a distance of 12 to 14 inches (30 to 35 cm).

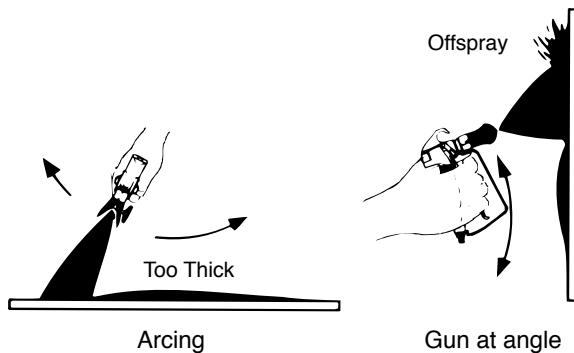
Move the gun either across or up and down the surface at a steady rate. Moving the gun at a consistent speed conserves material and provides even coverage. The correct spraying speed allows a full, wet coat of paint to be applied without runs or sags.

Holding the gun closer to the surface deposits more paint on the surface and produces a narrower spray pattern. Holding the gun farther from the surface produces a thinner coat and wider spray pattern. If runs, sags, or excessive paint occur, change to a spray tip with a smaller orifice. If there is an insufficient amount of paint on the surface or you desire to spray faster, a larger orifice tip should be selected.

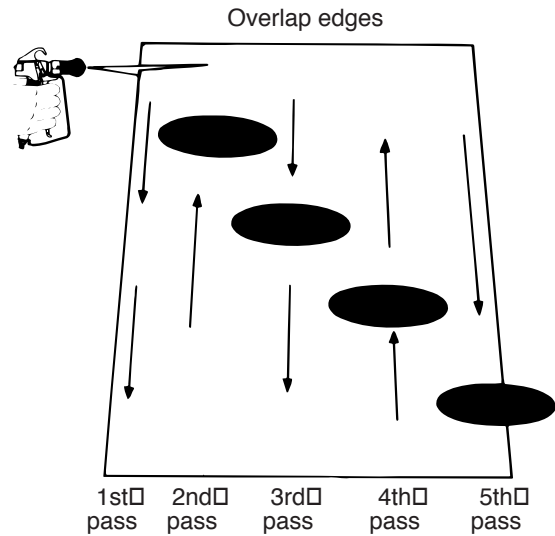
Maintain uniform spray stroke action. Spray alternately from left to right and right to left. Begin movement of the gun before the trigger is pulled.



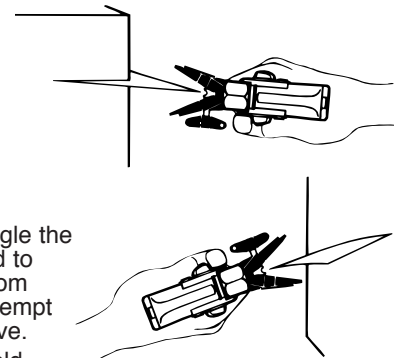
Avoid arcing or holding the gun at an angle. This will result in an uneven finish.



Proper lapping (overlap of spray pattern) is essential to an even finish. Lap each stroke. If you are spraying horizontally, aim at the bottom edge of the preceding stroke, so as to lap the previous pattern by 50%.



For corners and edges, split the center of the spray pattern on the corner or edge and spray vertically so that both adjoining sections receive approximately even amounts of paint.



If conditions are windy, angle the spray pattern into the wind to minimize drifting. Work from ground to roof. Do not attempt to spray if wind is excessive.

When spraying with a shield, hold it firmly against the surface. Angle the spray gun slightly away from the shield and toward the surface. This will prevent paint from being forced underneath.

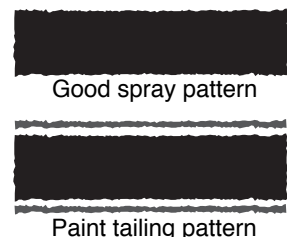
Shrubs next to houses should be tied back and covered with a canvas cloth. The cloth should be removed as soon as possible. Titan gun extensions are extremely helpful in these situations.

Nearby objects such as automobiles, outdoor furniture, etc. should be moved or covered whenever in the vicinity of a spray job. Be careful of any other surrounding objects that could be damaged by overspray.

Practice

1. Be sure that the paint hose is free of kinks and clear of objects with sharp cutting edges.
2. Turn the pressure control knob counterclockwise to its lowest setting.
3. Turn the PRIME/SPRAY valve up to its SPRAY position.
4. Turn the pressure control knob clockwise to its highest setting. The paint hose should stiffen as paint begins to flow through it.
5. Unlock the gun trigger lock.
6. Trigger the spray gun to bleed air out of the hose.
7. When paint reaches the spray tip, spray a test area to check the spray pattern.

8. Use the lowest pressure setting necessary to get a good spray pattern. If the pressure is set too high, the spray pattern will be too light. If the pressure is set too low, tailing will appear or the paint will spatter out in gobs rather than in a fine spray.



Cleanup

⚠ WARNING

Special cleanup instructions for use with flammable solvents:

- Always flush spray gun preferably outside and at least one hose length from spray pump.
- If collecting flushed solvents in a one gallon metal container, place it into an empty five gallon container, then flush solvents.
- Area must be free of flammable vapors.
- Follow all cleanup instructions.

⚠ CAUTION

The pump, hose, and gun should be cleaned thoroughly after daily use. Failure to do so permits material to cake, seriously affecting the performance of the unit.

⚠ WARNING

Always spray at minimum pressure with the gun nozzle tip removed when using mineral spirits or any other solvent to clean the pump, hose, or gun. Static electricity buildup may result in a fire or explosion in the presence of flammable vapors.

1. Follow the "Pressure Relief Procedure" found in the Operation section of this manual.
2. Remove the gun tip and tip guard and clean with a brush using the appropriate solvent.
3. Place the suction tube into a container of the appropriate solvent. Examples of the appropriate solvent are water for latex paint or mineral spirits for oil-based paints.
4. Place the return hose into a metal waste container.
5. Move the PRIME/SPRAY valve down to its PRIME position.
6. Turn the unit on by moving the ON/OFF switch to the ON position.
7. Slowly turn the pressure control knob clockwise to increase the pressure until fluid starts to come out of the return hose. Use only enough pressure to keep the fluid coming out.
8. Allow the solvent to circulate through the unit and flush the paint out of the return hose into the metal waste container.
9. Turn the unit off by moving the ON/OFF switch to the OFF position.
10. Move the PRIME/SPRAY valve up to its SPRAY position.
11. Turn the unit on.

⚠ WARNING

Ground the gun by holding it against the edge of the metal container while flushing. Failure to do so may lead to a static electric discharge, which may cause a fire.



12. Trigger the gun into the metal waste container until the paint is flushed out of the hose and solvent is coming out of the gun.
13. Continue to pull and release the trigger until the solvent coming out of the gun is clean.

NOTE: Pulling and releasing the trigger of the spray gun creates a "pulsing" action that cleans out the hose and the spray gun more effectively.

NOTE: For long-term or cold weather storage, pump mineral spirits through the entire system.
For short-term storage when using latex paint, pump water mixed with Titan Liquid Shield through the entire system (see the Accessories section of this manual for part number).

14. Follow the "Pressure Relief Procedure" found in the Operation section of this manual.
15. Unplug the unit and store in a clean, dry area.

⚠ CAUTION

Do not store the unit under pressure.

Maintenance

⚠ WARNING

Before proceeding, follow the Pressure Relief Procedure outlined previously in this manual. Additionally, follow all other warnings to reduce the risk of an injection injury, injury from moving parts or electric shock. Always unplug the sprayer before servicing!

General Repair and Service Notes

The following tools are needed when repairing this sprayer:

Phillips Screwdriver	3/8" Hex Wrench
Needle Nose Pliers	5/16" Hex Wrench
Adjustable Wrench	1/4" Hex Wrench
Rubber Mallet	3/16" Hex Wrench
Flat-blade Screwdriver	5/32" Hex Wrench

1. Before repairing any part of the sprayer, read the instructions carefully, including all warnings.

⚠ CAUTION

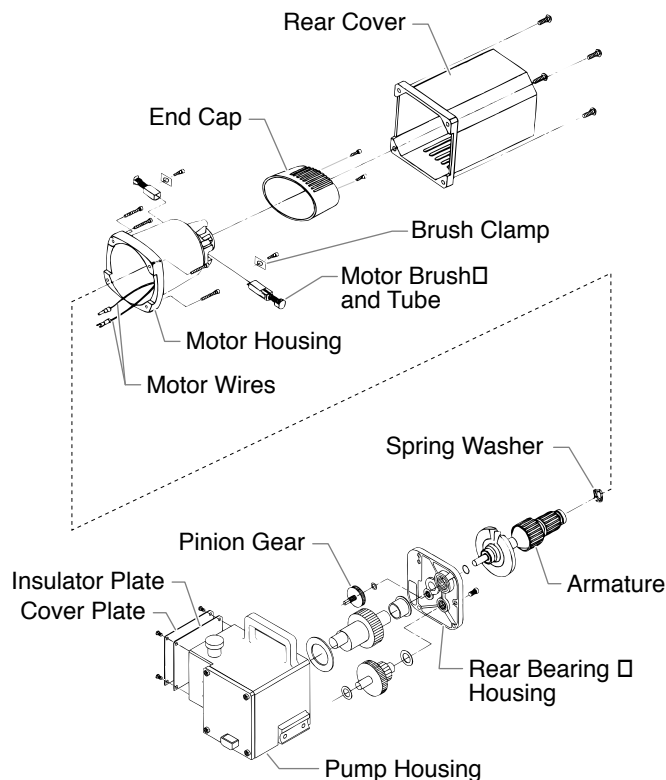
Never pull on a wire to disconnect it. Pulling on a wire could loosen the connector from the wire.

2. Test your repair before regular operation of the sprayer to be sure that the problem is corrected. If the sprayer does not operate properly, review the repair procedure to determine if everything was done correctly. Refer to the Troubleshooting section to help identify other possible problems.
3. Make certain that the service area is well ventilated in case solvents are used during cleaning. Always wear protective eyewear while servicing. Additional protective equipment may be required depending on the type of cleaning solvent. Always contact the supplier of solvents for recommendations.
4. If you have any further questions concerning your TITAN Airless Sprayer, call TITAN:

Customer Service (U.S.)	1-800-526-5362
Fax	1-800-528-4826
Customer Service (Canada)	1-800-565-8665
Fax	1-905-856-8496
Customer Service (International)	1-201-337-1240
Fax	1-201-405-7449

Replacing the Motor

1. Unplug the unit.
2. Loosen and remove the four rear cover screws. Remove the rear cover.
3. Remove the cover plate and the insulator plate on the pump housing by removing the corresponding four screws.
4. Disconnect the white motor wire from the white power cord wire and the black motor wire from the motor starter. Position the disconnected wires so they can slide easily through the rear bearing housing assembly when the motor housing is removed.
5. Loosen and remove the four motor mounting screws.
6. Carefully remove the motor housing so that the two motor wires slide through the rear bearing housing one at a time. Be careful not to lose the spring washer as it sits loosely on the end of the armature.
7. Remove the armature from the pump housing by pulling up on the armature. Inspect the pinion on the old armature. If damaged, the pinion gear in the pump housing must be replaced also.
8. Install the new motor assembly into the pump housing. Make sure that the motor wires are fed through the rear bearing housing and into the pump housing one at a time during installation.
9. Before securing the motor, make sure that the motor wires are completely free of the motor and have been fed properly into the pump housing.
10. Secure the motor housing with the four motor mounting screws.
11. Slide the rear cover over the motor with the air vent facing down. Secure the rear cover with the four rear cover screws.
12. Connect the "male" white motor wire to the "female" white power cord wire. Connect the black motor wire to position #2 on the motor starter.
13. Place the insulator plate and the cover plate on the pump housing and secure in position using the corresponding four screws.



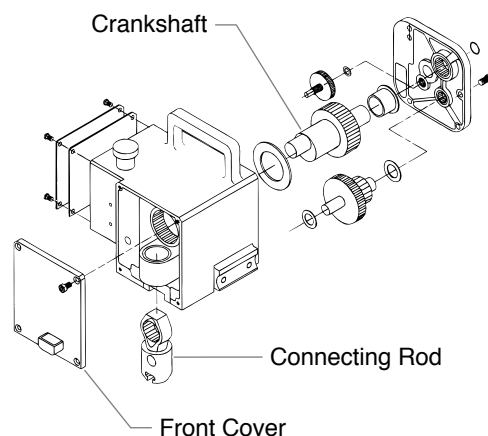
Replacing the Motor Brushes

1. Loosen and remove the rear cover screws. Remove the rear cover.
2. Loosen and remove the end cap screws. Remove the end cap.
3. Loosen and remove the brush clamp screws. Remove the brush clamps.
4. Disconnect the wire lead to the motor brushes. Remove the motor brush.
5. Reassemble in reverse order using the new motor brushes.

Replacing the Gears

1. Loosen and remove the four front cover screws. Remove the front cover.
2. Remove the cover plate and the insulator plate on the pump housing by removing the corresponding four screws.
3. Disconnect the white motor wire from the white power cord wire and the black motor wire from the motor starter. Position the disconnected wires so they can slide easily through the rear bearing housing assembly when the motor housing is removed.
4. Loosen and remove the four rear cover screws. Remove the rear cover.
5. Loosen and remove the four motor mounting screws.
6. Carefully remove the motor housing and armature so that the two motor wires slide through the rear bearing housing one at a time. Be careful not to lose the spring washer as it sits loosely on the end of the armature.
7. Inspect the gears on the armature for damage or excessive wear. Replace the motor assembly if necessary.
8. Loosen and remove the three rear bearing housing screws.
9. Using a rubber mallet, carefully tap the front of the crankshaft that extends through the connecting rod. This will dislodge the rear bearing housing from the pump housing. Remove the rear bearing housing.
10. Inspect the gears for damage or excessive wear. Replace if necessary.
11. Reassemble the pump by reversing the above steps. During reassembly, make sure all washers are in place and all gears and bearings are greased properly.

NOTE: Grease the crankshaft and connecting rod every 100 hours of use (grease fittings supplied).



Replacing the Motor Starter

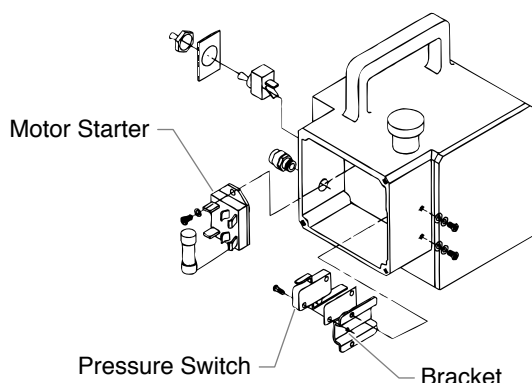
⚠ WARNING

Before proceeding, follow the Pressure Relief Procedure outlined previously in this manual. Additionally, follow all other warnings to reduce the risk of an injection injury, injury from moving parts or electric shock. Always unplug the sprayer before servicing!

1. Remove the cover plate and the insulator plate on the pump housing by removing the corresponding four screws.
2. Disconnect all the wires from the motor starter.
3. Loosen and remove the two motor starter mounting screws and washers. Remove the motor starter.
4. Position the new motor starter in the pump housing.
5. Secure the new motor starter with the two motor starter mounting screws and washers.

NOTE: Always use heat sink material on the back of the motor starter.

6. Connect the wires to the new motor starter. Refer to the electrical schematic in the "Parts List" section of this manual.
7. Place the insulator plate and the cover plate on the pump housing and secure in position using the corresponding four screws.



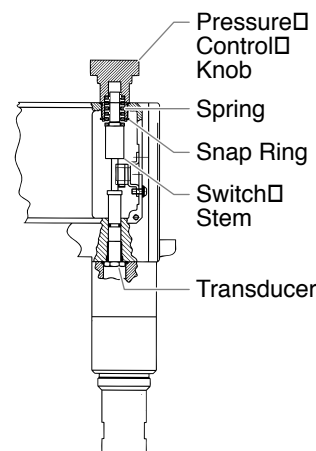
Replacing the Pressure Switch

1. Remove the cover plate and the insulator plate on the pump housing by removing the corresponding four screws.
2. Disconnect all the two wires from the pressure switch.
3. Loosen and remove the two pressure switch bracket mounting screws. Remove the pressure switch and bracket from the pump housing.
4. Loosen and remove the two pressure switch mounting screws. Remove the pressure switch from the bracket.
5. Position the new pressure switch on the bracket. Secure the pressure switch with the two pressure switch mounting screws.
6. Reassemble the pump by reversing steps 1–3. Refer to the electrical schematic in the "Parts List" section of this manual for proper wiring of the pressure switch.

NOTE: After installation, the pressure may need to be calibrated by an authorized Titan service center.

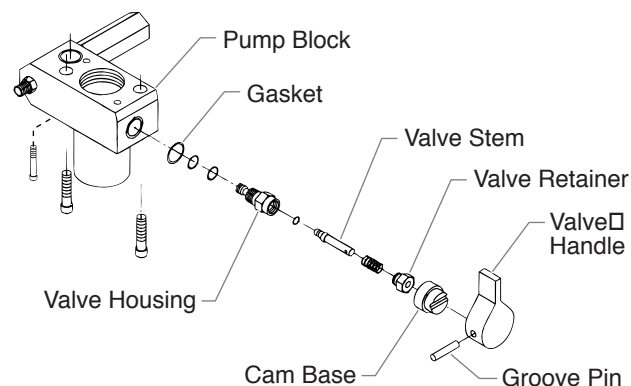
Replacing the Switch Stem

1. Remove the cover plate and the insulator plate on the pump housing by removing the corresponding four screws.
2. Using a 90° snap ring pliers, remove the snap ring from the pressure control knob on the inside of the pump housing.
3. Unscrew the pressure control knob from the pump housing.
4. Remove the spring and the switch stem by pulling them through the top of the pump housing.
5. Insert the new switch stem and spring through the top of the pump housing.
6. Reassemble the pump by reversing steps 1–3.



Replacing the PRIME/SPRAY Valve

1. Push the groove pin out of the valve handle.
2. Remove the valve handle and the cam base.
3. Using a wrench, loosen and remove the valve housing assembly.
4. Make sure the gasket is in place and thread the new valve housing assembly into the pump block. Tighten securely with wrench.
5. Place the cam base over the valve retainer. Lubricate the cam base with grease and line up the cam with the pump block.
6. Line up the hole on the valve stem with the hole in the valve handle.
7. Insert the groove pin into the valve handle and through the valve stem to secure the valve handle in position.



Servicing the Fluid Section

Use the following procedures to service the valves and repack the fluid section. Perform the following steps before performing any maintenance on the fluid section.

1. Loosen and remove the four front cover screws. Remove the front cover.
2. Stop the sprayer at the top of its stroke so that the piston is in its highest position. Turn off and unplug the pump.

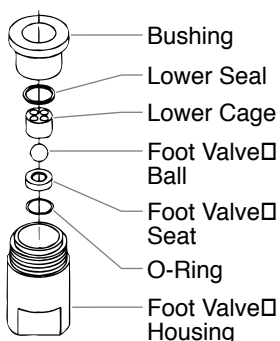
WARNING

Before proceeding, follow the Pressure Relief Procedure outlined previously in this manual. Additionally, follow all other warnings to reduce the risk of an injection injury, injury from moving parts or electric shock. Always unplug the sprayer before servicing!

3. Unscrew the return hose assembly from the pump block.
4. Remove the retaining clip that holds the suction set in the foot valve. Pull the suction set out of the foot valve.
5. Tilt the pump back for easy access to the fluid section.

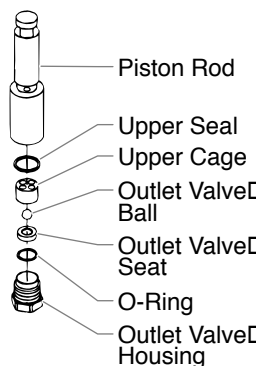
Servicing the Valves

The design of Titan's fluid section allows access to the foot valve and seat as well as the outlet valve and seat without completely disassembling the fluid section. It is possible that the valves may not seat properly because of debris stuck in the foot valve seat or outlet valve seat. Use the following instructions to clean the valves and reverse or replace the seats.



1. Using a wrench, loosen and remove the foot valve housing from the pump block.
2. Clean out any debris in the foot valve housing and examine the valve housing and seat. If the seat is damaged, reverse or replace the seat.
3. Using a 3/4" socket wrench, loosen and remove the outlet valve housing from the piston rod.

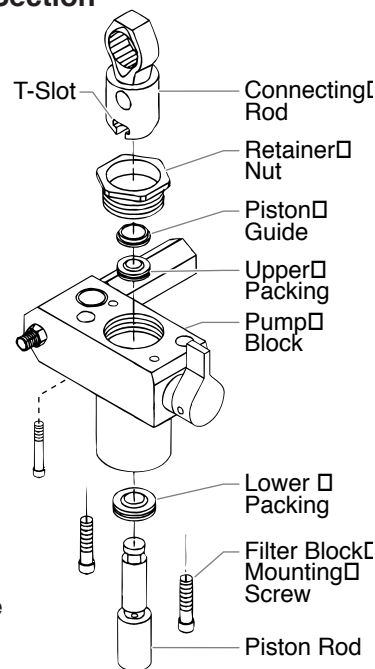
NOTE: Always service the outlet valve with the piston rod attached to the pump. This will prevent the piston rod from rotating during disassembly of the outlet valve.



4. Clean out any debris and examine the valve housing and seat. If the seat is damaged, reverse or replace the seat.
5. Remove, clean, and inspect the upper cage and upper ball. Replace if they are worn or damaged.
6. Reassemble the valves by reversing the steps above.

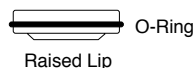
Repacking the Fluid Section

1. Remove the foot valve and outlet valve assemblies using the steps in the "Servicing the Valves" procedure above.

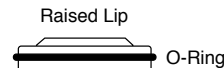


2. Using 3/8" and 5/32" hex wrenches, loosen and remove the three pump block mounting screws.
3. Pull the pump block down approximately 1/2" from the pump housing.
4. Slide the pump block and piston rod forward until the piston rod is out of the T-slot on the connecting rod.
5. Slide the piston rod out through the bottom of the pump block.
6. Loosen and remove the retainer nut and piston guide from the pump block.
7. Remove the upper and lower packings from the pump block.
8. Clean the pump block and install the new upper and lower packings. Refer to the illustration below for proper packing orientation.

Install upper packings with raised lip and O-ring facing down.



Install lower packings with raised lip and O-ring facing up.



9. Inspect the piston rod for wear and replace if necessary.
10. Reassemble the outlet valve assembly into the piston rod. Torque the outlet valve housing to 25 ft./lbs.

NOTE: Use the T-slot on the connecting rod to hold the piston rod in position while securing the outlet valve housing.

CAUTION

Never use a wrench on the piston itself. This could cause damage to the piston and cause leakage.

11. Insert the piston guide into the retainer nut. Thread the retainer nut into the pump block until it is hand tight.
12. Slide the piston guide tool (included in the repacking kit) over the top of the piston rod and insert the piston rod through the bottom of the pump block. Using a rubber mallet, tap the bottom of the piston rod lightly until the piston rod is in position in the pump block.

NOTE: Coat the piston guide tool and the piston rod with grease before inserting them into the pump block.

13. Using a wrench, tighten the retainer nut securely.
14. Slide the top of the piston rod into the T-slot on the connecting rod.
15. Position the pump block underneath the pump housing and push up until it rests against the pump housing.
16. Thread the pump block mounting screws through the pump block and into the main housing. Tighten securely.
17. Reassemble the foot valve assembly into the pump block.

18. Insert the elbow on the suction set into the bottom of the foot valve. Position the retaining clip into the foot valve to secure the suction set assembly.
19. Thread the return hose into the pump block and tighten securely.
20. Place the front cover on the pump housing and secure in position using the four front cover screws.
21. Turn on the sprayer by following the procedure in the "Operation" section of this manual and check for leaks.

NOTE: Repacking kit P/N 704-113 is available. For best results use all parts supplied in this kit.

Replacing the Transducer

1. Loosen and remove the four front cover screws. Remove the front cover.
2. Stop the sprayer at the top of its stroke so that the piston is in its highest position. Turn off and unplug the pump.

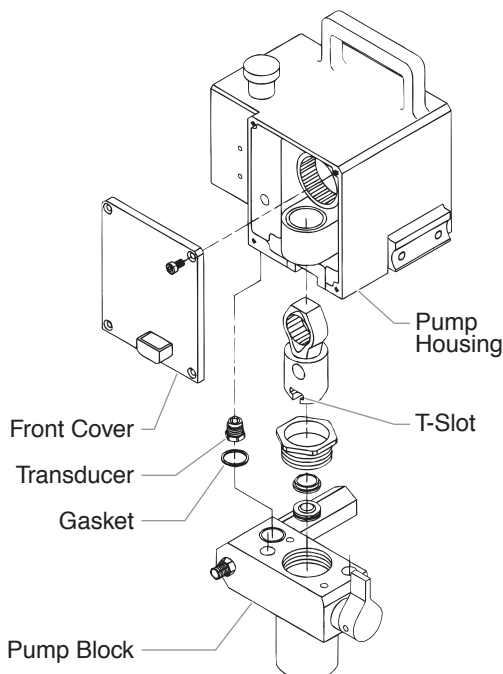
WARNING

Before proceeding, follow the Pressure Relief Procedure outlined previously in this manual. Additionally, follow all other warnings to reduce the risk of an injection injury, injury from moving parts or electric shock. Always unplug the sprayer before servicing!

3. Tilt the pump back for easy access to the fluid section.
4. Using 3/8" and 5/32" hex wrenches, loosen and remove the three pump block mounting screws.
5. Pull the pump block down approximately 1/2" from the pump housing to clear the transducer.
6. Slide the pump block and piston rod forward until the piston rod is out of the T-slot on the connecting rod.
7. Using a wrench, loosen and remove the transducer from the bottom of the main assembly housing.
8. Thread the new transducer into the main assembly housing. Tighten securely.

NOTE: Make sure the o-ring is in position on the transducer before threading it into the main assembly housing. Also, make sure the gasket is in position in the pump block.

9. Reassemble the pump by reversing steps 1–6.



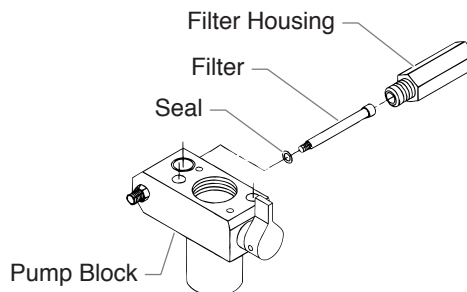
Replacing the Filters

Pump Filter

1. Loosen and remove the filter housing.
2. Turning clockwise, unscrew the filter from the pump block.

NOTE: Left-handed threads require turning the filter clockwise to remove. If the filter breaks off in the pump block, use a small wood screw to remove.

3. Inspect the seal. Based on inspection, clean or replace the seal.
4. Turning counterclockwise, thread the new or cleaned filter into the pump block.
5. Slide the filter housing over the filter and thread it into the pump block until secure.

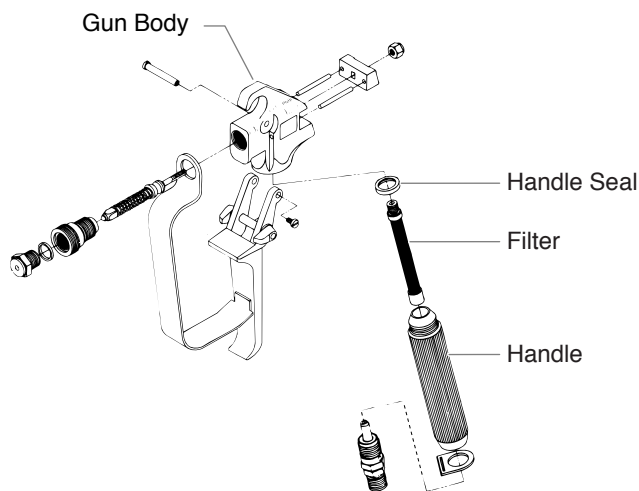


Gun Filter

1. Move the gun trigger lock to the unlocked position.
2. Loosen and remove the handle from the gun body.
3. Turning clockwise, unscrew the filter from the gun body.

NOTE: Left-handed threads require turning the filter clockwise to remove. If the filter breaks off in the pump block, use a small wood screw to remove.

4. Turning counterclockwise, screw the new or cleaned filter into the gun body.
5. Make sure the handle seal is in position and thread the handle into the gun body until secure.
6. Move the gun trigger lock to the locked position.



NOTE: For more detail, part number information, and assembly drawings at larger scale, please see the LX-80 Professional Airless Gun Owner's Manual (#313-012).

Troubleshooting

Airless Pump

Problem

Electric motor won't run

Cause

1. Unit unplugged or circuit fuse blown
2. Pressure setting too low
3. Brushes on motor are worn
4. Electric motor burned out
5. Switch defective
6. Fuse in pump blown

Solution

1. Check
2. Increase
3. Replace
4. Replace
5. Replace
6. Replace

Pump won't prime

1. Air in line
2. Insufficient pressure

1. Check siphon tube o-ring and/or let paint circulate in prime position
2. Increase pressure

Insufficient material flow

1. No paint
2. Siphon strainer clogged
3. Pump/gun filter clogged
4. Sprayer will not prime, material too heavy

1. Check supply
2. Clean
3. Clean and replace
4. Thin material

Sprayer will not maintain pressure

1. Air leak in system
2. Air leak in siphon tube
3. Inlet valve not seating
4. Worn packings
5. Dirty or worn ball valves
6. Worn valve seats
7. Worn prime valve

1. Tighten connections
2. Tighten, check for leaks
3. Service or clean
4. Replace
5. Clean or replace
6. Reverse
7. Replace

Not enough pressure

1. Pressure setting too low
2. Plugged filters
3. Spray tip too big or worn

1. Increase
2. Clean or replace
3. Change or replace

Excessive surge at spray gun

1. Wrong type of hose
2. Spray tip too big or worn
3. Excessive pressure

1. Replace with a minimum 50' grounded nylon braid high pressure hose
2. Change or replace
3. Decrease pressure

Paint leaks into oil cup

1. Worn out packings

1. Replace

Airless Gun

Problem

Spitting gun

Cause

1. Air in system
2. Dirty gun
3. Needle assembly out of adjustment
4. Broken or chipped seat

Solution

1. Inspect connections for air leaks
2. Disassemble and clean
3. Inspect and adjust
4. Inspect and replace

Gun will not shut off

1. Worn or broken needle & seat
2. Needle assembly out of adjustment
3. Dirty gun

1. Replace
2. Adjust
3. Clean

Gun does not spray

1. No paint
2. Plugged filter or tip
3. Broken needle in gun

1. Check fluid supply
2. Clean
3. Replace

Troubleshooting

Spray Patterns

Problem

Tails

Heavy centered pattern

Distorted pattern

Pattern expanding and contracting (Surge)

Cause

1. Inadequate fluid delivery
2. Fluid not atomizing
3. Insufficient velocity
4. Material too cohesive
5. Tip worn past pump capacity

1. Worn tip
2. Tip may be chipped

1. Plugged, worn or chipped tip

1. Leak in suction tube
2. Not enough hose
3. Tip too large or worn

Solution

1. Increase pressure
2. Change to smaller tip
3. Clean gun and pump filters
4. Reduce viscosity
5. Replace

1. Replace
2. Replace

1. Clean or replace

1. Tighten
2. Use a minimum of 50' (15m) of 1/4" high pressure hose
3. Replace with a new or smaller tip

Consignes de sécurité

Le présent manuel comprend des renseignements devant être lus attentivement avant toute utilisation de l'appareil. Lorsque l'un des symboles suivants apparaît, il est recommandé d'être particulièrement attentif et de tenir compte des mesures de sécurité indiquées.

AVERTISSEMENT

Ce symbole indique un danger potentiel pouvant causer des blessures graves ou même mortelles. Des renseignements importants sur la sécurité sont également indiqués.

ATTENTION

Ce symbole indique un danger potentiel pouvant causer des blessures corporelles ou des dommages à l'équipement. Des renseignements importants sur la façon de prévenir tout dommage à l'équipement ou toute blessure corporelle mineure sont également indiqués.

NOTA : Les remarques donnent des renseignements importants requérant une attention particulière.

AVERTISSEMENT

DANGER: BLESSURES PAR PERFORATION - Le jet de peinture à haute pression produit par cet appareil peut perforer la peau et les tissus sous-jacents et entraîner de sévères blessures pouvant nécessiter une amputation. Consultez immédiatement un médecin.

NE PAS TRAITER UNE BLESSURE PAR PERFORATION COMME UNE SIMPLE COUPURE! Une perforation peut entraîner des risques d'amputation. Consultez immédiatement un médecin.

Pression de service maximale du fluide dans l'appareil : 3200 lb/po2 / 221BAR.

MESURES PRÉVENTIVES:

- NE JAMAIS diriger le pistolet vers une quelconque partie du corps.
- NE JAMAIS mettre une quelconque partie du corps en contact avec le jet de liquide. NE JAMAIS se mettre au contact d'un jet de liquide provenant d'une fuite du flexible d'alimentation en liquide.
- NE JAMAIS placer votre main devant le pistolet. Des gants ne vous protégeront pas contre les risques de blessures par perforation.
- TOUJOURS verrouiller la gâchette du pistolet, fermer la pompe à liquide et décompresser l'appareil lorsque vous travaillez sur celui-ci, nettoyez le protecteur de tête, remplacez la tête de pulvérisation ou vous éloignez de l'appareil. Couper le moteur ne décompresse pas l'appareil. Vous devez, pour le décompresser, placer le bouton AMORÇAGE/PULVÉRISATION en position AMORÇAGE. Reportez-vous, pour cela, à la PROCÉDURE DE DÉCOMPRESSION décrite dans de ce manuel.
- TOUJOURS s'assurer que le protecteur de tête est en place lorsque vous pulvérisez. Le protecteur de tête offre une certaine protection contre les blessures par perforation mais sa principale fonction est d'ordre préventif.
- TOUJOURS ôter la tête de pulvérisation avant de purger ou nettoyer l'appareil.
- Le flexible d'alimentation en peinture peut fuir à la suite d'une usure, de chocs ou de mauvais traitements. Une fuite peut entraîner une perforation de la peau. Inspecter le flexible avant chaque utilisation.
- NE JAMAIS utiliser un pistolet dont la gâchette n'est pas munie d'un loquet ou un cran de sécurité qui soit en état de fonctionner.
- Tous les accessoires doivent être homologués pour une pression égale ou supérieure à 3 200 lb/po2 / 221BAR. Cela s'applique, entre autres, aux têtes de pulvérisation, aux accessoires du pistolet et aux flexibles.

AVERTISSEMENT AUX MÉDECINS : Une perforation sous-cutanée constitue un traumatisme. Il est important de traiter la blessure de façon chirurgicale aussitôt que possible. NE RETARDEZ PAS ce traitement pour des recherches de toxicité. La toxicité n'est un risque que dans les cas où certains produits de revêtement pénètrent dans le flux sanguin. Il peut être nécessaire de faire appel à des soins de chirurgie plastique ou de reconstruction de la main.

DANGER: RISQUES D'EXPLOSION OU D'INCENDIE - Les vapeurs dégagées par le solvant ou la peinture sont explosives et inflammables et peuvent causer des corporels sérieux ou dommages matériels.

MESURES PRÉVENTIVES:

- Veiller à éviter toute accumulation de vapeurs inflammables en vous assurant que la zone où la pulvérisation a lieu est suffisamment ventilée.
- Veiller à éviter la présence de toute source incandescente telle qu'étincelle électrostatique, flamme nue, flamme-pilote, objet brûlant, cigarette et étincelle provenant du branchement ou du débranchement d'un cordon d'alimentation électrique ou d'un commutateur.
- Ne pas fumer dans la zone d'épandage.
- Toujours avoir un extincteur en état de fonctionner à portée de la main.
- Placer la pompe à peinture à une distance d'au moins un mètre (3 pi) (on recommande d'ailleurs une plus grande distance) de l'objet qui doit être vaporisé dans une pièce séparée bien aérée, ou à une distance d'au moins six mètres (20 pi) de celui-ci dans une zone bien aérée (utiliser d'autres tuyaux si nécessaires). Les vapeurs inflammables sont souvent plus lourdes que l'air. Le plancher doit être extrêmement bien aéré. La pompe à peinture contient des pièces pouvant créer des étincelles et enflammer les vapeurs présentes dans l'air.
- Le matériel utilisé, ainsi que les objets se trouvant à proximité de la zone de pulvérisation, doivent être convenablement reliés à la terre afin d'éviter toute étincelle ou toute décharge électrostatique.
- N'utiliser que des flexibles d'alimentation en liquide à haute pression conducteurs ou reliés à la terre dans les cas d'utilisation sans air comprimé. S'assurer que le pistolet est convenablement relié à la terre par l'intermédiaire du flexible.
- Le cordon d'alimentation doit être raccordé à un circuit mis à la terre.
- Toujours purger l'appareil dans un contenant métallique séparé, en s'assurant que la pompe soit à basse pression et que le chapeau soit retiré. Tenir le pistolet fermement contre la paroi du contenant pour mettre celui-ci à la terre et empêcher l'émission d'étincelles causées par l'électricité statique.
- Se conformer aux consignes et recommandations de sécurité du fabricant du solvant ou du produit.
- S'entourer de toutes les précautions possibles lorsqu'on utilise des produits ayant un point d'éclair inférieur à 21 °C (70 °F). Le point d'éclair d'un fluide est la température à laquelle les vapeurs émanant du fluide peuvent s'enflammer au contact d'une flamme ou d'une étincelle.
- Le plastique peut être une source d'étincelles provoquées par l'électricité statique. Ne jamais utiliser une couverture en plastique pour fermer une zone d'épandage ni utiliser des toiles de protection en plastique lors de la pulvérisation de matières inflammables.
- Lorsque vous purgez l'appareil, veillez à utiliser à la pression minimale.

MOTEUR À ESSENCE (DANS LES CAS OÙ CELA S'APPLIQUE)

Toujours placer la pompe à l'extérieur de la structure à l'air frais. Garder tous les solvants loin de l'échappement du moteur. Ne jamais remplir le réservoir à carburant lorsque le moteur est en marche ou lorsqu'il est chaud ; les surfaces chaudes risquent d'enflammer le carburant déversé accidentellement. Toujours raccorder un fil de mise à la terre entre la pompe et un objet mis à la terre, tel qu'une conduite d'eau métallique. Se reporter au guide d'utilisation du moteur pour obtenir de plus amples renseignements concernant la sécurité.

DANGER: RISQUES D'EXPLOSION PAR INCOMPATIBILITÉ DES MATÉRIAUX - Peuvent être à l'origine de corporels sérieux ou dommages matériels.

MESURES PRÉVENTIVES:

- Ne pas utiliser de matériaux contenant des agents de blanchiment ou du chlore.
- Ne pas utiliser des solvants à base d'hydrocarbure halogéné tels que l'agent anticryptogamique, le chlorure de méthylène et le trichloro-éthane-1,1,1. Ces produits ne sont pas compatibles avec l'aluminium.
- Communiquer avec votre fournisseur de revêtement pour connaître la compatibilité du matériau avec l'aluminium.

DANGER: VAPEURS NOCIVES – la peinture, les solvants, les insecticides et autres matériaux peuvent être nocifs lorsqu'ils sont inhalés ou en contact avec le corps. Les vapeurs peuvent causer une nausée importante, des évanouissements ou un empoisonnement.

MESURES PRÉVENTIVES:

- Utiliser un respirateur ou un masque chaque fois qu'il y a des risques d'inhalation de vapeurs. Lire attentivement toutes les instructions se rapportant au masque pour vérifier que celui-ci vous assure une protection suffisante contre les vapeurs toxiques.
- Porter des lunettes de protection.
- Porter des vêtements de protection, conformément aux directives du fabricant de revêtement.

DANGER: GÉNÉRALITÉS - Peut causer des dommages matériels ou corporels sérieux.

MESURES PRÉVENTIVES:

- Avant d'utiliser tout équipement, lire attentivement toutes les instructions et les consignes de sécurité.
- Toujours débrancher le moteur de l'alimentation électrique avant d'effectuer des travaux sur l'appareil.
- Se conformer à la législation locale, provinciale ou fédérale pour tout ce qui concerne la ventilation, la prévention des incendies et les conditions générales d'utilisation.
- Les normes de sécurité du Gouvernement américain sont régies par le Occupational Safety and Health Act (OSHA). Il est important de consulter ces normes, en particulier la section 1910 sur les normes générales et la section 1926 sur les normes de la construction.
- N'utiliser que les pièces autorisées par le fabricant. L'utilisateur assume tous les risques et responsabilités lorsqu'il utilise des pièces qui ne sont pas conformes aux caractéristiques techniques minimales ainsi qu'aux dispositifs de sécurité du fabricant de la pompe.
- Vérifier, avant toute utilisation, que les flexibles ne présentent pas d'entaille ou de fuite, que le couvercle ne soit pas gonflé et que les raccords ne soient pas endommagés. Si le flexible a subi l'un des dommages précités, remplacez-le immédiatement. Ne jamais réparer un flexible d'alimentation en peinture. Le remplacer par un autre flexible mis à la terre.
- Tout flexible, raccord orientable, pistolet et accessoire utilisé avec cet appareil doit pouvoir fonctionner à une pression égale ou supérieure à 3 200 lb/po² / 221 BAR.
- Ne jamais pulvériser lorsqu'il vente.
- Porter des vêtements pour protéger la peau et les cheveux contre tout contact avec la peinture.

Instructions de mise à la terre

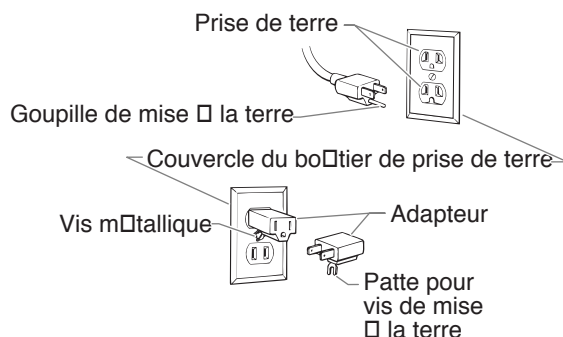
Cet appareil doit être mis à la terre. La mise à la terre réduit les risques d'électrocution lors d'un court-circuit en permettant au courant de s'écouler par le fil de mise à la terre. Cet appareil est muni d'un cordon électrique avec fil de mise à la terre ainsi que d'une fiche de terre. La fiche doit être branchée sur une prise installée correctement et mise à la terre conformément à la réglementation et aux codes en vigueur.

DANGER — Une prise de terre mal branchée peut être à l'origine d'électrocutions. S'il s'avère nécessaire de réparer ou de remplacer le cordon électrique ou la fiche, ne pas brancher le fil vert de mise à la terre sur l'une ou l'autre des bornes à broche plate. Le fil recouvert d'un isolant vert avec ou sans rayures jaunes est le fil de mise à la terre et doit être branché sur la broche de mise à la terre.

Si vous ne comprenez pas les instructions de mise à la terre ou si vous n'êtes pas sûr que l'appareil est correctement mis à la terre, contactez un électricien agréé. Ne pas modifier la fiche d'origine. Si la prise ne convient pas à la fiche, faites installer la prise adéquate par un électricien agréé.

Cet appareil est conçu pour une tension normale de 120 V et est muni d'une fiche de mise à la terre semblable à celle de l'illustration ci-dessous. Un adaptateur temporaire semblable à celui illustré à la figure ci-dessous, peut être utilisé pour raccorder cette fiche dans une prise bipolaire, tel qu'illustré, lorsqu'une prise de courant avec contact de mise à la terre n'est pas disponible.

L'adaptateur temporaire doit être utilisé seulement jusqu'à ce qu'une prise de courant avec contact de mise à la terre, tel qu'illustré ci-dessous, puisse être installée par un électricien qualifié. L'oreillette de fixation rigide de couleur verte ou le fil de mise à la terre raccordé à l'adaptateur doit être mis à la terre en permanence, par l'entremise d'un composant quelconque, tel qu'une boîte de sortie. Lorsque l'adaptateur est utilisé, il doit être tenu en place au moyen d'une vis métallique.



ATTENTION

Utiliser uniquement une rallonge à trois fils munie d'une fiche de terre dans une prise secteur mise à la terre correspondant au type de fiche de l'appareil. S'assurer que votre rallonge est en bon état. Lorsque vous utilisez une rallonge, assurez-vous qu'elle soit d'un calibre suffisant pour supporter l'intensité du courant requise par l'appareil. Une rallonge trop mince entraîne une chute de tension, une diminution de l'intensité et une surchauffe. Une rallonge de calibre 12 est recommandée. Si vous devez utiliser une rallonge à l'extérieur, celle-ci doit comprendre la marque W-A après la désignation indiquant le type de cordon. Par exemple, la désignation SJTW-A indique que le cordon est conçu pour être utilisé à l'extérieur.

Precauciones de seguridad

Este manual contiene información que debe leer y comprender antes de usar el equipo. Cuando se encuentre con uno de los siguientes símbolos, asegúrese de observar sus indicaciones de seguridad.

ADVERTENCIA

Este símbolo indica la existencia de un peligro potencial que puede causar lesiones graves o la muerte. Después del mismo se incluye información de seguridad importante.

PRECAUCION

Este símbolo indica la existencia de un peligro potencial para usted o el equipo. Después del mismo se incluye información importante que indica la forma de evitar daños al equipo o la forma de prevenir lesiones menores.

NOTA: los avisos contienen información importante, présteles especial atención.

ADVERTENCIA

PELIGRO: LESIÓN POR INYECCIÓN - La corriente de pintura de alta presión que produce este equipo puede perforar la piel y tejidos subyacentes, lo que conduciría a lesiones serias y una posible amputación. Consulte de inmediato a un médico.

NO TRATE LAS LESIONES POR INYECCIÓN COMO SI FUERAN SIMPLES CORTADAS! Una inyección puede conducir a una amputación. Consulte de inmediato a un médico.

El rango de operación máximo de la unidad es 3200 PSI / 221BAR de presión de fluidos.

PARA PREVENIR:

- NO dirija NUNCA la punta de la pistola hacia alguna parte del cuerpo.
- NO permita NUNCA que alguna parte del cuerpo tenga contacto con la corriente del fluido. EVITE tener contacto con corrientes de fluido que salgan de fugas que haya en la manguera.
- NO ponga NUNCA la mano enfrente de la manguera. Los guantes no ofrecen ninguna protección contra lesiones por inyección.
- Bloquee SIEMPRE el gatillo de la pistola, apague la bomba de fluido y libere toda la presión antes de dar mantenimiento, limpiar el protector de la boquilla, cambiar la boquilla o dejar desatendido el equipo. La presión no se liberará al apagar el motor. Para liberar la presión debe girarse la perilla PRIME/SPRAY (cebar/atomizar) hasta la posición PRIME. Consulte el PROCEDIMIENTO PARA LIBERAR LA PRESIÓN que se describe en este manual.
- Mantenga puesto SIEMPRE el protector de la boquilla mientras atomice. El protector de la boquilla ofrece cierta protección contra lesiones por inyección pero es principalmente un dispositivo de advertencia.
- Quite SIEMPRE la boquilla del atomizador antes de enjuagar o limpiar el sistema.
- Pueden desarrollarse fugas en la manguera de pintura por causa del desgaste, retorcimientos o el abuso. Una fuga es capaz de inyectar el material en la piel. Cada vez que use la manguera de pintura, inspecciónela antes.
- NO use nunca una pistola de atomización que no tenga un bloqueador o un protector de gatillo puesto y que funcione.
- Todos los accesorios deben tener una capacidad de 3200 lb/pulg2 / 221BAR o mayor. Esto incluye las boquillas de atomizador, pistolas, extensiones y mangueras.

NOTA PARA EL MÉDICO: La inyección dentro de la piel es una lesión traumática. Es importante que la lesión se trate quirúrgicamente tan pronto como sea posible. NO retrase el tratamiento por investigar la toxicidad. La toxicidad es motivo de preocupación con algunos revestimientos que se inyectan directamente en la corriente sanguínea. Es recomendable consultar a un cirujano plástico o reconstructor de manos.

PELIGRO: EXPLOSIÓN O INCENDIO - Los vapores de solventes y pintura pueden explotar o incendiarse, causando con esto lesiones severas y/o daños en la propiedad.

PARA PREVENIR:

- Debe proveerse un escape y aire fresco para hacer que el aire que está dentro del área de atomización se mantenga libre de acumulaciones de vapores inflamables.
- Evite todas las fuentes de ignición como son las chispas electrostáticas, llamas abiertas, flamas de piloto, objetos calientes, cigarros, y chispas que se generan al conectar y desconectar las extensiones o de apagadores de luz que estén funcionando.
- No fume en la zona de trabajo.
- Debe haber un equipo para extinguir incendios permanentemente y en buenas condiciones.
- Coloque la bomba para pintar a un mínimo de 1 m (de preferencia más) en una habitación aparte, bien ventilada, alejada del objeto que va a pintar o a por lo menos 6 m de dicho objeto, en una zona bien ventilada (utilice una manguera más larga, si es necesario). Los gases inflamables a menudo son más pesados que el aire. La zona del piso debe tener la debida ventilación. La bomba para pintar contiene piezas que forman arcos que emiten chispas y pueden encender los gases.
- El equipo que se utilice, así como los objetos que estén dentro y alrededor del área de atomización, deben conectarse a tierra de manera apropiada para prevenir las descargas eléctricas y las chispas.
- Use solamente mangueras para fluidos de alta presión, conductoras o conectadas a tierra, para aplicaciones sin aire. Asegúrese de que la pistola esté conectada a tierra de manera apropiada, mediante conexiones de manguera.
- El cable de alimentación debe enchufarse a un circuito aterrado.
- Siempre enjuague la unidad en un recipiente de metal por separado, con presión baja en la bomba y sin la boquilla. Sostenga la pistola firmemente contra el recipiente para ponerlo a tierra y evitar chispas estáticas.
- Siga las advertencias y avisos de seguridad del fabricante de los materiales y solventes.
- Tenga muchísimo cuidado al usar materiales cuyo punto de ignición sea inferior a 70° F (21° C). El punto de ignición es la temperatura a la cual pueden encenderse los vapores emanados por un fluido al exponerlos a llamas o chispas.
- El plástico puede causar chispas estáticas. Nunca cuelgue plástico en las ventanas ni en las puertas del área donde va a pintar. No utilice plástico para proteger el piso cuando pinte materiales inflamables.
- Cuando enjuague el equipo utilice la presión más baja posible.

MOTOR DE GAS (SEGÚN CORRESPONDA)

Coloque siempre la bomba fuera del edificio, al aire libre. Mantenga todo solvente alejado del escape del motor. Nunca llene el tanque de combustible si el motor está encendido o caliente. La superficie caliente puede encender el combustible derramado. Conecte siempre un conductor de tierra desde la unidad de la bomba a un objeto puesto a tierra, por ejemplo una tubería de agua metálica. Consulte el manual del motor para obtener información completa de seguridad.

PELIGRO: PELIGRO DE EXPLOSIÓN DEBIDO A MATERIALES INCOMPATIBLES - Podría causar lesiones severas o daños en la propiedad.

PARA PREVENIR:

- No utilice materiales que contengan blanqueador o cloro.
- No use solventes con hidrocarburos halogenados, tales como productos para eliminar el moho, cloruro de metileno y 1,1,1 - tricloroetano. Estos no son compatibles con el aluminio.
- Comuníquese con el proveedor del producto para obtener información de compatibilidad con materiales de aluminio.

PELIGRO: GASES PELIGROSOS - Las pinturas, solventes, insecticidas y otros materiales pueden ser perjudiciales si se inhalan o entran en contacto con el cuerpo. Los gases pueden causar náusea, desmayos o envenenamiento graves.

PARA PREVENIR:

- Use una mascarilla respiratoria o careta siempre que exista la posibilidad de que se puedan inhalar vapores. Lea todas las instrucciones que vengan con la careta para estar seguro de que se tendrá la protección necesaria contra la inhalación de vapores dañinos.
- Use gafas protectoras.
- Use ropa de protección, según lo requiera el fabricante del producto.

PELIGRO: GENERAL - Puede causar daños en la propiedad o lesiones severas.

PARA PREVENIR:

- Lea todas las instrucciones y advertencias de seguridad antes de hacer funcionar cualquier equipo.
- Desconecte siempre el motor del suministro eléctrico antes de dar servicio al equipo.
- Observe todos los códigos locales, estatales y nacionales apropiados que rigen las medidas de ventilación, prevención de incendios y operación.
- Los Estándares de Seguridad del Gobierno de los Estados Unidos se han adoptado bajo el Acta de Seguridad y Salud Ocupacionales (OSHA por sus siglas en inglés). Deben consultarse estos estándares, particularmente la parte 1910 de los Estándares Generales y la parte 1926 de los Estándares de la Construcción.
- Utilice únicamente piezas autorizadas por el fabricante. El usuario asume todos los riesgos y responsabilidades si usa piezas que no cumplen con las especificaciones mínimas y dispositivos de seguridad del fabricante de la bomba.
- Antes de usarla cada vez, revise todas las mangueras para ver que no tengan cortadas, fugas, una cubierta desgastada por abrasión o con abolladuras, así como uniones dañadas o que se hayan movido. Si existiera cualquiera de estas condiciones, reemplace la manguera inmediatamente. No repare nunca una manguera de pintura. Reemplácela con otra manguera conectada a tierra.
- Todas las mangueras, soportes giratorios, pistolas y accesorios que se usen con esta unidad deben tener una capacidad de presión de 3200 lb/pulg² / 221 BAR o mayor.
- No atomice en días con viento.
- Use ropa que evite el contacto de la pintura con la piel y el cabello.

Instrucciones para conectar a tierra

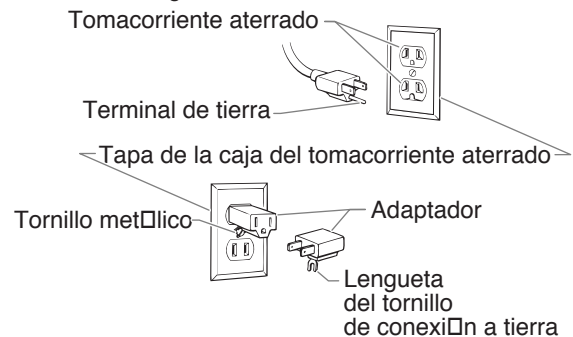
Este producto se debe conectar a tierra. En caso de que ocurra un corto circuito, la conexión a tierra reduce el riesgo de choque eléctrico al proporcionar un alambre de escape para la corriente eléctrica. Este producto está equipado con un cable que tiene un alambre de conexión a tierra con un enchufe de conexión a tierra apropiado. El enchufe se debe enchufar en una toma de corriente que se haya instalado y conectado a tierra debidamente, de acuerdo con todos los códigos y estatutos locales.

PELIGRO — Una instalación inapropiada del enchufe de conexión a tierra puede dar como resultado el que exista un riesgo de choque eléctrico. Si es necesario reparar o reemplazar el cable o el enchufe, no conecte el alambre de conexión a tierra a ninguno de los terminales de hoja planas. El alambre con aislamiento que tiene la superficie exterior de color verde con franjas amarillas o sin ellas es el alambre de conexión a tierra que debe conectarse al conector de conexión a tierra.

Verifique con un electricista o técnico de servicio calificado si las instrucciones para conectar a tierra no le han quedado completamente claras, o si duda que el producto haya quedado conectado a tierra de manera apropiada. No modifique el enchufe que se proporciona. Si el enchufe no entra en la toma de corriente, pídale a un electricista calificado que instale la toma apropiada.

Este producto está diseñado para usarse en un circuito de 120 voltios nominales y el enchufe de conexión a tierra que tiene se parece al enchufe que se ilustra a continuación. Si no dispone de una toma de corriente con conexión a tierra, puede usar un adaptador temporal que se asemeja al adaptador ilustrado en la figura a continuación, para conectar este enchufe en un receptáculo de 2 polos como se muestra.

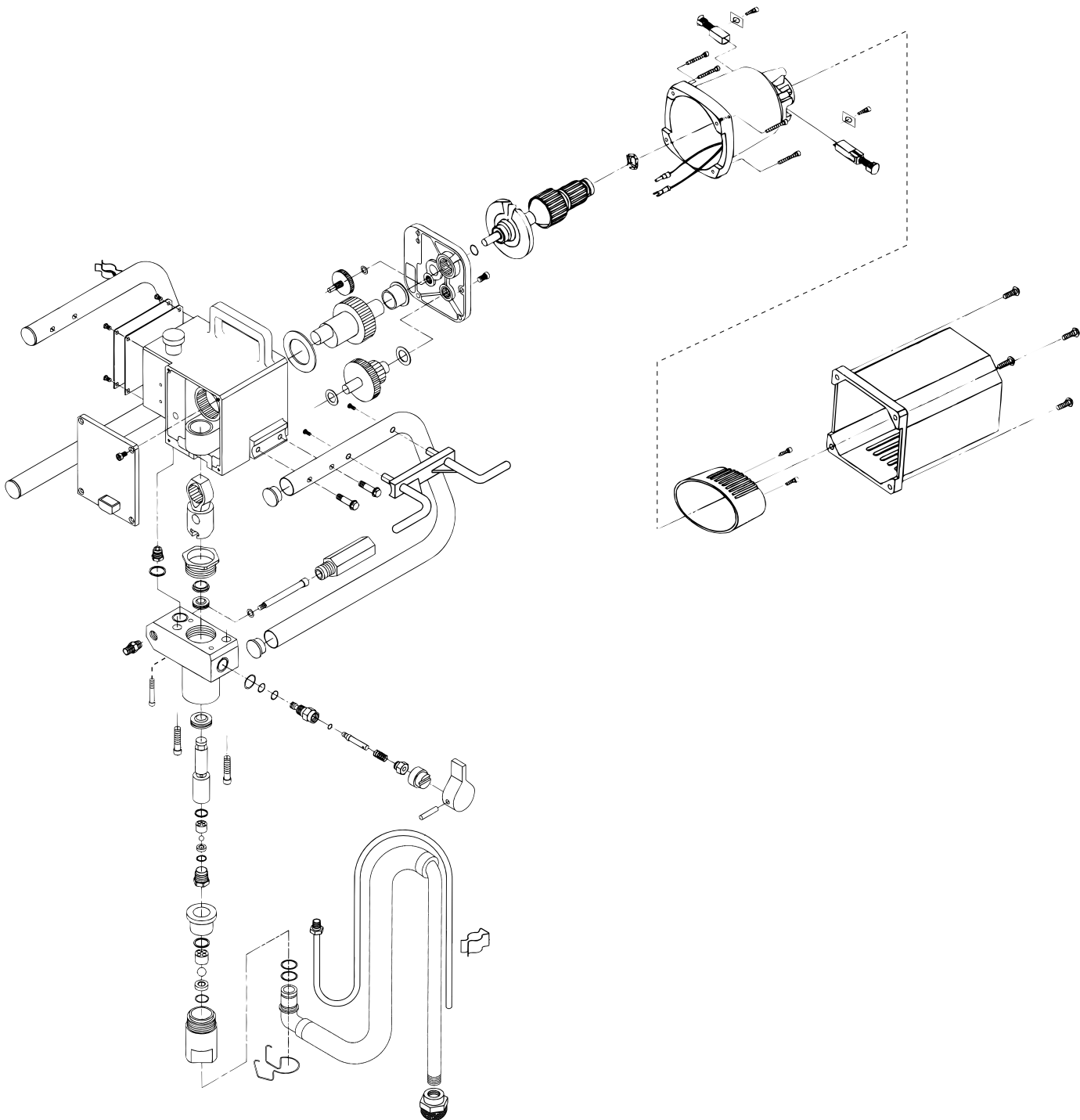
El adaptador temporal solamente se debe utilizar hasta que un electricista calificado instale debidamente una toma de corriente con conexión a tierra. La patilla verde o alambre de conexión a tierra que se extiende desde el adaptador se debe conectar a tierra permanente, tal como la tapa de una caja de distribución conectada a tierra. Cuando use el adaptador, debe mantenerlo en su lugar con un tornillo metálico.



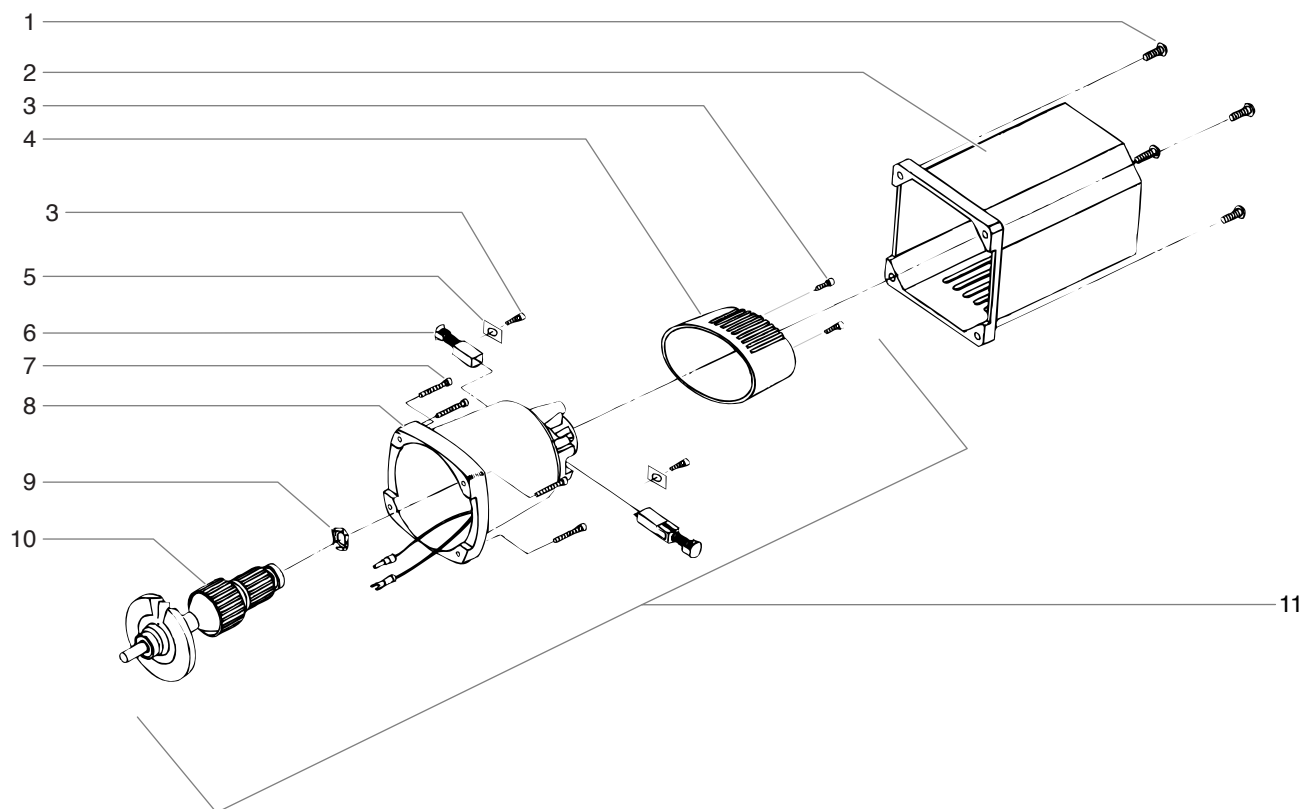
⚠ PRECAUCION

Use solamente extensiones trifilares que tengan un enchufe de conexión a tierra de 3 hojas y un receptáculo de triple ranura que acepte el enchufe del producto. Asegúrese de que su extensión esté en buenas condiciones. Cuando use una extensión, asegúrese de usar una que sea lo suficientemente resistente como para soportar la corriente que descargue su producto. Un cable de un tamaño menor causará una caída de voltaje en la línea que dará como resultado una pérdida de energía y un sobrecalentamiento. Se recomienda usar un cable de calibre 12. Si se utiliza un cable de extensión en el exterior, tiene que estar marcado con el sufijo W-A después de la designación del tipo de cable. Por ejemplo, SJTW-A para indicar que el cable es apropiado para uso en exteriores.

Parts List
Main Assembly

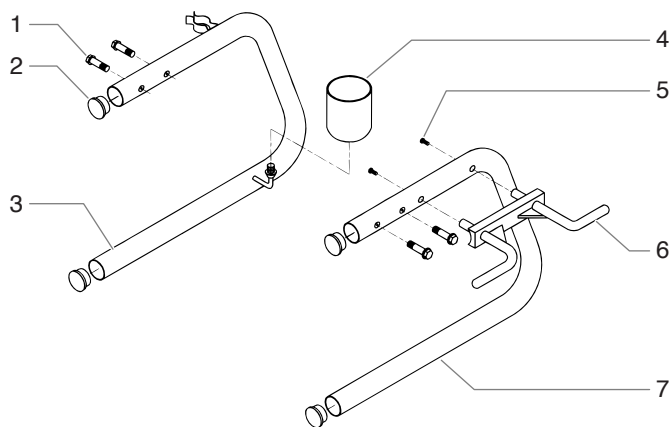


Motor Assembly



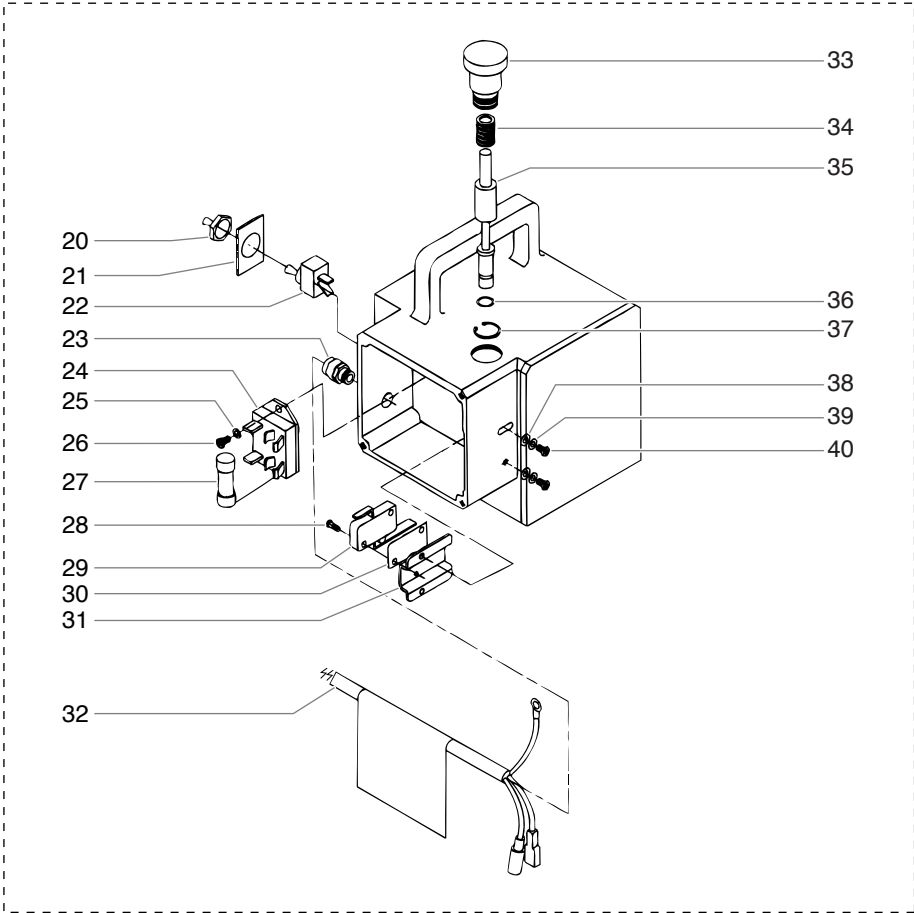
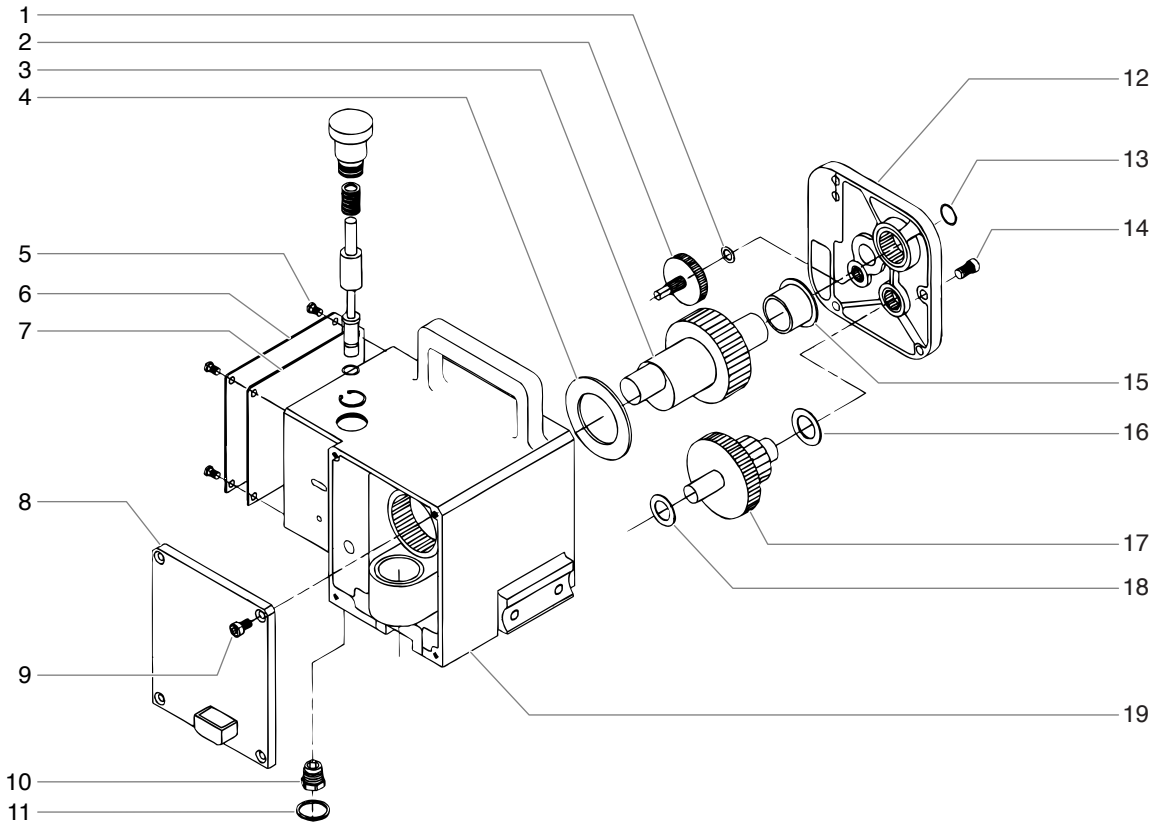
Item	Part #	Description	Quantity	Item	Part #	Description	Quantity
1	700-716	Screw, 1/4 x 1"	4	7	700-766	Screw, 8-32 UN x 1.125	4
2	704-101	Rear cover w/label	1	8	-----	Motor housing and field	1
3	700-063	Screw, 8/16 x 3/4"	4	9	700-640	Spring washer	1
4	700-632	End cap	1	10	-----	Armature	1
5	700-039	Clamp	2	11	700-070	Motor kit complete	1
6	700-040	Brush and tube	2			(includes items 3, 4, 5, 6, 8, 9, & 10)	1
	700-062	Brush and tube (230V units)			700-084	Motor kit complete (230V units)	

Stand Assembly



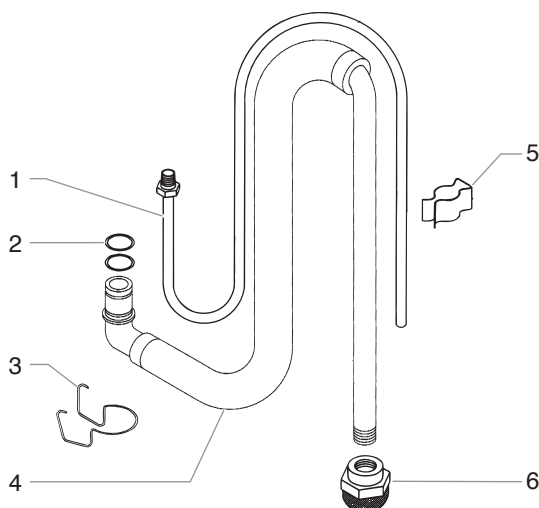
Item	Part #	Description	Quantity
1	765-126	Screw	4
2	700-674	End cap	4
3	704-092	Leg, left (includes items 2 and 4)	1
4	700-781	Drip cup	1
5	700-069	Screw	2
6	700-761	Cord wrap	1
7	704-091	Leg, right (includes items 2, 5, and 6)	1

Gear Box Assembly



Item	Part #	Description	Quantity	Item	Part #	Description	Quantity
1	700-511	Thrust washer	1	25	704-126	Washer	2
2	700-732	Pinion gear	1	26	730-260	Screw	2
3	710-120	Crankshaft/gear assembly	1	27	700-720	Fuse	1
4	700-680	Thrust washer	1		700-686	Fuse, 5A (230V units)	
5	730-260	Screw	4	28	704-122	Screw	2
6	761-132	Cover plate	1	29	704-128	Pressure switch	1
7	761-192	Insulator plate	1	30	704-130	Insulator plate	1
8	704-019	Front cover	1	31	704-104	Bracket	1
9	704-108	Screws	4	32	765-054	Power cord	1
10	704-119	Transducer kit (includes item 11)	1		700-280	Power cord (230V units)	
11	704-118	Gasket	1		200-209	Power cord (110V units)	
12	704-042	Rear bearing housing	1	33	704-102	Pressure control knob	1
13	704-044	O-ring	1	34	704-123	Spring	1
14	700-681	Screw	4	35	704-114	Switch stem (includes item 36)	1
15	700-593	Thrust washer	1	36	761-207	O-ring	1
16	700-688	Thrust washer	1	37	704-124	Snap ring	1
17	765-067	Output pinion gear	1	38	704-125	Washer	2
18	700-514	Thrust washer	1	39	704-126	Lockwasher	2
19	704-041	Pump housing	1	40	700-139	Screw	2
20	700-645	Rubber boot	1	41	700-191	In-line fuse (230v units only)	1
21	700-775	ON/OFF plate	1	42	761-726	Capacitor assembly (110V units, not shown)	
22	700-646	ON/OFF switch	1			EMI suppression core (110V units, not shown)	
23	765-063	Strain relief	1				
24	700-657	Motor starter	1	43	761-735		
	700-855	Motor starter (230V units)					

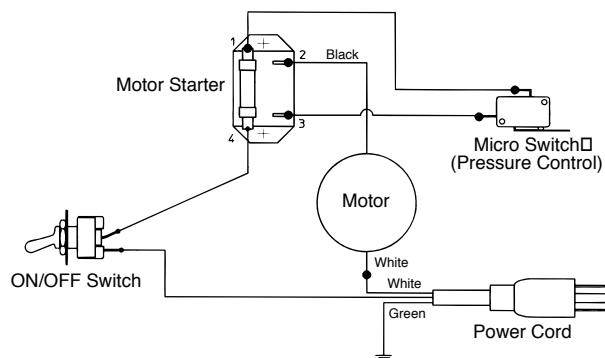
Suction Set Assembly (P/N 704-100)



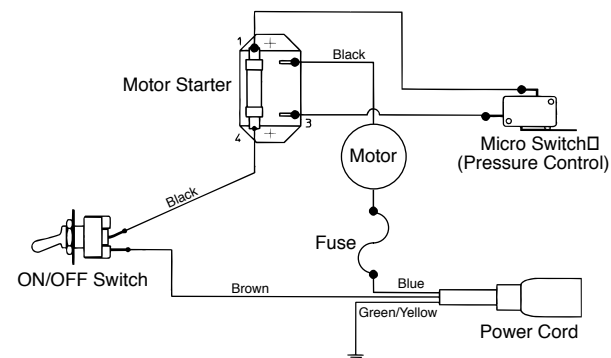
Item	Part #	Description	Quantity
1	704-116	Return tube	1
2	704-121	O-ring	2
	704-109	O-ring (for hot solvents, optional)	
3	704-127	Retaining clip	1
	704-129	Retaining ring (alternate, included in literature set)	
4	700-1023	Siphon hose (includes items 2, 3, and 6)	1
5	755-135	Clip	1
6	700-805	Inlet screen	1

Electrical Schematics

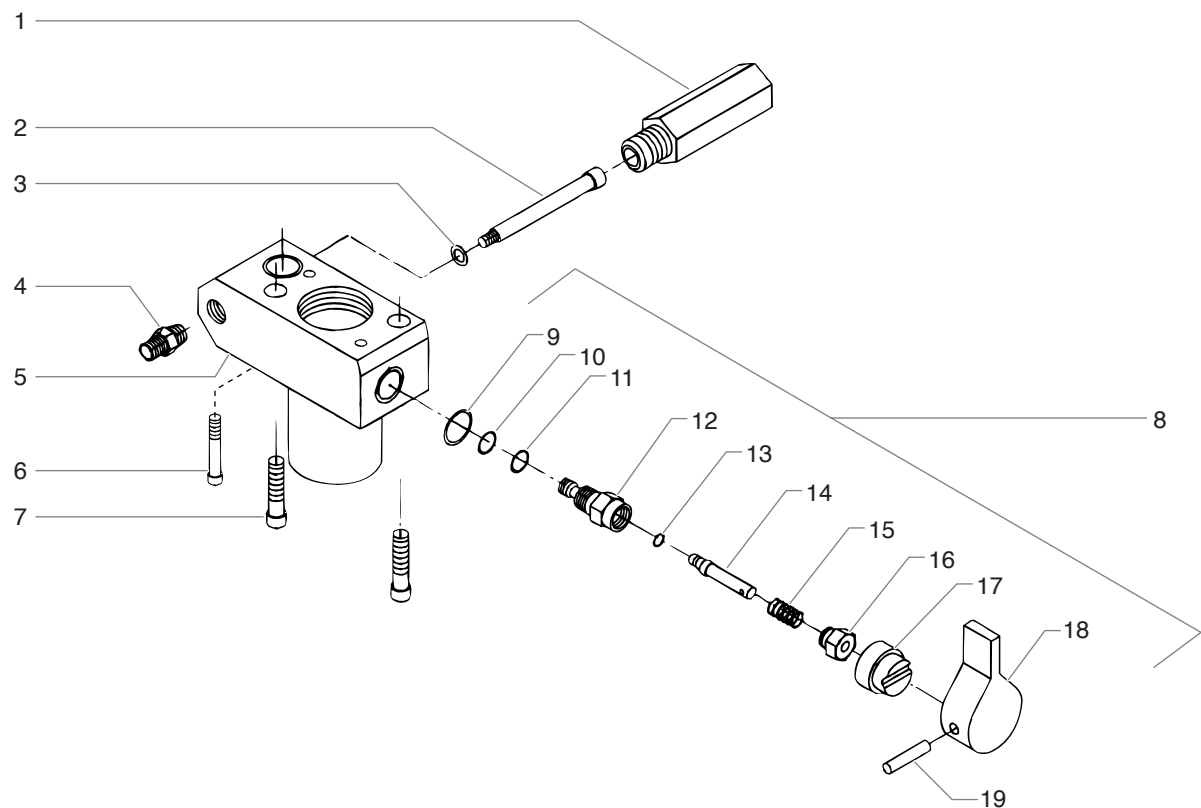
120V



230V

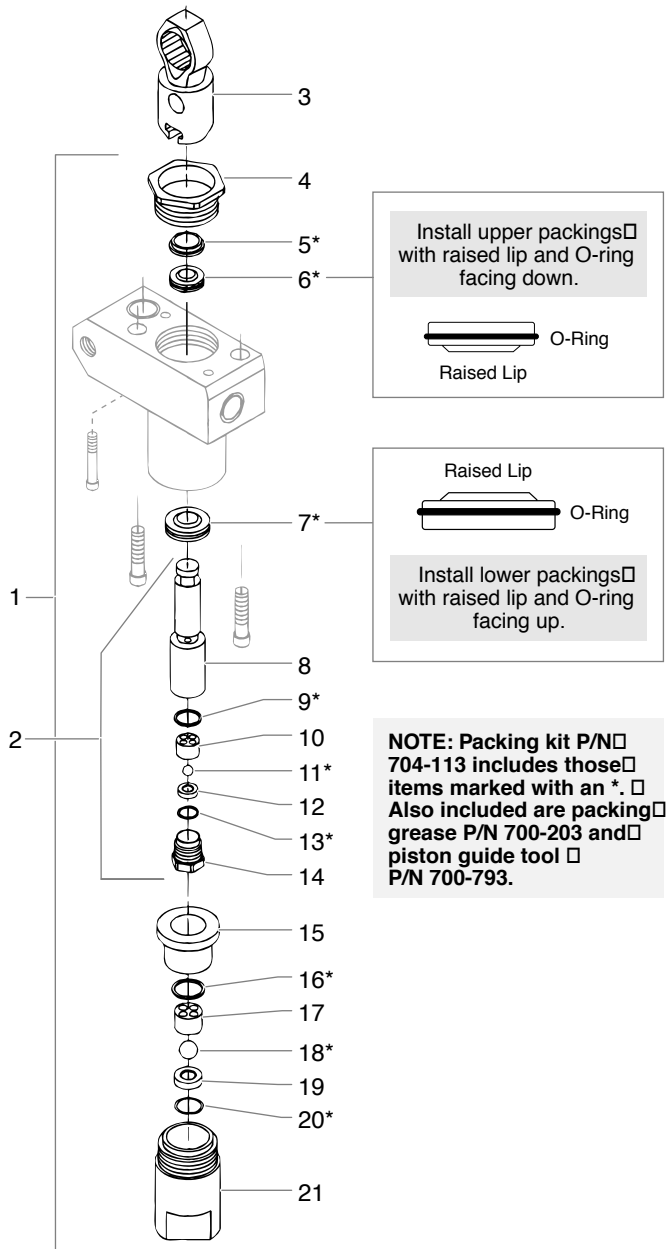


Pump Block Assembly



Item	Part #	Description	Quantity	Item	Part #	Description	Quantity
1	700-421	Filter housing	1	12	700-246	Valve housing	1
2	500-200-03	Filter	1	13	700-721	O-ring, Viton.....	1
3	560-038	Seal	1		700-897	O-ring, PTFE (optional)	1
4	227-006	Fitting	1	14	700-250	Valve stem	1
5	704-080	Pump block	1	15	700-244	Spring	1
6	704-131	Screw	1	16	700-248	Valve retainer	1
7	704-117	Screw	2	17	700-252	Cam base	1
8	700-258	PRIME/SPRAY valve assembly (Includes items 9—19)	1	18	700-697	Valve handle	1
9	700-537	Gasket	1	19	700-759	Groove pin	1
10	221-012	O-ring, Viton.....	1	NOTE: When using “HOT” solvents, replace Viton o-ring (item 13) with optional PTFE o-ring (700-897). Install with o-ring tool (700-890).			
11	222-012	O-ring, PTFE	1				

Fluid Section Assembly



Item	Part #	Description	Quantity
1	704-120	Fluid section complete	1
1A	704-085	Fluid section complete (includes filter and PRIME/SPRAY valve assembly)	1
2	704-090	Piston assembly (includes items 8-14)	1
3	700-735	Connecting rod	1
4	730-508	Retainer	1
5	700-587	Piston guide	1
6	700-603	Upper packing	1
7	700-601	Lower packing	1
8	704-089	Piston rod	1
9	762-111	Upper seal	1
10	762-135	Upper cage	1
11	762-144	Outlet valve ball	1
12	762-134	Outlet valve seat	1
13	762-057	O-ring	1
14	762-073	Outlet valve retainer	1
15	730-509	Bushing	1
16	700-821	Lower seal	1
17	730-510	Lower cage	1
18	762-145	Foot valve ball	1
19	762-137	Foot valve seat	1
20	762-058	O-ring	1
21	704-054	Foot valve housing	1
22	762-202	Packing tool (not shown)	1

Accessories

Airless Tip Selection

Tips are selected by the orifice size and fan width. The proper selection is determined by the fan width required for a specific job and by the orifice size that will supply the desired amount of fluid and accomplish proper atomization.

For light viscosity fluids, smaller orifice tips generally are desired. For heavier viscosity materials, larger orifice tips are preferred. Please refer to the chart below.

NOTE: Do not exceed the pump's recommended tip size.

The following chart indicates the most common sizes and the appropriate materials to be sprayed.

Tip Size	Spray Material	Filter Type
.011 — .013	Laquers and stains	100 mesh filter
.015 — .019	Oil and latex	50 mesh filter
.021 — .026	Heavy bodied latex and blockfillers	5 mesh filter

Fan widths measuring 8" to 12" (20 to 30 cm) are most preferred because they offer more control while spraying and are less likely to plug.

Liquid Shield

Cleans and protects spray systems against rust, corrosion and premature wear.

Part No.	Description
700-888	Case of 12 (1 quart bottles)
700-889	1 Quart



Piston Seal Lubricant (P.S.L.)

Specially formulated to prevent materials from adhering to the piston rod, which becomes abrasive to the upper seals. Piston Lube will break down any material that may accumulate in the wet cup and keep it from drying.

Part No.	Description
700-925	8 Ounce Individual
700-926	1 Quart Individual
700-911	Case of 12 (8 ounce bottles)
700-912	Case of 12 (1 quart bottles)



Miscellaneous

Part No.	Description
490-012	Hose Coupling, 1/4" x 1/4"
730-397	High Pressure Fl. Gauge

Warranty

Titan Tool, Inc., ("Titan") warrants that at the time of delivery to the original purchaser for use ("End User"), the equipment covered by this warranty is free from defects in material and workmanship. Titan's obligation under this warranty is limited to replacing or repairing without charge those parts which, to Titan's reasonable satisfaction, are shown to be defective within twelve (12) months with the exception of defects in the parts of the drive train/gear box or pressure control assembly which will be repaired or replaced for twenty four months after sale to the End User. This warranty applies only when the unit is installed and operated in accordance with the recommendations and instructions of Titan.

This warranty does not apply in the case of damage or wear caused by abrasion, corrosion or misuse, negligence, accident, faulty installation, substitution of non-Titan component parts, or tampering with the unit in a manner to impair normal operation.

Defective parts are to be returned to an authorized Titan sales/service outlet. All transportation charges, including return to the factory, if necessary, are to be borne and prepaid by the End User. Repaired or replaced equipment will be returned to the End User transportation prepaid.

THERE IS NO OTHER EXPRESS WARRANTY. TITAN HEREBY DISCLAIMS ANY AND ALL IMPLIED WARRANTIES INCLUDING, BUT NOT LIMITED TO, THOSE OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, TO THE EXTENT PERMITTED BY LAW. THE DURATION OF ANY IMPLIED WARRANTIES WHICH CANNOT BE DISCLAIMED IS LIMITED TO THE TIME PERIOD SPECIFIED IN THE EXPRESS WARRANTY. IN NO CASE SHALL TITAN LIABILITY EXCEED THE AMOUNT OF THE PURCHASE PRICE. LIABILITY FOR CONSEQUENTIAL, INCIDENTAL OR SPECIAL DAMAGES UNDER ANY AND ALL WARRANTIES IS EXCLUDED TO THE EXTENT PERMITTED BY LAW.

TITAN MAKES NO WARRANTY AND DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO ACCESSORIES, EQUIPMENT, MATERIALS OR COMPONENTS SOLD BUT NOT MANUFACTURED BY TITAN. THOSE ITEMS SOLD, BUT NOT MANUFACTURED BY TITAN (SUCH AS GAS ENGINES, SWITCHES, HOSES, ETC.) ARE SUBJECT TO THE WARRANTY, IF ANY, OF THEIR MANUFACTURER. TITAN WILL PROVIDE THE PURCHASER WITH REASONABLE ASSISTANCE IN MAKING ANY CLAIM FOR BREACH OF THESE WARRANTIES.

Patents

These products are covered by one or more of the following U.S. patents:

4,500,119 4,768,929



United States Sales & Service

1-800-526-5362
Fax 1-800-528-4826

556 Commerce Street
Franklin Lakes, NJ 07417

www.titantool.com

Canadian Branch

1-800-565-8665
Fax 1-905-856-8496

200 Trowers Road, Unit 7B
Woodbridge, L4L 5Z8

International

1-201-337-1240
Fax 1-201-405-7449

556 Commerce Street
Franklin Lakes, NJ 07417 USA

www.titan-tools.com